

Service

Category Vehicle Exterior

Section Exterior Panels/Trim Market USA



### **Applicability**

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2016 - 2017	Tacoma	

### Introduction

Some 2016 – 2017 model year Tacoma vehicles, after being parked for an extended period of time in inclement winter weather, may exhibit an intermittent or abnormal windshield wiper operation when initially turned on due to snow or sleet accumulation under the cowl louver. Follow the Repair Procedure in this bulletin to address this condition.

### **Production Change Information**

This bulletin applies to vehicles produced **BEFORE** the Production Change Effective VINs shown below.

PLANT	ENGINE	DRIVETRAIN	BODY	TRIM	PRODUCTION CHANGE EFFECTIVE VIN
	V6 4cyl	2WD	D-Cab Short Box	SR5, TRD	5TFAZ5CN#GX023780
				Limited	5TFEZ5CN#GX023777
			D-Cab Long Box		5TFBZ5DN#GX002010
			Access Cab	SR5, TRD	5TFRZ5CN#GX023775
		4WD			5TFSZ5AN#GX054183
TMMTX			D-Cab Long Box		5TFDZ5BN#GX015217
			D-Cab Short Box	Limited	5TFGZ5AN#GX054212
				SR, SR5, TRD	5TFCZ5AN#GX054184
		2WD	Access Cab		5TFRX5GN#GX076695
			D-Cab Short Box	SR, SR5	5TFAX5GN#GX076699
		4WD	Access Cab		5TFSX5EN#GX048226

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## **Cowl Ice Accumulation**

**TOYOTA** 

### **Production Change Information (Continued)**

PLANT	ENGINE	DRIVETRAIN	BODY	TRIM	PRODUCTION CHANGE EFFECTIVE VIN
		2WD	D-Cab Short Box	SR5, TRD	3TMAZ5CN#HM029527
				Limited	3TMEZ5CN#HM029522
TMMBC	V6		D-Cab Long Box	SR5, TRD	3TMBZ5DN#HM006571
TIVIVIBC		4WD	D-Cab Short Box	SR, SR5, TRD	3TMCZ5AN#HM052401
				Limited	3TMGZ5AN#HM052414
			D-Cab Long Box	SR5, TRD	3TMDZ5BN#HM015133

### **Warranty Information**

OP CODE	DESCRIPTION	TIME	OFP	T1	T2	ĺ
BD1634	R & R Cowl Louver Vent	0.5	55708-04070	64	02	

### **APPLICABLE WARRANTY**

- This repair is covered under the Toyota Basic Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

### **Parts Information**

PART NUMBER		DADTNAME	QTY
PREVIOUS	NEW	PART NAME	
55708-04070	55708-04071	Louver Sub-assy, Cowl Top Ventilator	1

### **Required Tools & Equipment**

SPECIAL SERVICE TOOLS (SST)	PART NUMBER	QTY	
Plastic Pry Tool Kit*	00002-06020-01	1	

<sup>\*</sup> Essential SST.

### **NOTE**

Additional SSTs may be ordered by calling 1-800-933-8335.

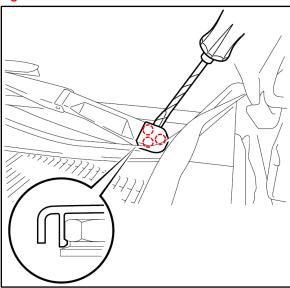


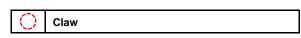
### **Repair Procedure**

### **Disassembly**

- Confirm excess snow or sleet accumulation under the cowl louver panel.
   Is there excess snow or sleet accumulation under the cowl louver panel?
  - YES Continue to step 2.
  - NO This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.
- 2. Remove the LH front wiper arm head cap by disengaging the three claws.

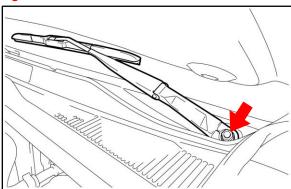
Figure 1.





3. Remove the nut, windshield wiper arm, and LH blade assembly.

Figure 2.





### **Repair Procedure (Continued)**

### **Disassembly (Continued)**

4. Remove the RH front wiper arm head cap.

### **HINT**

Use the same procedure for the LH side.

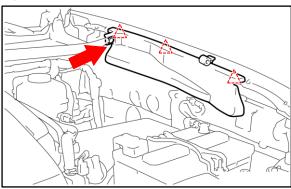
5. Remove the RH windshield wiper arm and blade assembly.

#### HINT

Use the same procedure for the LH side.

- 6. Remove the LH front fender upper protector.
  - A. Remove the clip.
  - B. Disengage the three clips to remove the front LH fender upper protector.

