Classification:

SERVICE BULLETIN

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Date:

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April 11, 2017

2016-2017 QX60 AND QX60 HYBRID; REVISED WHEEL ALIGNMENT SPECIFICATIONS

APPLIED VEHICLES: 2016-2017 QX60 (L50)

2016-2017 QX60 Hybrid (L50)

Reference:

SERVICE INFORMATION

For the Applied Vehicles, some wheel alignment specifications listed in the Front Suspension (FSU) and Rear Suspension (RSU) sections of the Electronic Service Manual (ESM) have been revised.

Updated ESMs will be distributed to the field as quickly as possible.

Until the updated ESMs are made available, please use the corrected specifications listed in this bulletin.

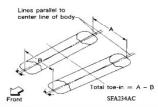
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Front Wheel Alignment Specifications

Wheel Alignment (Unladen*1)

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Item		Star	ndard
Measurement wheel		(LH) side	(RH) side
Camber	Minimum	-1° 04′ 30″ (-1.075°)	
	Nominal	-0° 15′ 00″ (-0.25°)	
Degree minute (Decimal degree)	Maximum	0° 34′ 30″ (0.575°)	
	(LH) and (RH) difference*2	0° 00′ 00″ ± 0° 33′00″ (0° ± 0.55°)	
	Minimum	3° 46′ 1	2" (3.77°)
Caster	Nominal	4° 40′12″ (4.67°)	
Degree minute (Decimal degree)	Maximum	5° 34′ 12″ (5.57°)	
	(LH) and (RH) difference*2	0° 30′ 00″ (0.	50°) Maximum
	Minimum	11° 55′ 12″ (11.92°)	12° 10′ 12″ (12.17°)
Kingpin inclination Degree minute (Decimal degree)	Nominal	12° 40′ 12″ (12.67°)	12° 55′ 12″ (12.92°)
Degree minute (Decimal degree)	Maximum	13° 25′ 12″ (13.42°)	13° 40′ 12″ (13.67°)



		Minimum	Out 1.6 mm (Out 0.063 in)
Distance (A - B)	Distance (A - B)	Nominal	In 1.4 mm (In 0.055 in)
Total toe-in		Maximum	In 4.4 mm (In 0.173 in)
Angle (LH and RH) Degree minute (Decimal degree)	Minimum	Out 0° 06′ 00″ (Out 0.10°)	
	Degree minute	Nominal	In 0° 06′ 00″ (In 0.10°)
	(Decimal degree)	Maximum	In 0° 18′ 00″ (In 0.30°)

^{*1:} Fuel, engine coolant, and lubricants are full. Spare tire, jack, hand tools, and mats are in designated positions.

Ball Joint

Item		Standard
Swing torque	Transverse link	0.5 – 4.9 N·m (0.05 – 0.50 kg-m, 4 – 43 in-lb)
Measurement on spring balance	Transverse link	11.1 – 108.9 N (1.13 – 11.11 kg, 2.50 – 24.48 lb)
Axial end play		0 mm (0 in)

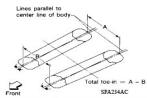
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^{*2:} The difference when assuming the (LH) side is the standard.

Rear Wheel Alignment Specifications

Wheel Alignment (Unladen*)

Item		Standard
	Minimum	-1° 19′ 48″ (-1.33°)
Camber Degree minute (Decimal degree)	Nominal	-0° 34′ 48″ (-0.58°)
g,	Maximum	0° 10′ 12″ (0.17°)



Distance (A - B) Total toe-in Angle (LH and RH) Degree minute (Decimal degree)		Minimum	Out 0.6 mm (Out 0.024 in)
	Distance (A - B)	Nominal	In 2.4 mm (In 0.094 in)
		Maximum	In 5.4 mm (In 0.213 in)
	Angle (LH and RH)	Minimum	Out 0° 07′ 12″ (Out 0.12°)
	Degree minute	Nominal	In 0° 10′ 48″ (In 0.18°)
	(Decimal degree)	Maximum	In 0° 28′ 48″ (In 0.48°)

^{*:} Fuel, engine coolant, and lubricants are full. Spare tire, jack, hand tools, and mats are in designated positions.

