

WE61 - Tightening Screw for Targa Roof Emergency Operation on the Hydraulic Unit of the Roof Drive Mechanism (Workshop Campaign)

Vehicle Type: **911 Targa 4 (991)/911 Targa 4S (991)**

Model Year: **As of 2014 up to 2015**

Concerns: **Screw for Targa roof emergency operation on the hydraulic unit of the roof drive mechanism.**

Situation: This is to inform you of a voluntary Workshop Campaign on the above-mentioned vehicles. **There is a possibility that the screw for Targa roof emergency operation on the hydraulic unit of the roof drive mechanism on the affected vehicles may not have been tightened to the specified tightening torque during the production process.**

As a result, when the glass rear window is raised in order to top up engine oil, for example, the window may not be held in position, but may slowly drop forward in direction of travel, thereby restricting the available space.

Action Required: Tighten screw for Targa roof emergency operation on the hydraulic unit of the roof drive mechanism.

Affected Vehicles: The VIN(s) can be checked by using PIWIS Vehicle Information link to verify if the campaign affects the vehicle. This campaign is scope specific to the VIN! Failure to verify in PIWIS may result in an improper repair. This campaign affects 509 vehicles in North America.

- Tools:
- Torque wrench, 2 – 10 Nm (1.5 – 7.5 ftlb.), e.g. **V.A.G 1783 - Torque wrench, 2-10 Nm (1.5-7.5 ftlb.)**
 - Hexagon socket-wrench insert, a/f 6
 - Plastic wedge

Work Procedure: See Attachment "A".

Claim Submission: See Attachment "B".

Installation
Position:



Installation position of hydraulic unit

- 1 – Hydraulic unit of the roof drive mechanism
- 2 – Screw on hydraulic unit (**tighten**)

Attachment "A": **Work Procedure**

- 1 Remove rear backrest at the right in direction of travel ⇒ *Workshop Manual '724719 Removing and installing rear backrest'*.

