August 11, 2014



Intermittent Poor A/C Cooling at Idle

Service

Category Vehicle Interior

Section He

Heating/Air Conditioning

Market USA



Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION	
2014	Corolla		

Introduction

Some 2014 model year Corolla vehicles may exhibit a condition where the A/C system blows warm air intermittently while the vehicle is at idle. An updated A/C compressor is available to address this condition.

Production Change Information

This bulletin applies to vehicles produced **BEFORE** the Production Change Effective VINs shown below.

MODEL	PLANT PRODUCTION CHANGE EFFECTIVE VIN	
Corolla	TMMC	2T1BURHE#EC217552
	TMMMS	5YFBURHE#EP171965

Parts Information

PART N	IUMBER	PART NAME	QTY
PREVIOUS	NEW	PAKI NAME	
88310-02850	88310-02851	Compressor, Assembly	1

Warranty Information

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
AC1400	Compressor w/ Magnetic Clutch Assembly	2.9	88310-02850	72	50

APPLICABLE WARRANTY

- This repair is covered under the Toyota Basic Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.



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Required Tools & Equipment

REQUIRED EQUIPMENT	SUPPLIER	PART NUMBER	QTY
Techstream 2.0*	ADE	TS2UNIT	
Techstream Lite	ADE	TSLITEPDLR01	'

^{*} Essential SST.

NOTE

- Only ONE of the Techstream units listed above is required.
- · Software version 9.10.037 or later is required.
- Additional Techstream units may be ordered by calling Approved Dealer Equipment (ADE) at 1-800-368-6787.

Repair Procedure

- 1. Connect Techstream and navigate to the A/C System Data List.
- 2. With the vehicle at idle, cycle the A/C button and watch the Regulator Control Current, Regulator Pressure Sensor, and Evaporator Fin Thermistor Data List graphs.

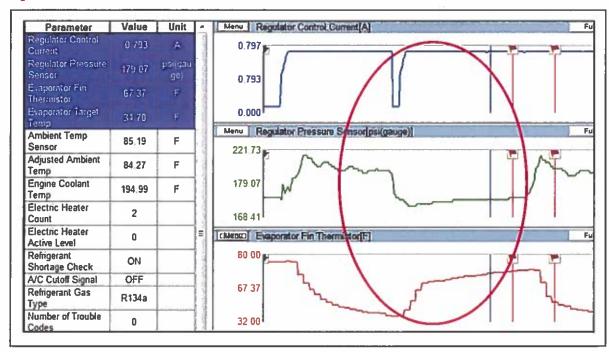


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Repair Procedure (Continued)

- 3. When the condition is occurring the following data will be seen:
 - · Regulator Control Current: "0.7" "A" or higher
 - · Regulator Pressure Sensor: Low pressure and not increasing
 - Evaporator Fin Thermistor: Higher than normal and increasing

Figure 1.



Can the concern be duplicated?

- YES Continue to step 4.
- NO This bulletin does NOT apply. Continue diagnosis using Problem Symptoms table in the applicable Repair Manual.

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Repair Procedure (Continued)

4. Remove and replace the A/C compressor.

Refer to the Technical Information System (TIS), applicable model and model year Repair Manual:

- 2014 Corolla (2ZR-FE):
 Vehicle Interior Heating/Air Conditioning "Compressor (for 2ZR-FE):
 <u>Removal / Installation"</u>
- 2014 Corolla (2ZR-FAE): Vehicle Interior – Heating/Air Conditioning – "Compressor (for 2ZR-FAE): Removal / Installation"
- 5. Verify that the intermittent warm air condition is no longer present.