Ball Joint

Item	Standard	K
Swinging force (cotter pinhole position)	0.5 – 3.4 N·m (0.05 – 0.35 kg-m, 4 – 30 in-lb)	
Rotating torque	8.1 – 54.8 N (0.83 – 5.59 kg, 1.82 – 12.32 lb)	
Vertical end play	0 mm (0 in)	L

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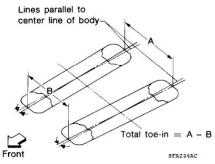
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Front Wheel Alignment Specifications

Wheel Alignment (Unladen*1)

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Item		Standard
	Minimum	-1° 04′ 30″ (-1.075°)
Camber	Nominal	-0° 15′ 00″ (-0.250°)
Degree minute (Decimal degree)	Maximum	0° 34′ 30″ (0.575°)
	(LH) and (RH) difference*2	0° 00′ 00″ \pm 0° 33′ 00″ (0.00° \pm 0.55°)
	Minimum	3° 51′ 00″ (3.85°)
Caster	Nominal	4° 45′ 00″ (4.75°)
Degree minute (Decimal degree)	Maximum	5° 39′ 00″ (5.65°)
	(LH) and (RH) difference*2	0° 30′ 00″ (0.50°) Maximum
	Minimum	11° 55′ 00″ (11.92°)
Kingpin inclination Degree minute (Decimal degree)	Nominal	12° 40′ 00″ (12.67°)
begree minute (becimal degree)	Maximum	13° 25′ 00″ (13.42°)
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Distance (A - B)		Minimum	Out 1.6 mm (Out 0.063 in)
	Distance (A - B)	Nominal	In 1.4 mm (In 0.055 in)
Total toe-in		Maximum	In 4.4 mm (In 0.173 in)
Angle (LH) and (RH) Degree minute (Decimal degree)	Minimum	Out 0° 06′ 00″ (Out 0.10°)	
	Nominal	In 0° 06′ 00″ (In 0.10°)	
	Maximum	In 0° 18′ 00″ (In 0.30°)	

^{*1} Fuel, engine coolant, and lubricants are full. Spare tire, jack, hand tools and mats are in designated positions.

Ball Joint

	Item	Standard
Swinging torque	Transverse link	0.5 – 4.9 N·m (0.05 – 0.50 kg-m, 4 – 43 in-lb)
Rotating torque	Transverse link	0.5 – 4.9 N·m (0.05 – 0.50 kg-m, 4 – 43 in-lb)
Axial end play	,	0.1 mm (0.004 in)

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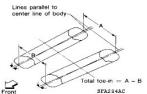
^{*2:} The difference when assuming the (LH) side is the standard.

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Rear Wheel Alignment Specifications

Wheel Alignment (Unladen*)

Item		Stan	dard
Market		United States & Mexico	Canada
	Minimum	-1° 25′ 12″ (-1.42°)	-1° 19′ 48″ (-1.33°)
Camber Degree minute (Decimal degree)	Nominal	-0° 40′ 12″ (-0.67°)	-0° 34′ 48″ (-0.58°)
	Maximum	0° 04′ 48″ (0.08°)	0° 10′ 12″ (0.17°)



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		Minimum	Out 0.6 mm (Out 0.024 in)
	Distance (A - B)	Nominal	In 2.4 mm (In 0.094 in)
Total to a in		Maximum	In 5.4 mm (In 0.213 in)
Total toe-in Angle (LH and RH) Degree minute (Decimal degree)	Minimum	Out 0° 2' 24" (Out 0.04°)	
	Nominal	In 0° 9′ 36″ (In 0.16°)	
	Maximum	In 0° 21′ 36″ (In 0.36°)	

^{*:} Fuel, engine coolant, and lubricants are full. Spare tire, jack, hand tools, and mats are in designated positions.

Ball Joint

Item	Standard	
Swinging torque	0.5 – 3.4 N·m (0.05 – 0.35 kg-m, 4 – 30 in-lb)	
Rotating torque	0.5 – 3.4 N·m (0.05 – 0.35 kg-m, 4 – 30 in-lb)	
Vertical end play	0.1 mm (0.004 in)	

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RSU

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