

#### 69 Replaced airbag control unit cannot be coded

69 14 28 2023323/12 March 31, 2014. Supersedes Technical Service Bulletin Group 69 number 13-26 dated October 21, 2013 for reasons listed below.

Model(s)	Year	VIN Range Vehicle-Specific Equipme		
A4/S4/allroad	2009 – 2015	All	Not Applicable	
A5/S5/RS 5	2008 – 2015	All	Not Applicable	
A5/S5/RS 5 Cabriolet	2010-2015	All	Not Applicable	
Q5/SQ5	2009-2015	All	Not Applicable	
TT/TTS/TT RS	2007-2015	All	Not Applicable	
А3	2009-2014	All	Not Applicable	
A6 (C6)	2009-2011	All	Not Applicable	
A8/S8	2011-2015	All	Not Applicable	
R8	2007-2015	All	Not Applicable	
A6/S6 (C7)	2011-2012	All	Not Applicable	
A7/S7/RS 7	2011-2012	All	Not Applicable	



#### Condition

REVISION HISTORY					
Revision	Date	Purpose			
12		Revised Service (Removed steps 1-2; updated SVM table)			
11	-	Revised header data (Added MY14-15 for applicable models) Revised entire bulletin for clarity			
10	4/25/2012	Revised header data (Added 2008-2013 R8 models)			
9	2/13/2012	Revised header data (Added models and model years) Revised Condition, Technical Background, and Service			
8	12/9/2011	Revised header data (Added models and model years)			
7	9/16/2011	Revised header data (Added pull ahead D4 A8 vehicles)			
6	8/29/2011	Revised header data (Added new models) Revised Technical Background and Service			
5	11/4/2010	Revised Service (Steps 5-7)			
4	9/10/2010	Revised header data (Added model and model year) Revised Technical Background and Service			
3	6/7/2010	Revised header data (Controlling TSB display in ElsaWeb)			
2	5/24/2010	Revised Warranty			
1	5/5/2010	Original publication			

After the airbag control module (J234) has been replaced, the control unit cannot be coded via SVM spec/actual.

#### **Technical Background**

An SVM code is required to code and parameterize the new service replacement airbag control module. Each model's SVM code is provided in a parts bulletin (GP bulletin), which should have been referenced through ETKA when the module was replaced. The control module cannot be coded until the SVM code has been executed.

If the SVM code was not acquired through the GP bulletin in ETKA, follow the instructions in the Service section of this bulletin to update the control module.

# Audi

## Technical Service Bulletin

**Tip:** Any time that any control module is replaced in any vehicle, an SVM code may be required for parameterization after installation. When replacing a control module, always check ETKA for the SVM code, which will be found in the GP bulletin for the part. To find a GP bulletin in ETKA:

- 1. Locate the part in ETKA. Use the FI search function (VIN filter) to determine if the correct control module (including color code) was ordered for the vehicle.
- 2. To open the GP bulletin, right-click the part number and select GP Bulletin from the drop-down menu (Figure 1).

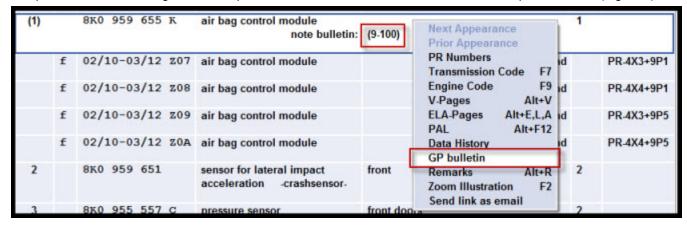


Figure 1. Selecting GP bulletin in ETKA.

3. A new window will open with the GP bulletin listed. Open the bulletin by selecting the blue box with the white arrow next to the bulletin number.



Figure 2. Opening GP bulletin in ETKA.

#### **Production Solution**

Not applicable.

#### **Service**

When the airbag control module (J234) is replaced in a:

- TT, A3, R8 GT, R8 GT Spyder, or A6 (C6):
   Only the ECU coding needs to be performed using the provided SVM code.
- A4/S4/allroad, A5/S5/RS 5, A5/S5/RS 5 Cabriolet, Q5/SQ5, A6/S6 (C7), A7/S7/RS 7, or A8/S8: Both ECU parameterization and ECU coding need to be performed using the provided SVM code.



Note: Do not run an SVM Specified vs. Actual Comparison. If an SVM Specified vs. Actual Comparison has already been run *and* the SVM code listed below fails, contact the Technical Assistance Center (TAC). Note that no software update is being performed during this SVM communication.

1. Enter the SVM code using ODIS>>Start Diagnosis >> Fill out Engine Information from drop down menu >> CHECK the option for "Guided Fault Finding" (this ensures the diagnostic log shows the correct TUs) >> Special Functions >> Software Version Management (SVM) >> SVM - Code input.

Note: Do NOT choose "SVM – Direct input: SVM code for vehicle conversion". With this option, the SVM code will always fail if any SVM hardware conflicts are present in the system.

- 2. If no parameterization and/or coding is suggested by SVM, check the color code on the service part label of the control module. Compare this color code to the suggestion given by ETKA by using the FI search function.
  - If the color codes *do not* match, or if the service part has no color code, re-order the correct part listed in ETKA with the appropriate color code.
  - If the color codes do match, contact TAC.

**Tip:** The color code indicates the ECU software that the control module must be programmed with to operate correctly in the North American Market. Only control modules to be used for service will have a color code. In addition, some service parts will have a secondary label placed over the original supplier label after the part has been programmed for the North American market (Figure 3 and Figure 4).



Figure 3. Production Control Unit





Figure 4. Service Part Control Unit

- 3. For A4/S4, A5/S5/RS 5, A5/S5/RS 5 Cabriolet, Q5/SQ5, A6/S6 (C7), A7/S7/RS 7, or A8/S8 *only*: After the parameterization is complete, the coding of the control module will automatically be carried out by SVM (no user input required). If a prompt appears requesting to change the coding, select **YES**.
- 4. At the end, a screen showing all changes that were made during the SVM communication appears. Verify the changes and ensure that the coding was performed.
- 6. Exit SVM and perform the component protection test plan to remove the remaining DTCs.



Model	Old Software Part Number	Old Software Version	New Software Part Number	New Software Version	SVM Code Input
Q5, SQ5					
A4/S4/allroad					
A5/S5/RS 5					
A5/S5/RS 5 Cabriolet					
TT, TTS, TT RS					
АЗ	*	*	*	*	XCHG15A005
R8 GT, R8 GT Spyder					
A6/S6 (C7), A7/S7/RS 7					
A8/S8					
A6 (C6)					

### Warranty

Claim Type:	Use applicable claim type. If vehicle is outside any warranty, this Technical Service Bulletin is informational only.			
Service Number:	6953			
Damage Code:	0040			
Diagnostic Time:	GFF	0150 0000	Time stated on diagnostic protocol (Max 60 TU)	
	Road test prior to service procedure	No allowance	0 TU	
	Road test after service procedure	No allowance	0 TU	
	Technical diagnosis at dealer's discretion (Refer to Section 2.2.1.2 and Audi Warranty Online for DADP allowance details)			
Claim Comment:	As per TSB #2023323/12			



All warranty claims submitted for payment must be in accordance with the *Audi Warranty Policies and Procedures Manual*. Claims are subject to review or audit by Audi Warranty.

#### **Additional Information**

All parts and service references provided in this TSB (2023323) are subject to change and/or removal. Always check with your Parts Department and service manuals for the latest information.