

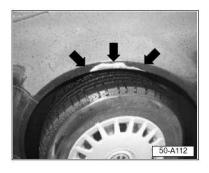
Model(s)	Year	Eng. Code	Trans. Code	VIN Range From	VIN Range To
Jetta	1999 – 2014	All	All	All	All
Sportwagen	1999 – 2014	All	All	All	All
Golf/Rabbit	1999 – 2014	All	All	All	All
Eos	2007 - 2011	All	All	All	All

Condition

50 16 06 June 7, 2016 **2011761** Supersedes Technical Bulletin V501602 dated February 3, 2016 to update Claim Processing statement.

Corrosion, Front Fenders, at Upper Wheel Opening (U.S. Only)

Surface corrosion or corrosion perforation can occur on various locations around the front wheel arch.



Corrosion at front fender -arrows-, as shown.



To determine if this procedure is covered under Warranty, always refer to the *Warranty Policies and Procedures Manual*.

Documentation required per Warranty Policies and Procedures Manual.

For vehicles outside of the Limited Warranty Against Corrosion Perforation this Technical Bulletin is for information only.



Technical Background



 This condition may be due to the foam pad on the inner fender pressing against the upper edge of the fender, which chafes through the paint in the affected area.

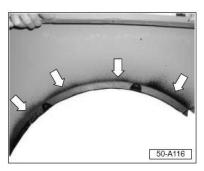
Production Solution

Improved process.

Service

Replace:

Paint the new fender according to Volkswagen Guidelines.



 Apply the 3M[™] Underseal Rubberized Undercoating, Part No: 08883, around the entire inner fender wheel arch flange while ensuring 100 percent coverage.

- Replace fender. See Repair Group 50 in Elsa.
- Trim the foam pad on the inner fender to create a 10mm gap between the wheel opening arch and foam pad, as shown.

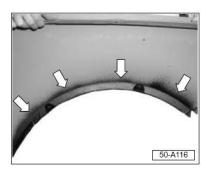


If foam pad is contaminated with salt, clean by using soap and water or is damaged, replace foam pad.



Repair:

- · Remove the Wheel Liner. See Repair Group 66 in Elsa.
- Remove the front fender. See Repair Group 50 in Elsa.
- Remove corrosion from fender using a pneumatic brush grinder.
- Paint the fender according to Volkswagen Guidelines.



 Apply the 3M[™] Underseal Rubberized Undercoating, Part No: 08883, around the entire inner fender wheel arch flange while ensuring 100 percent coverage.





Warranty



- Dealers may complete the repair as described without prior authorization (through a WISE Warranty Repair Acceptance request).
- Documentation required: Clear pictures, completed estimate and body shop invoice must be saved and kept on file at the Dealership for audit purposes.
- This bulletin applies for 1 front fender. If both sides exhibit the corrosion they should be evaluated individually
 and claimed on separates lines. Total Body Painting Prep Time for both front fenders should be claimed on the
 first line only.
- Labor time units (TU), Material units (MU), and Material unit rate are correct at the time of publication. The
 time units and/or material units may differ if the repair catalogue is updated. The information in the repair
 catalogue applies, except for the open time items (labor operations ending in 99) which are calculated at
 actual time multiplied by the body shop labor rate. The material allowance (Paint material price per unit) is
 subject to change. Refer to WISE > Resource Center > Forms > Paint/Corrosion for the most current
 forms.
- This section is applicable for vehicles within the terms of Volkswagen's Limited Warranty Against Corrosion Perforation. For vehicles outside the terms of the Limited Warranty Against Corrosion Perforation this section is for information only.
- This bulletin may be provided to outside shops to ensure the proper repair is completed.



Claim Processing

Utilize the attached form examples and pre-populated forms on WISE to assist with calculating the reimbursement amounts. This will expedite the claim review process and reduce the time to pay the claim.

Note that miscalculations are subject to claim adjustment. You can email completed excel forms (in the excel format) to paintcamp@vw.com. The Paint and Corrosion Team will review your completed form(s) and adjust for overlap on behalf of the dealer.

For the complete set of pre-populated Paint/Corrosion Claim Form templates associated with this Technical Bulletin, refer to WISE > Resource Center > Forms > Paint/Corrosion.