Figure 3.



△ Clip

7. Remove the RH front fender upper protector.

### HINT

Use the same procedure for the LH side.

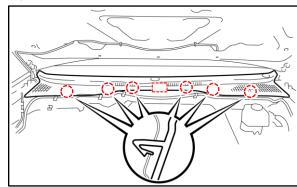


### **Repair Procedure (Continued)**

### **Disassembly (Continued)**

- 8. Remove the Cowl Top Ventilator Louver Sub-assembly.
  - A. Disengage the six claws and guide.

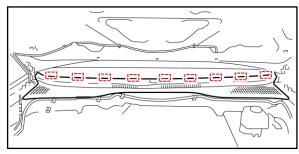
Figure 4.

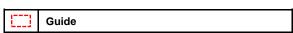


$\bigcirc$	Claw
	Guide

B. Disengage the nine guides to remove and discard the OLD Cowl Top Ventilator Louver Sub-assembly.

Figure 5.







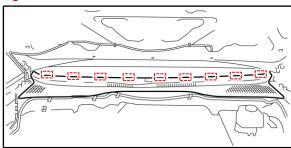
### **Repair Procedure (Continued)**

### Reassembly

- Install the NEW Cowl Top Ventilator Louver Sub-assembly.
  - A. Engage the nine guides to install the Cowl Top Ventilator Louver Sub-assembly.

B. Engage the guide and six claws.

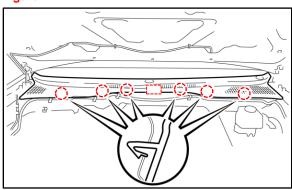
Figure 6.



\_\_\_\_ G

Guide

Figure 7.



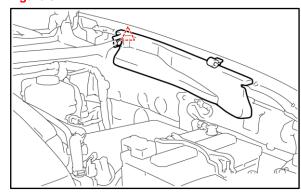
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Claw

Guide

- 2. Install the LH front fender upper protector.
  - A. Engage the three clips to install the LH front fender upper protector.
  - B. Install the clip.

Figure 8.



Δ

Clip



### **Repair Procedure (Continued)**

### **Reassembly (Continued)**

3. Install the RH front fender upper protector.

### **HINT**

Use the same procedure for the LH side.

- 4. Install the windshield wiper arm and blade assemblies.
  - A. When reusing the windshield wiper arm and blade assembly:
    - (1) Clean the wiper arm serrations to remove ANY burrs, dirt, etc.

### **NOTICE**

Do NOT grind down the wiper arm serrations.

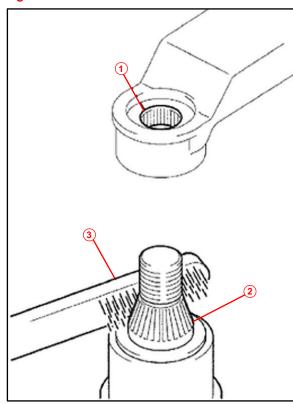
(2) Clean the wiper pivot serrations with a wire brush.

### NOTICE

Do NOT grind down the wiper pivot serrations.

(3) Operate the front wiper motor and then stop the front wiper motor in the automatic stop (Park) position.

Figure 9.



1	Wiper Arm Serration
2	Wiper Pivot Serration
3	Wire Brush

Figure 10.

Matchmark



### **Cowl Ice Accumulation**

### **Repair Procedure (Continued)**

### Reassembly (Continued)

B. Install the windshield wiper arm and LH blade assembly to the matchmark position with the nut as shown.

Torque: 22 N\*m (224 kgf\*cm, 16 ft\*lbf)

### **HINT**

Hold the windshield wiper arm and LH blade assembly by hand while tightening the nut.

C. Install the windshield wiper arm and RH

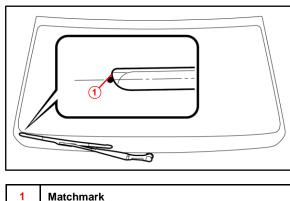
Figure 11.

Torque: 22 N\*m (224 kgf\*cm, 16 ft\*lbf)

blade assembly to the matchmark position with the nut as shown.

### **HINT**

Hold the windshield wiper arm and RH blade assembly by hand while tightening the nut.



- D. Operate the front wipers while spraying washer fluid on the windshield glass. Make sure that the front wipers function properly and there is no interference with the vehicle body.
- E. Check the automatic stop (Park) position after lifting the wiper blades two times.
- 5. Engage the three claws to install the LH front wiper arm head cap.

### **HINT**

Use the same procedure for the RH side.