



Campaign Number	Revision Level	Date	Group Number	
C1561		21-OCT-2014		
Expiration Date (U.S. and Canada)		Expiration Date (International)		
30-SEP-2015		30-SEP-2015		
Engine Family	Fuel System	Plant	Build Date	
			From	To
ISX, QSX15ISX15 ISX11.9				



Warranty Campaign

ISL ISX CM2350 Side Inlet SCR Replacement Emissions Campaign

Attention

- U.S / Canadian Distr./Branches and Div. Offices
- U.S / Canadian Dealers

If additional information is required, contact your Cummins Warranty Operations Group Leader.

Description

This Campaign is being issued to address conversion efficiency issues on ISX12 CM2350, ISX15 CM2350, ISL CM2350 2013 aftertreatment configurations in which the DRT is directly connected to a Side-In SCR. The SCR **must** be replaced.

Action

In order to qualify for repair under this field action, an engine:

1. will be covered Regardless of coverage status, and
2. **must** be on the attached ESN list.

After verifying that the engine meets the above requirements, perform the following actions:

1. Replace the SCR Catalyst. Please refer to Procedure 011-036 in the Service Manual for Aftertreatment Selective Catalytic Reduction (SCR) Catalyst. Please reference Attachment B for replacement part number.
2. Vehicles that are registered in California have two additional requirements which are detailed below:
 - a. A "Label Authorized Change," Cummins part number 5297400, **must** be filled out per the attachment. Please refer to Attachment B. Clearly print or type "SCR Replacement" in the center box. Fill in the Campaign Number, Distributor or Dealer Code, and Date information. Peel off the backing material and install the label on the engine valve cover near the engine data plate. There is a clear protective cover on this label; peel the backing off of this cover and push the clear cover over the printed material. This will help protect the label during engine operation. Label cost and appropriate SRT time can be claimed per Campaign guidelines.
 - b. An "Emissions Campaign - Proof of Correction" form, Bulletin # 4310621, **must** be filled out and provided to the Customer. Inform the Customer to retain this certificate as proof that the Emissions Campaign has been performed. This form may be required as proof of an Emissions Campaign by the State of California, for vehicles registered in that state, the next time the vehicle registration is renewed. Form cost and appropriate SRT time can be claimed per the Campaign guidelines.

NOTE: Certified repair locations outside of California, who elect to perform this campaign on engines installed in vehicles which are registered in the state of California, are authorized to do so if they have the two items noted above in their inventory.

Material Disposition

Materials removed as a result of this field action **must** be scrapped.

Reimbursements

Parts

NOTE: Note: The part numbers 4310621 and 5297400 will only be used on Engines installed in vehicles registered in the state of California.

The following parts are covered under this field action:

Part Number	Quantity	Description
286633700	1	GSK,AFM
431062100	1	PROOF OF CORRECTION FORM
435306400	1	DEV,AFT (OPTIONAL)

435306600	1	DEV,AFT (OPTIONAL)
435306800	1	DEV,AFT (OPTIONAL)
435333100	1	DEV,AFT (OPTIONAL)
435333300	1	DEV,AFT (OPTIONAL)
435333500	1	DEV,AFT (OPTIONAL)
435333700	1	DEV,AFT (OPTIONAL)
435333900	1	DEV,AFT (OPTIONAL)
435334300	1	DEV,AFT (OPTIONAL)
435334500	1	DEV,AFT (OPTIONAL)
529740000	1	LABEL, AUTHORIZED CHANGE

NOTE: SRTs to gain access that are required to complete the repair, that are sufficiently explained in the claim narrative, may also be claimed on this action.

NOTE: Note: The part numbers 4310621 and 5297400 will only be used on Engines installed in vehicles registered in the state of California.

NOTE: For California registered vehicles ONLY, SRT 17-901 for up to .1 hours can be claimed for completing the "Label - Authorized Change" and the "Emissions Campaign - Proof of Correction" forms.

Labor using applicable Access Code and Time:

SRT Code	Description	Time (hrs)
00-90X	Administrative time	
11-803	Aftertreatment SCR Catalyst - Remove and Install (with SCR)	
17-901	Stamp Engine Data Plate/Apply Emission Sticker	

Travel

Travel is **not** covered under this field action. Towing is **not** covered under this field action.

Other Claimables

Consumables are **not** covered under this field action.

Claim Instructions

For Cummins Dealers, claims for this Field Campaign **must** be filed via **RAPIDSERVE™** Web (rsw.cummins.com). For information regarding **RAPIDSERVE™** Web, please reference the "Warranty" tab in QuickServe® Online. If there are additional questions, please contact your

local Cummins Distributor.

Claim Codes	
Description	Code
Account Code:	65
Pay Code:	Distributor = X
Pay Code:	Dealer = D
Pay Code:	International = I
Failure Code:	WUSSCU

Attachments

[Click here to see c1561_esn-list.xls](#)

[Click here to see c1561_scr_replacement_table-attach-b.pdf](#)

Last Modified: 21-Oct-2014

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Table for SCR Part Numbers

Installed	Replace with
4329622	4353064
4328766	4353066
5309559	4353068
4328793	4353331
5313985	4353333
4328781	4353335
5314007	4353337
5314010	4353339
4328804	4353339
5313996	4353343
4329581	4353345