To determine if this procedure is covered under Warranty, always refer to the <i>Warranty Policies and Procedures Manual</i> 1)					
Model(s)	Year(s)	Eng. Code(s)	Trans. Code(s)	VIN Range From	VIN Range To
Jetta	1999 – 2014	All	All	All	All
Sportwagen	1999 – 2014	All	All	All	All

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	ı		T	,		1	
Golf	1999 – 2014 2007 - 2011		All	All	AII	All	
Eos			All	All	All	All	
			SAGA	Coding			
Claim Type:		160 ¹⁾					
Service Num	ber:		Damage Code	HST		nage Location ds on Service No.)	
5055			0003			040 or 041	
Parts Mar	nufacture	r	Jetta (9M2	2,1K2,162)	040 (or 041 ²⁾	
			Sportwagen ((1J6,1K5,AJ5)	040 (or 041 ²⁾	
			Golf (1J1,9	B1,1K1,5K1)	or 041 ²⁾		
			Eos	(1F7)	F7) 040 or 041 ²⁾		
			Rep	pair			
	Plea	ise use th	ne following part n	umber in "Outside	Materials" 4)		
LACKMATF: Pain	nt and Ma	terials		MU @ \$12 per unit			
3M™ Underseal F	Rubberize	ed Under	coating	Claim Dollar Amount (MAX: \$15)			
Please use the fo	llowing L	abor Ope	eration in "Outside	e Labor" ⁴⁾			
Select the appropriate Labor Operation below: - L0010000: External Painting-straight color - L0020000: External Painting-metallic/2-layer - L0030000: External Painting-pearl color			Claim Dollar Amo	unt			
Use this for all body repair in this bulletin: - A0041000: Body Shop repair no paint			Claim Dollar Amount				
			Rep	lace			
	Plea	ise use th	ne following part n	umber in "Outside	Materials" 4)		
LACKMATF: Paint and Materials			MU @ \$12 per unit	t			
			· · · · · · · · · · · · · · · · · · ·				



3M™ Underseal Rubberized L	Jndercoating	Claim Dollar Amo	Claim Dollar Amount (MAX: \$15)	
Please (use the following Lab	or Operation in "Out	tside Labor" ⁴⁾	
Select the appropriate Labor Operation below: - L0010000: External Painting-straight color - L0020000: External Painting-metallic/2-layer - L0030000: External Painting-pearl color		Claim Dollar Amo	Claim Dollar Amount	
Use this for all body repair in this bulletin: - A0041000: Body Shop repair no paint		Claim Dollar Amount		
Causal Part:		L00#0000	L00#0000	
	Diagno	ostic Time 4)		
GFF Time expenditure	01500000 = 00	TU max.	NO	
Road Test	01210002 = 00 01210004 = 00	. •	NO	
Technical Diagnosis	01320000 = 00	TU	NO	

Claim Comment: Input "As per Technical Bulletin 2011761" in comment section of Warranty Claim.

¹⁾ For Vehicles outside the Limited Warranty Against Corrosion Perforation this bulletin is information only

²⁾ Corrosion claim vendor code will be the damage location.

³⁾ Labor Time Units (TUs) are subject to change with ELSA updates.

⁴⁾ Documentation required per Warranty Policies and Procedures Manual.

⁵⁾ See attachment "srt_reference_table.pdf" for labor time reference.



Required Parts and Tools

Description	Part No:	Quantity
Insulation	1K5 864 237	One of the listed parts will apply.
	5K0 864 237 B	See ETKA for proper Part
	1J0 864 237 / 238	application
	5C6 864 237 / 238	
	1Q0 864 237	
	1Q0 864 237 A	
	Replacement ONLY	
Fender Jetta and Jetta Wagen A4	1J5 821 021 or 1J5 821 022	
Fender Jetta and Jetta Wagen A5	1K5 821 021 B or 1K5 821 022 B	
Fender Jetta A6	5C6 821 105 or 5C6 821 106	
Fender Golf A4	1J0 821 135 B or 1J0 821 136 B	One of the listed parts will apply.
Fender Golf A5	1K6 821 021 A or 1K6 821 022 A	See ETKA for proper Part application
Fender Golf A6	5K6 821 021 B or 5K6 821 022 B	
Fender Jetta Wagen A6	1K9 821 021 or 1K9 821 022	
Fender Eos	1Q0 821 105 B or 1Q0 821 106 B	

For Special Tools, see repair manual.



