

A/C System Diagnosis After Component Failure

Service Category Vehicle Interior

Section Heating/Air Conditioning

Market USA

Toyota Supports
 ASE Certification 

Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2000 – 2016	4Runner, Avalon, Avalon HV, Camry, Camry HV, Corolla, FJ Cruiser, Highlander, Highlander HV, Land Cruiser, Matrix, Prius, Prius C, Prius PHV, Prius V, RAV4, RAV4 EV, Sequoia, Sienna, Tacoma, Tundra, Venza, Yaris	

REVISION NOTICE

May 13, 2015 Rev1:

- **Applicability has been updated to include 2000 – 2009 and 2015 – 2016 model year applicable Toyota vehicles.**

Any previous printed versions of this bulletin should be discarded.

Introduction

The procedure in this bulletin is a general guideline on how to properly diagnose the air conditioning system after a component failure. Refer to the applicable Repair Manual for vehicle specific repair procedures and parts.

Warranty Information

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
N/A	Not Applicable to Warranty	–	–	–	–

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Repair Procedure

1. After all proper service procedures have been followed, check for potential contamination by disassembling the system in the following locations:
 - A. Check the A/C compressor for debris.
 - If NO debris is found in the inlet or outlet lines, go to step 3 and replace Parts Group B.
 - If debris is found in BOTH the compressor inlet and outlet lines at the A/C compressor, go to step 2 and replace Parts Group A.
 - If debris is found only in the compressor outlet, go to step 1B.
 - B. Remove the receiver/drier filter and check for debris.
 - If debris is NOT found, go to step 4 and replace Parts Group C.
 - If debris IS found, go to step 1C.
 - C. Remove the expansion valve and check for debris.
 - If NO debris is present, go to step 5 and replace Parts Group D.
 - If debris IS present, go to step 2 and replace Parts Group A.
2. Replace the following A/C system components (Parts Group A):
 - Compressor
 - Evaporator
 - Condenser
 - Expansion Valve
 - All A/C Lines
3. Replace the A/C Compressor (Parts Group B).
4. Replace the following A/C system components (Parts Group C):
 - Compressor
 - Discharge Hose
 - Condenser

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Repair Procedure (Continued)

5. Replace the following A/C system components (Parts Group D):
 - Condenser
 - Discharge Hose
 - High Side Hose
 - Compressor
6. After the repair has been completed, using the vehicle specific Repair Manual, verify the A/C system operates properly.