

# Parts



Mazda North American Operations  
Irvine, CA 92618-2922



REFERENCE NO: RF-04-14R4

DATE: November 30, 2012

SUBJECT: 2003 - 2008 MAZDA6 - Glass Replacement

This Parts Flash replaces Parts Flash 04-14R2 released January 17, 2007 and 04-14R3 released February 12, 2008.

When servicing the 2003 - 2008 Mazda6, use the tables below to order a Windshield, Back Glass, or Rear Door Glass. Moldings cannot be shipped attached to the glass so it will be necessary to order all applicable components when replacing the windshield or back glass as needed.

2003 - 2008 Mazda6 Sedan, 5-Door & Sport Wagon - Windshield and Attachments	
GK2A-63-901B	Windshield Glass (only)
GK2A-50-601A	Molding, Windshield
GK2E-63-938E	Locator Pin

2003 - 2008 Mazda6 Sedan - Rear Glass and Attachments	
GK2A-63-931B	Rear Glass and Defroster Grid (only), 2003, w/ antenna grid in upper LH corner
GM6A-63-931A	Rear Glass and Defroster grid, 2004 - 2008, w/o antenna grid -not req'd
GK2A-50-611A	Molding, Rear Window
GG2F-63-959	Terminal (Qty 2 for Roof Mount Antenna, Qty 3 for Glass Mount Antenna)
GK2A-50-899A	Foam Dam
GM6A-63-938	Pin, Stud

2004 - 2008 Mazda6 5-Door - Rear Glass and Attachments	
GM9A-63-931B	Rear Glass Assembly-includes Defroster Grid (WITHOUT Terminals or Moldings)
GM9A-50-614	Molding, Rear Window -LWR
GM9A-50-613	Molding, Rear Window -LH
GM9A-50-612	Molding, Rear Window -RH
GM9B-63-959	Terminal and Wire (Qty 2)
GM9A-63-959A	Terminal (Drivers Side)
GM9A-62-959A	Terminal (Passenger Side)
GM9A-50-899	Foam Dam (Qty 6)
GM9A-63-938A	Pin, Stud (Qty 2)
GM9A-50-897A	Spacer
GM9A-72-511A	Rear Door Glass (only, Right Side)
GM9A-73-511A	Rear Door Glass (only, Left Side)

2004 - 2008 Mazda6 Sport Wagon - Rear Glass and Attachments	
GM9E-63-931C	Rear Glass Assembly - w/Interior Mount High Stop. Includes Defroster Grid (WITHOUT Terminals or Moldings)
GM9F-63-931C	Rear Glass Assembly - w/Spoiler Mount High Stop Includes Defroster Grid (WITHOUT Terminals or Moldings)
GM9E-50-614	Molding, Rear Window -LWR
GM9E-50-613A	Molding, Rear Window -LH
GM9E-50-612A	Molding, Rear Window -RH
GM9F-63-959	Terminal (Passenger side)
GM9E-63-959	Terminal (earth, Driver side)
GM9F-50-899	Foam Dam
GM9E-63-938A	Pin, Stud - UPPER (Qty 2)
GM9F-63-938A	Pin, Stud - LWR
GM9E-72-511A	Rear Door Glass (only, Right Side)
GM9E-73-511A	Rear Door Glass (only, Left Side)

**Tony Lawrence**

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**From:** Chris Ciz  
**Sent:** Thursday, November 01, 2012 11:08 AM  
**Subject:** MAZDA DEALER NOTICE - SERVICE BULLETIN RELEASE

**SERVICE BULLETIN RELEASE - 11/01/2012**

2012 INDEX: [http://www.mstore2000.com/PDF\\_Files/index11-01-12.pdf](http://www.mstore2000.com/PDF_Files/index11-01-12.pdf)

The following Service Bulletin has just been issued.

- For latest MS3 postings, click here: <https://portal.mazdausa.com/m173/service/esi/MazdaServiceShop>

- For printable PDF files from MStore, click on the link below each TSB title:

\* If the links do not automatically take you directly to the document, cut and paste the link into your internet browser address window and press enter.

**NEW BULLETIN**

01-024/12 - MAZDA SERVICE PROGRAM (MSP38) - ROUGH IDLE AND ENGINE STALL DURING LONG IDLING

[http://www.mstore2000.com/PDF\\_Files/01-024-12-2729.pdf](http://www.mstore2000.com/PDF_Files/01-024-12-2729.pdf)

**UPDATED BULLETIN**

05-004/12 - 2012-2013 MAZDA3 (WITH SKYACTIV-G 2.0L AND A/T) AND 2013 CX-5 (A/T) - SHIFT SHOCK

[http://www.mstore2000.com/PDF\\_Files/05-004-12-2706a.pdf](http://www.mstore2000.com/PDF_Files/05-004-12-2706a.pdf)

Please distribute this information to all parts and service personnel.