Additional Information

All part and service references provided in this Technical Bulletin are subject to change and/or removal. Always check with your Parts Dept. and Repair Manuals for the latest information.

Document Control Revision Table					
Instance Number	Published Date	Version Number	Reason For Update		
2011761/14	6/7/16	V501606	Update Claim Processing statement.		
2011761/13	1/19/16	V501602	To update undercoating claim cost.		
2011761/1	3/28/06	V500601	Original publication.		

Paint/Corrosion Claim Form



Dealer No.	400	0000	Evamo		_ [Dar	air -	VIN (17-Digits)	3	3VWA	L71K09M0000	00	
Repair	01/	0000	Examp		-	NE	Jali	Color No. (4-di	git Elsa	Pro Pa	aint No.)	L041	
Order No.	910	0000	If repeat repair, provide explana	ation in bo	x below:	•		Dealer Labor F	Rate			100.00	
			A E			10		Paint material	price pe	r unit		12.00	
			A5) J(et	ta		Dealer-owned	paint sh	iop?	Yes	•	No
								Original paint r	material	?	Yes	•	No
Service No.	Damage Code	Dmg Loc	Part manufacturer (Vendor Code)				Description of Repair		ı	Paint L	abor Operation(s)	Time Units	Mat'l Units
5055	0003	040	040		Paint on	ne fender					50557953	70	3
									Ī				
					:				1				
		İ					bor Operation Ti	me Units					
		<u> </u>			a	nd Material	Units						
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		<u> </u>											
		-											
		 			<u> </u>								
		-							-				
		<u> </u>											
Note: Author	orization a	and claim re	imbursement are contingent on the parts for the repair		of origin	nal	Body Paint	ng Prep Time			51017173	160	
The vehicle	history mu	st be checke	ed for any previous damage. Digital ph	otographs	must be in	ncluded with the r	epair order per VWoA ir	structions. If there	is a		Paint Subtotal	260	3
	subl	et invoice for	r painting, the invoice amount must be	split between	een outsid	e (sublet) labor a	nd outside (sublet) mate	rial.					
Part Nu	umber		Part Description	Part Qty	Part Pri per Un		Description	on of Repair			ir/Replace Labor Operation(s)	Time Units	
08883		Rubberiz	zed Undercoating	1	\$ 15.	.00	Remove and install	fender	İ		50551950	70	
			1				Remove and install	bumper	İ		63291900	70	100
							Repair one fender		İ		50556300	70	
	Ex	cample P	Part Qty and Part Price per	Unit or	nly		Seal body with rubb	erized undercoat	t		51017500	30	
					_								4,14
			arts should be claimed sep	parately	/ in								
	th	ie SAGA (claim						<u> </u>				
		<u> </u>			<u> </u>				<u></u>				
		<u> </u>							<u> </u>				
			ited forms can be found i	n the	<u> </u>								
		ing locat	cion: ce Center > Forms > Paint	,	 				<u> </u>				
			# Form specific to the veh		┝				<u></u>				
		e repair.			┢──				<u>_</u>				
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		<u> </u>											
		ļ							1				0.00
		<u> </u>			! !								0.50
								-					200
		Outsi	de Material Part Amount	Subtotal	\$	15.00	I			Boo	dy Labor Subtotal	240	
		LACK	KMATF Total Paint Material	Amount	\$	36.00	1		Ĺ		Total TU/MU	500	3
		<u> </u>	Total Parts	Amount	\$	51.00	J						
VW Repre			TD 2044764				Authorization Date				L00#0000		60.00
Authoriz	zation No.		TB 2011761							De	A0041000		40.00
							Authorization valid until			ra	rts and Materials: Total:		51.00 51.00
							vana unui	-			i Uldi.	Ψ	.00.100
			Warranty										
		VW Rep	resentative Name (printed)			_	VW Representative	Signature					

