

DanyD

BRP Service Dept - N/A



Posts: 613

Registered: 10-19-2011

Location: NA

Re: Water pump mechanical seal investigation OVER - 420220413 - On 2012 units[New]

Options ▾

2 weeks ago

At this point the investigation is over. The conclusion is that some MY12 units were produced with water pump mechanical seals installed slightly crooked in the clutch cover. This caused the seal to develop a leak on the side of the seal that had less pressure.

MY13 engines have been produced with improved installation processes.

Replacement parts should be installed using the revised procedure of the 2013 shop manual (applicable for all MYs Spyders) to improve initial start up sealing and avoid dry start up.

Refer to this TST which illustrates the correct installation procedure. - [Roadster Water Pump Mechanical Shaft/Seal Installation Revision](#)

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Roadster Product Specialist



Roadster Water Pump Mechanical Shaft/Seal Installation Revision

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Language English Show Properties

Summary:

Follow these improved installation steps to improve initial start up sealing and avoid dry start up.

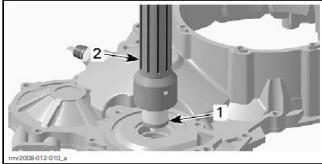
Type:
General

TST Detail:

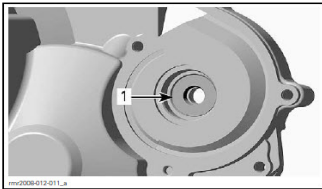
1. Apply specified product on sealing lip of oil seal.
REQUIRED PRODUCT ON OIL SEAL
DOW CORNING 111 (P/N 413 707 000)

2. Install NEW oil seal.
REQUIRED TOOL
OIL SEAL PUSHER (P/N 529 035 757)
HANDLE (P/N 420 877 650)

NOTE: Never use oil in the press fit area of the oil seal
NOTE: Sealing lip must face towards the inside of clutch cover.

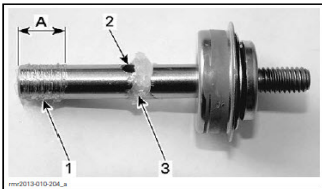


1. Oil seal
2. Installer handle with oil seal pusher

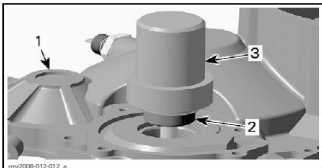


1. Proper installed oil seal

3. Lubricate water pump shaft end and apply a bead of lubricating grease according to following illustration.
REQUIRED PRODUCT ON WATER PUMP SHAFT
DOW CORNING 111 (P/N 413 707 000)



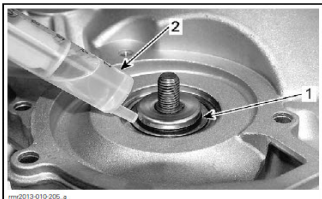
- A. Apply approximately 10mm (.394 in) wide DOW CORNING 111 (P/N 413 707 000)
 1. Water pump shaft end
 2. Bore
 3. Bead of DOW CORNING 111 (P/N 413 707 000)
4. Carefully press-in water pump shaft assembly into clutch cover.
REQUIRED TOOL
SEAL PUSHER (P/N 529 035 756)



1. Clutch cover
2. Water pump shaft assembly
3. Rotary seal installer

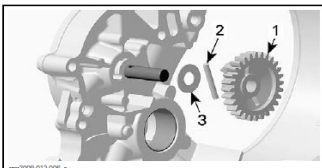
NOTICE Never use a hammer for water pump shaft assembly installation. Use press only.

5. Apply coolant into gap of rotary seal to pre-lubricate ceramic sealing surface.



1. Gap of rotary seal
2. Coolant

6. Reinstall thrust washer, needle pin and water pump gear.



1. Water pump gear
2. Needle pin
3. Thrust washer

7. Reinstall water pump impeller and check if water pump turns smooth after installation.
8. Properly reinstall remaining parts. Refer to appropriate shop manual subsections.

Attachment: