

JTB00568NAS2

TECHNICAL BULLETIN

28 JUN 2017



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NOTE: The information in Technical Bulletins is intended for use by trained, professional Technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these Technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by 'do-it-yourselfers'. If you are not a Retailer, do not assume that a condition described affects your vehicle. Contact an authorized Jaguar service facility to determine whether this bulletin applies to a specific vehicle.

INFORMATION

This reissue replaces all previous versions. Please destroy all previous versions.

Changes are highlighted in blue

SECTION:

501-03: Body Closures

SUBJECT/CONCERN:

Rattle From Front Door(s)

AFFECTED VEHICLE RANGE:

MODEL:	MODEL YEAR:	VIN:	ASSEMBLY PLANT:
F-PACE (X761)	2017	045068-493738	Solihull
XE (X760)	2017	921222-969120	Solihull

MARKETS:

NORTH AMERICA

CONDITION SUMMARY:**SITUATION:**

A rattle/knock noise may be evident when closing the front doors or driving slowly over rough ground.

CAUSE:

This may be caused by the front left and/or right door side protection bar bonding detaching from the inner door panel.

ACTION:

Should a Customer express concern, follow the Service Instruction below.

PARTS:**NOTE:**

An allowance has been allocated to source the Wurth Bond and Seal Adhesivflex - 08901001 (or equivalent); claim using Sundry Code 'ZZZ001'. One tube will complete 10 repairs.

PART NUMBER	DESCRIPTION	QUANTITY:
*ZZZ001	Wurth Bond and Seal Adhesivflex - 08901001 (or equivalent)	\$3.75 [USD]

TOOLS:

Refer to Workshop Manual for any required special tools.

WARRANTY:**NOTE:**

An allowance has been allocated to source the Wurth Bond and Seal Adhesivflex - 08901001 (or equivalent); claim using Sundry Code 'ZZZ001'. One tube will complete 10 repairs.

NOTES:

- Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Always refer to TOPIx to obtain the latest repair time.

- The JLR Claims Submission System requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero

DESCRIPTION	SRO	TIME (HOURS)	CONDITION CODE	CAUSAL PART
Front door - Side bar - Seal - Each - F-PACE (X761)	76.28.57	0.6	12	T4A1368
Front door - Side bar - Seal - Pair - F-PACE (X761)	76.28.58	1.2	12	T4A1368
Front door - Side bar - Seal - Each - XE (X760)	76.28.57	0.4	12	T4A1368
Front door - Side bar - Seal - Pair - XE (X760)	76.28.58	0.8	12	T4A1368

NOTE:

Normal Warranty procedures apply.

SERVICE INSTRUCTION:

- 1 Make the airbag Supplemental Restraint System (SRS) safe (see Workshop Manual TOPIx section 100-00: Supplemental Restraint System Health and Safety Precautions - General Information - Description and Operation).

2

NOTE:

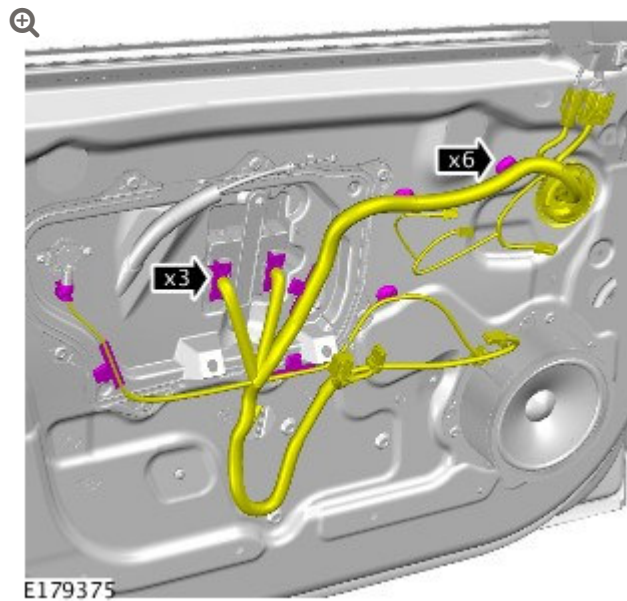
Make sure the front door windows are in closed position before disconnecting the battery ground cable.

Disconnect the battery ground cable (see Workshop Manual TOPIx section 414-01: Battery - Mounting and cables - General Procedures).

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- 3 Remove the door trim panel (see TOPIx Workshop Manual section 501-05: Front Door Trim Panel).
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4 **NOTE:**

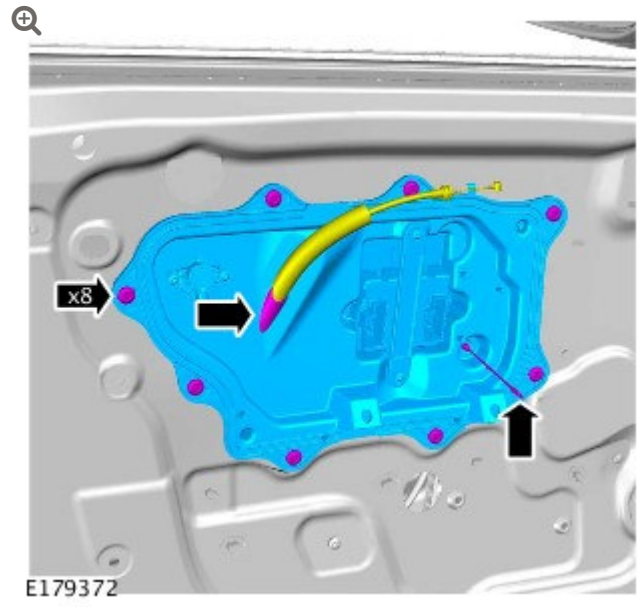
F-PACE (X761) vehicles only.



Position the door panel wiring harness to one side.

5 **NOTE:**

F-PACE (X761) vehicles only.



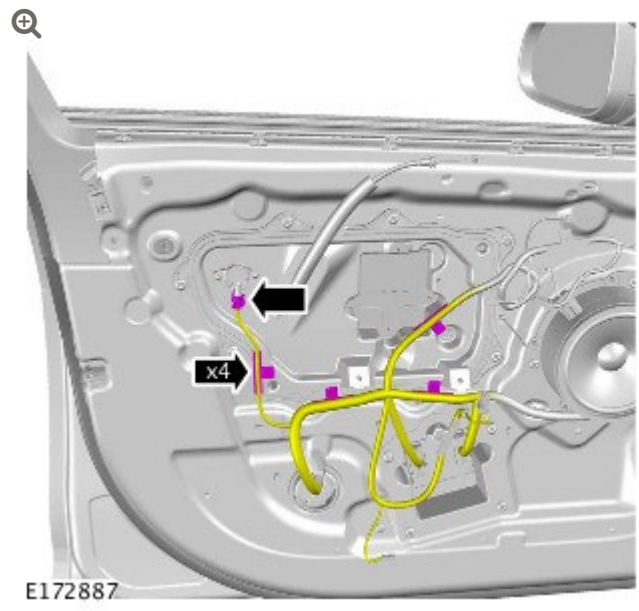
Remove the closing panel.

- Torque **2.2Nm**.

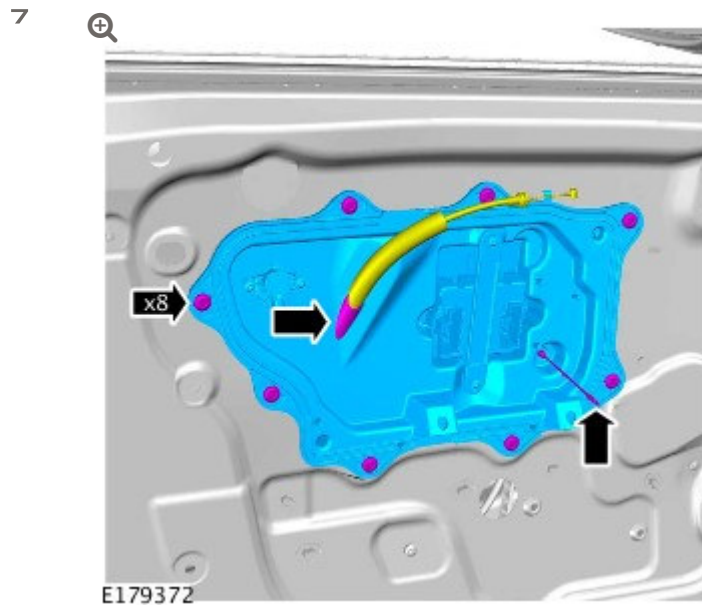
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NOTE:

XE (X760) vehicles only.

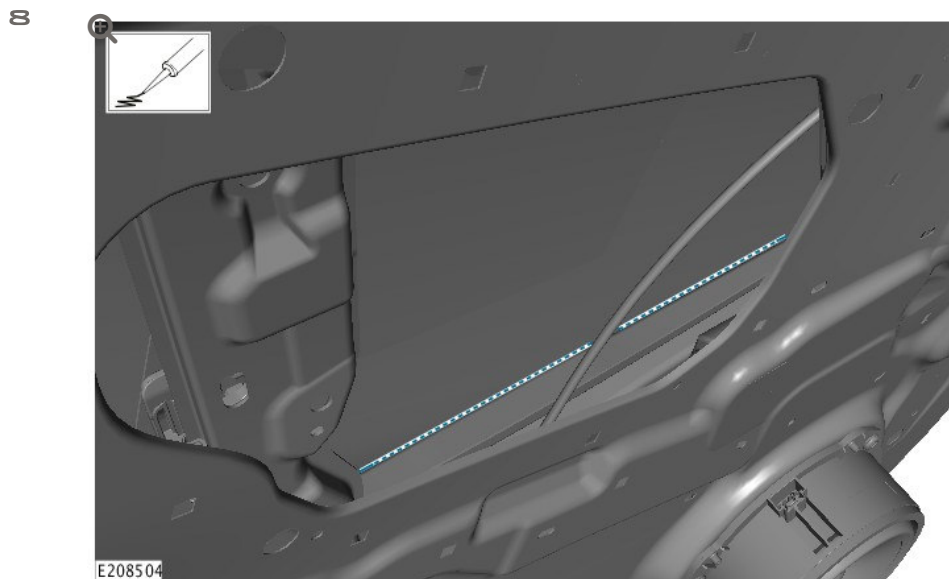


Position the door panel wiring harness to one side.



Remove the closing panel.

- Torque **2.2Nm**.



Apply elastic PU adhesive/sealant (Wurth Bond and Seal Adhesivflex - 08901001 [or equivalent]) along the door side protection bar as shown.

☞ Reverse Steps 1-7.