Paint/Corrosion Claim Form



400000 ample - Replace VIN (17-Digits) 3VWAL71K09M000000 Dealer No. Color No. (4-digit ElsaPro Paint No.) L041 Repair 910000 Order No. Dealer Labor Rate 100.00 Paint material price per unit 12.00 Jetta Dealer-owned paint shop? Yes No Original paint material? Yes No Damage Dmg Part manufacturer Mat'l Service No Description of Repair Paint Labor Operation(s Code (Vendor Code) Units Units 040 5055 0003 040 Paint one new fender 50556150 Verify ALL Labor Operation Time Units and Material Units Note: Authorization and claim reimbursement are contingent on the usage of original **Body Painting Prep Time** 51017153 160 parts for the repair Paint Subtotal 230 The vehicle history must be checked for any previous damage. Digital photographs must be included with the repair order per VWoA instructions. If there is a sublet invoice for painting, the invoice amount must be split between outside (sublet) labor and outside (sublet) material. Part Price Total Part Repair/Replace Labor Time Part Number Part Description Part Qty **Description of Repair** per Unit Price Operation(s) Units 08883 Rubberized Undercoating 15.00 Remove and install fender 50551950 1 \$ 70 63291900 Remove and install bumper 70 50555550 Replace one fender 20 51017500 Seal body with rubberized undercoat 30 Example Part Qty and Part Price per Unit only All other parts should be claimed separately in the SAGA claim Full pre-populated forms can be found in the following location: WISE > Resource Center > Forms > Paint/ Corrosion > TB# Form specific to the vehicle and the repair. Outside Material **Body Labor Subtotal** Part Amount Subtotal 190 LACKMATE Total TU/MU Total Paint Material Amount \$ 60.00 420 Total Parts Amount 75.00 VW Representative Authorization Date L00#0000 230.00 TB 2011761 Authorization No. A0041000 190.00 Parts and Materials: 75.00 Authorization valid until: 495.00 Total Warranty VW Representative Name (printed) VW Representative Signature

SRT Reference Table for TPI# 2011761

Repair (A4 Golf) (Model 9B1,	1J1) 2004-2005	
Body Labor		
Labor Operation : Remove and install fender	50 55 19 50 = 90 TU	Multiply claim time units x
Labor Operation : Remove and install bumper	63 29 19 00 = 90 TU	warranty labor rate. Enter in SAGA under Outside Labor Operation:
Labor Operation: Repair one fender	50 55 63 00 = 70 TU	A0041000
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU - 1J1 51 01 75 01 = 30 TU - 9B1	
<u>Refinish Labor</u>		
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 73 = 160 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside
Labor Operation: Paint one fender	50 55 79 53 = 90 TU - 1J1 50 55 79 53 = 110 TU - 9B1	Labor Operation: L00#0000* *Please see warranty table for proper labor operation
Outside Materials		1
	T	
Labor Operation: Paint one fender	3 MU – 1J1 7 MU – 9B1	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

Replace (A4 Golf)(Model 9B1,	1J1) 2004-2005	
Body Labor		
Labor Operation : Remove and install fender	50 55 19 50 = 90 TU	Multiply claim time units x warranty labor rate. Enter
Labor Operation : Remove and install bumper	63 29 19 00 = 90 TU	in SAGA under Outside Labor Operation: A0041000
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU - 1J1 51 01 75 01 = 30 TU - 9B1	
Refinish Labor		1
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 53 = 160 TU - 1J1 51 01 71 53 = 110 TU - 9B1	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside Labor Operation:
Labor Operation: Paint one new fender	50 55 61 50 = 70 TU - 1J1 50 55 61 50 = 110 TU - 9B1	L00#0000* *Please see warranty table for
Outside Materials		proper labor operation
Labor Operation: Paint one new fender	4 MU – 1J1 6 MU – 9B1	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