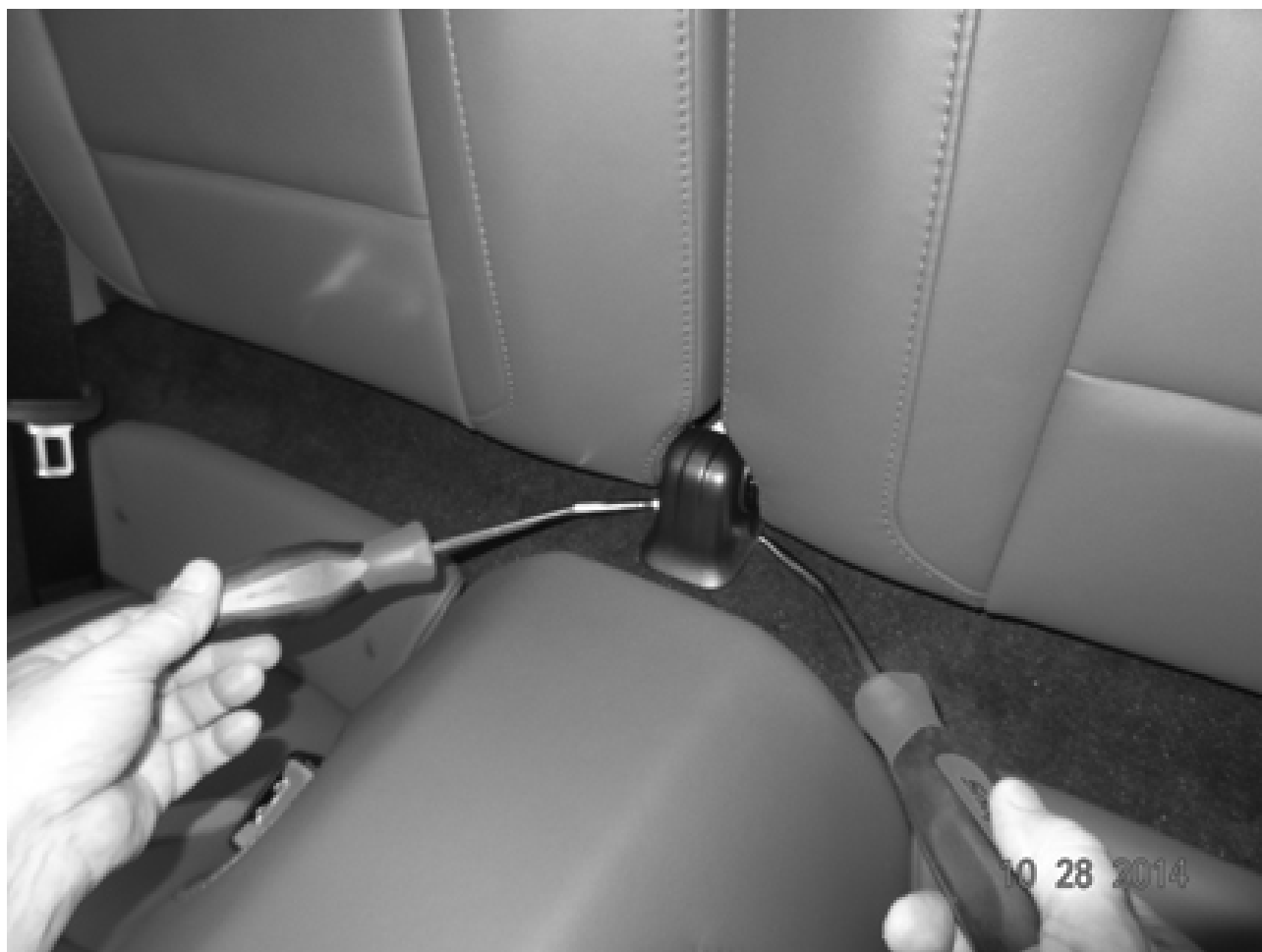


Figure 1

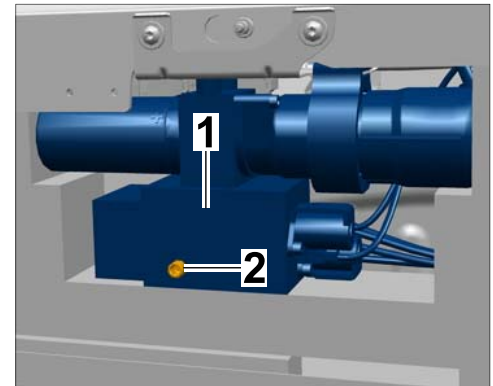


Figure 2

The rear seat backrests pivot bearing lower trim cover can be somewhat challenging to remove. The releases on the front lower trim cover are accessed from underneath the sides of the trim cover. Approximately midway along the bottom edge on each side of the cover. The sides of the trim cover must be bent outwards. This will release the inside locking tabs from the slots in the metal frame of the rear panel. The locking tabs must be released before the trim cover can slide forward. See Figures 1 and 2.

- 2 Remove trim panel for rear wall ⇒ *Workshop Manual '703119 Removing and installing trim panel for rear wall'*.

- 3 Tighten screw for Targa roof emergency operation
⇒ *Tightening screw -2-* on the hydraulic unit ⇒
Tightening screw -1- of the roof drive mechanism.
Tightening torque 3 Nm (2 ftlb.)
- 4 Install trim panel for rear wall ⇒ *Workshop Manual '703119 Removing and installing trim panel for rear wall'.*
- 5 Install rear backrest at the right in direction of travel ⇒ *Workshop Manual '724719 Removing and installing rear backrest'.*
- 6 Enter the campaign in the Warranty and Maintenance booklet.



Tightening screw

Attachment "C": **Claim Submission** - Workshop Campaign WE61
 Warranty claims should be submitted via WWS/PQIS.
 Open campaigns may be checked by using either the PIWIS Vehicle Information system or through PQIS Job Creation.
 Labor, parts, and sublet will be automatically inserted when Technician is selected in WWS/PQIS. If necessary, the required part numbers will need to be manually entered into warranty system by the dealer administrator.

Working time:

Tightening screw for Targa roof emergency operation on the hydraulic unit of the roof drive mechanism. Labor time: **20 TU**

Includes: Removing and installing rear backrest at the right
 Removing and installing trim panel for rear wall

⇒ **Damage code WE61 066 000 1**

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