

Lonnie Peterson / TMS Toyota Customer Services
Product Quality and Service Support, Quality Compliance
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To: All Toyota Dealers
From: Product Support Division

Warranty Enhancement Program – ZE7
*******IMPORTANT DOWEL PIN INFORMATION*******

In limited cases vehicles being serviced for ZE7 will require a replacement short block. Dealers will need to install the dowel pins between the short block and lower crankcase when performing this repair. A Tech Tip will be released in the near future to show this procedure, and TSB revision will be developed.

If you are performing a short block replacement under ZE7 please be sure to order the following Dowel Pins:

Part Number	Description	Qty. Required Per Repair
90250-08074	PIN, DOWEL CYLINDER HEAD	2

The warranty system has been modified to accept this additional required part. We will notify dealerships again when the dowel pins are pre-installed in replacement short blocks and this process is no longer necessary.

Thank you for your support