Repair (A4 Jetta) (Model 9M2) 2	2004-2005	
Body Labor		
Labor Operation : Remove and install fender	50 55 19 50 = 90 TU	Multiply claim time units x
Labor Operation : Remove and install bumper	63 29 19 00 = 90 TU	warranty labor rate. Enter in SAGA under Outside Labor Operation:
Labor Operation: Repair one fender	50 55 63 00 = 70 TU	A0041000
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU	
<u>Refinish Labor</u>		
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 73 = 160 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside
Labor Operation: Paint one fender	50 55 79 53 = 90 TU	Labor Operation:
		L00 # 0000*
		*Please see warranty table for proper labor operation
Outside Materials		
Labor Operation: Paint one fender	3 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

Replace (A4 Jetta) (Model 9M2	2) 2004-2005	
Body Labor		
Labor Operation : Remove and install fender	50 55 19 50 = 90 TU	Multiply claim time units x warranty labor rate. Enter
Labor Operation : Remove and install bumper	63 29 19 00 = 90 TU	in SAGA under Outside Labor Operation: A0041000
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU	
Refinish Labor		
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 53 = 160 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside Labor Operation:
Labor Operation: Paint one new fender	50 55 61 50 = 70 TU	·
Terroci		L00#000* *Please see warranty table for proper labor operation
Outside Materials		
Labor Operation: Paint one new fender	4 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

Repair (A4 Jetta Wagon) (Mode	el 1J6) 2004-2005	
Body Labor		
Labor Operation : Remove and install fender	50551950 = 90 TU	Multiply claim time units x
Labor Operation : Remove and install bumper	63 29 19 00 = 90 TU	warranty labor rate. Enter in SAGA under Outside Labor Operation:
Labor Operation: Repair one fender	50 55 63 00 = 70 TU	A0041000
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU	
Refinish Labor		
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 73 = 160 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside
Labor Operation: Paint one fender	50 55 79 53 = 90 TU	Labor Operation:
		L00 # 0000*
		*Please see warranty table for proper labor operation
Outside Materials		
Laban On analisa Daint and fandan	3 MU	
Labor Operation: Paint one fender	3 MO	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

Body Labor		
Labor Operation : Remove and install fender	50 55 19 50 = 90 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside Labor Operation: A0041000
Labor Operation : Remove and install bumper	63 29 19 00 = 90 TU	
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU	
Refinish Labor		<u></u>
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 53 = 160 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside
Labor Operation: Paint one new	50 55 61 50 = 70 TU	Labor Operation:
fender		L00 # 0000*
		*Please see warranty table for proper labor operation
Outside Materials		
Labor Operation: Paint one new fender	4 MU	AA le L. L. L. L. L. L. L. L. L. L. L. L. L.
zaze. e peranent rann ene new terraer		Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

Repair (A5 Golf) (Model 1K1) 2	2006-2009	
Body Labor		
Labor Operation : Remove and install fender	50 55 19 50 = 70 TU	Multiply claim time units y
Labor Operation : Remove and install bumper	63 29 19 00 = 70 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside Labor Operation:
Labor Operation: Repair one fender	50 55 63 00 = 70 TU	A0041000
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU	
Refinish Labor		
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 73 = 160 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside
Labor Operation: Paint one fender	50 55 79 53 = 70 TU	Labor Operation:
		L00 # 0000*
		*Please see warranty table for proper labor operation
Outside Materials		
Labor Operation: Paint one fender	4 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

Replace (A5 Golf) (Model 9M2)	2004-2005	
<u>Body Labor</u>		
Labor Operation : Remove and install fender	50 55 19 50 = 70 TU	
Labor Operation : Remove and install bumper	63 29 19 00 = 70 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside Labor Operation: A0041000
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU	
Refinish Labor		
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 53 = 160 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside
Labor Operation: Paint one new fender	50 55 61 50 = 70 TU	Labor Operation: L00#0000*
		*Please see warranty table for proper labor operation
Outside Materials		•
Labor Operation: Paint one new fender	5 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

Repair (A5 Jetta) (Model 1K2) 2	2005-2010	
Body Labor		
Labor Operation : Remove and install fender	50 55 19 50 = 70 TU	Multiply claim time units x
Labor Operation : Remove and install bumper	63 29 19 00 = 70 TU	warranty labor rate. Enter in SAGA under Outside Labor Operation:
Labor Operation: Repair one fender	50 55 63 00 = 70 TU	A0041000
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU	
<u>Refinish Labor</u>		,
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 53 = 160 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside
Labor Operation: Paint one fender	50 55 79 53 = 70 TU	Labor Operation:
		L00 # 0000*
		*Please see warranty table for proper labor operation
Outside Materials		
		T
Labor Operation: Paint one fender	4 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

