Technical product information

Topic	Bentayga - Lower suspension lever - Front
Market area	Bentley: worldwide (2WBE),Hongkong-Macau (5HK)
Brand	Bentley
Transaction No.	2045979/1
Level	EH
Status	Approval
Release date	

New customer code

Object of complaint	Complaint type	Position
Running gear -> Shock absorber/suspension control -> Self-levelling suspension	functionality -> without function / defect	
Vehicle service -> Service, maintenance -> General inspection	service: process -> with determination of concern	
Vehicle service -> Service, maintenance -> Repair execution	service: process -> with determination of concern	
Vehicle service -> Vehicle diagnosis	service: process	
Running gear -> Shock absorber/suspension control	functionality	
Running gear -> Self-levelling suspension, pitch and roll compensation	Noise, vibration	

Vehicle data

Bentayga

Sales types

Type	MY	Brand	Designation	Engine code	Gearbox code	Final drive code
4V1*	2017	E		*	*	*

Chasis numbers

Manufacturer	Filler	Туре	Filler	MY	Factory	From	То	Prod from	Prodto
SJA	*	*	*	*	С	000001	014046		

Documents

Document name master.xml

Customer statement / workshop findings

In the event the left or right front suspension lower levers (Figure 1 point A) are required to be replaced or the left or right front lower lever inner bushes (Figure 1 point B) are required to be replaced please refer to the onward information within this TPI

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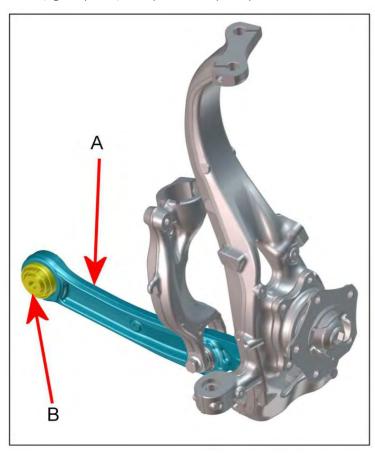


Figure 1

Technical background

A stiffer rubber compound is now used during the manufacturing process (Figure 1 point B)

Production change

 $All Bentay gave hicles after VINSJAAB14V7HC014046\ have the latest level front lower lever assemblies fitted at the time of production$

Measure

Referring to Figure 1 - Points A and B

In the event that a front lower lever assembly requires replacement \underline{or} the left or right front lower lever inner bushes require replacement, please replace the complete left and right front lower suspension lever assemblies – Refer to the workshop manual Rep. Gr 40 and the Parts information within this TPI

Lever replacement when conducting this TPI

When conducting this <u>TPI</u> the levers must be changed in pairs (right and left hand) do not replace one side only.

Future lever replacements with 'B' level parts fitted to both sides

In the event that the levers require replacing and the ${}^{\circ}B'$ level parts are already fitted, depending on the condition of the bush and distance covered, the levers can then be replaced as required

Parts information

Description	Original part number	Latest specification part number	Quantity
Front lower suspension lower lever (Left)	36A 407 151A	36A 407 151B	1
Front lower suspension lower lever (Right)	36A 407 152A	36A 407 152B	1

Within the lower lever replacement procedure there are single use items which must be replaced a replacements are available prior to starting this procedure—Refer to Elsa pro and ETKA parts cata	nd not reused. Ensure that new logue