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HVAC Flange, Installation  
CHU, CXU, GU, TD

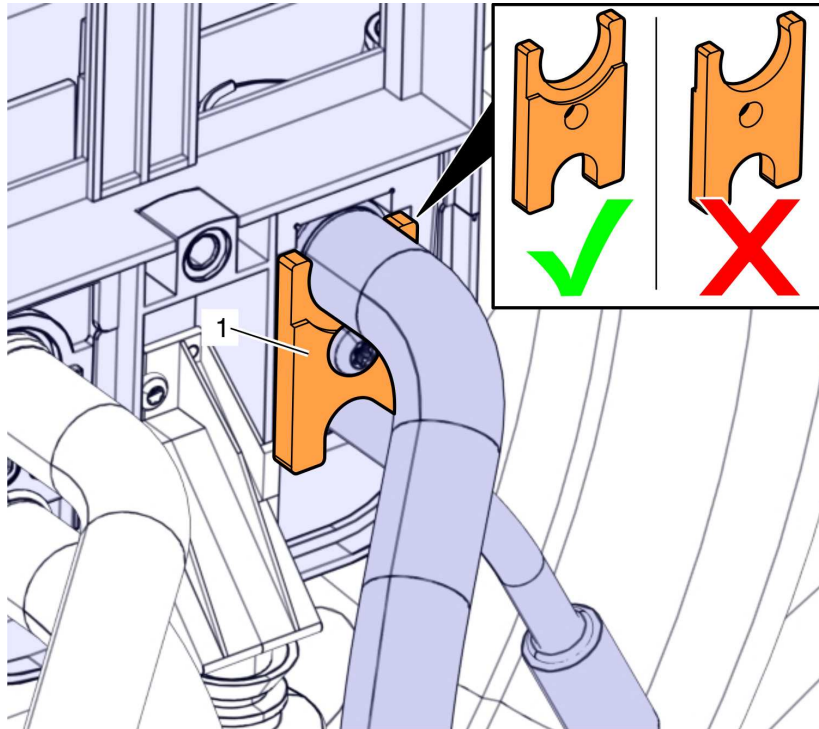
## **FSB 873-020, HVAC Flange, Installation**

**(May 2016)**

The new flange bracket used to secure the AC lines to the HVAC units (front and bunk) may be installed incorrectly starting in production week 1614. Follow the reference image in this Field Service Bulletin (FSB) to ensure proper installation of the HVAC flange bracket.

**Note:** This bulletin does not apply to MACK Trucks Australia.

**Note:** The HVAC flange bracket should be installed with the machined Surface (1) facing away from the main and bunk climate unit as shown in the reference image.



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