Replace (A5 Jetta) (Model 1K2) 2005-2010	
Body Labor		
Labor Operation : Remove and install fender	50 55 19 50 = 70 TU	AA lie la la area di
Labor Operation : Remove and install bumper	63 29 19 00 = 70 TU	 Multiply claim time units x warranty labor rate. Enter in SAGA under Outside Labor Operation:
Labor Operation: Replace one fender	50 55 55 50 = 20 TU	A0041000
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU	
Refinish Labor		
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 53 = 160 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside
Labor Operation: Paint one new	50 55 61 50 = 70 TU	Labor Operation:
fender		L00 # 0000*
		*Please see warranty table for proper labor operation
Outside Materials	1	1
Labor Operation: Paint one new fender	5 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

Repair (A5 Jetta Wagon) (Mode	el 1K5) 2009	
Body Labor		
Labor Operation : Remove and install fender	50 55 19 50 = 70 TU	Multiply claim time units x
Labor Operation : Remove and install bumper	63 29 19 00 = 70 TU	warranty labor rate. Enter in SAGA under Outside Labor Operation:
Labor Operation: Repair one fender	50 55 63 00 = 70 TU	A0041000
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU	
Refinish Labor		
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 73 = 160 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside
Labor Operation: Paint one fender	50 55 79 53 = 70 TU	Labor Operation:
		L00 # 0000*
		*Please see warranty table for proper labor operation
Outside Materials		
		1
Labor Operation: Paint one fender	4 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

Replace (A5 Jetta Wagon) (Mo	odel 1K5) 2009	
Body Labor		
Labor Operation : Remove and install fender	50 55 19 50 = 70 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside Labor Operation: A0041000
Labor Operation : Remove and install bumper	63 29 19 00 = 70 TU	
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU	
Refinish Labor		1
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 53 = 160 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside
Labor Operation: Paint one new fender	50 55 61 50 = 70 TU	Labor Operation:
tender		L00#000* *Please see warranty table for proper labor operation
Outside Materials		
		_
Labor Operation: Paint one new fender	5 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

Repair (A6 Golf) (Model 5K1)	2010-2011	
Body Labor		
Labor Operation : Remove and install fender	50 55 19 50 = 90 TU	
Labor Operation : Remove and install bumper	63 29 19 50 = 40 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside
Labor Operation: Remove and install radiator grille	66 05 19 00 = 20TU	Labor Operation: A0041000
Labor Operation: Repair one fender	50 55 63 00 = 70 TU	
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU	
Refinish Labor		
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 73 = 160 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside
Labor Operation: Paint one fender	50 55 79 53 = 70 TU	Labor Operation:
		L00 # 0000*
		*Please see warranty table for proper labor operation
Outside Materials		
Labor Operation: Paint one fender	3 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF
		LACKMATE

Replace (A6 Golf) (Model 5K1)	2010-2011	
Body Labor		
Labor Operation : Remove and install fender	50 55 19 50 = 90 TU	Multiply claim time units x
Labor Operation : Remove and install bumper	63 29 19 50 = 40 TU	warranty labor rate. Enter in SAGA under Outside Labor Operation:
Labor Operation: Remove and install radiator grille	66 05 19 00 = 20 TU	A0041000
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU	
Refinish Labor		
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 53 = 160 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside
Labor Operation: Paint one new fender	50 55 61 50 = 50 TU	Labor Operation: L00#0000* *Please see warranty table for
		proper labor operation
Outside Materials		
Labor Operation: Paint one new fender	4 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

Repair (A6 Jetta) (Model 162)	2011-2014	
Body Labor		
Labor Operation : Remove and install fender	50 55 19 50 = 70 TU	Multiply claim time units x
Labor Operation : Remove and install bumper	63 29 19 00 = 60 TU	warranty labor rate. Enter in SAGA under Outside Labor Operation:
Labor Operation: Repair one fender	50 55 63 00 = 70 TU	A0041000
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU	
<u>Refinish Labor</u>		
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 73 = 160 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside
Labor Operation: Paint one fender	50 55 79 53 = 70 TU	Labor Operation:
		L00 # 0000*
		*Please see warranty table for proper labor operation
Outside Materials		
Labor Operation: Paint one fender	4 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

Replace (A6 Jetta) (Model 162)	2011-2014	
Body Labor		
Labor Operation : Remove and install fender	50 55 19 50 = 70 TU	Multiply claim time units x
Labor Operation : Remove and install bumper	63 29 19 50 = 40 TU	warranty labor rate. Enter in SAGA under Outside Labor Operation:
Labor Operation: Remove and install radiator grille	66 05 19 00 = 20 TU	A0041000
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU	
Refinish Labor		L
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 53 = 160 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside
Labor Operation: Paint one new fender	50 55 61 50 = 50 TU	Labor Operation: L00#0000* *Please see warranty table for proper labor operation
Outside Materials		
Labor Operation: Paint one new fender	4 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

Repair (A6 Jetta Sportwagen) (N	Model AJ5) 2010-2014	
<u>Body Labor</u>		
Labor Operation : Remove and install fender	50 55 19 50 = 90 TU	
Labor Operation : Remove and install bumper	63 29 19 50 = 40 TU	Multiply claim time units x warranty labor rate. Enter
Labor Operation: Remove and install radiator grille	66 05 19 00 = 20 TU	in SAGA under Outside Labor Operation: A0041000
Labor Operation: Repair one fender	50 55 63 00 = 70 TU	7,6611666
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU	
Refinish Labor		
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 73 = 160 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside
Labor Operation: Paint one fender	50 55 79 53 = 90 TU	Labor Operation:
		L00 # 0000*
		*Please see warranty table for proper labor operation
Outside Materials		
Labor Operation: Paint one fender	3 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

Replace (A6 Jetta Sportwagen)	(Model AJ5) 2010-2014	
Body Labor		
Labor Operation : Remove and install fender	50 55 19 50 = 90 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside Labor Operation: A0041000
Labor Operation : Remove and install bumper	63 29 19 50 = 40 TU	
Labor Operation: Remove and install radiator grille	66 05 19 00 = 20 TU	
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU	
Refinish Labor		
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 53 = 160 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside Labor Operation: L00#000* *Please see warranty table for proper labor operation
Labor Operation: Paint one new fender	50 55 61 50 = 50 TU	
Outside Materials		<u> </u>
Labor Operation: Paint one new fender	3 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

Repair (Eos) (Model 1F7) 2007	7-2011	
Body Labor		
Labor Operation : Remove and install fender	50 55 19 50 = 70 TU	
Labor Operation : Remove and install bumper	63 29 19 00 = 70 TU	 Multiply claim time units x warranty labor rate. Enter in SAGA under Outside Labor Operation: A0041000
Labor Operation: Repair one fender	50 55 63 00 = * TU	
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU	
Refinish Labor		
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 73 = 160 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside
Labor Operation: Paint one fender	50 55 79 53 = 70 TU	Labor Operation:
		*Please see warranty table for proper labor operation
Outside Materials		, proportion operation
Labor Operation: Paint one fender	4 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

^{*} Fender replacement should be considered if the total repair cost will exceed 80% of the total replacement cost.

Refer to the Reimbursement Policy section of the *Warranty Policies and Procedure Manual*. This section provides important guidelines when considering component repair vs. replacement options (the "80% rule").

Replace (Eos) (Model 1F7) 2007	7-2011	
Body Labor		
Labor Operation : Remove and install fender	50 55 19 50 = 70 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside Labor Operation: A0041000
Labor Operation : Remove and install bumper	63 29 19 00 = 70 TU	
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU	
Refinish Labor		
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 53 = 160 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside Labor Operation: L00#0000* *Please see warranty table for proper labor operation
Labor Operation: Paint one new fender	50 55 61 50 = 50 TU	
Outside Materials		
	4.4.0.1	
Labor Operation: Paint one new fender	4 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF