

JTBO0590NAS1

**TECHNICAL BULLETIN**

03 NOV 2017



© Jaguar Land Rover North America, LLC

NOTE: The information in Technical Bulletins is intended for use by trained, professional Technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these Technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by 'do-it-yourselfers'. If you are not a Retailer, do not assume that a condition described affects your vehicle. Contact an authorized Jaguar service facility to determine whether this bulletin applies to a specific vehicle.

**INFORMATION****SECTION:**

309-00: Exhaust System

**SUBJECT/CONCERN:**

Diesel Particulate Filter (DPF) Bracket Broken

**AFFECTED VEHICLE RANGE:**

<b>MODEL:</b>	<b>MODEL YEAR:</b>	<b>VIN:</b>	<b>ASSEMBLY PLANT:</b>	<b>APPLICABILITY:</b>
F-PACE (X761)	2017-2018	045000-099999	Solihull	INGENIUM I4 2.0L Diesel

<b>MODEL:</b>	<b>MODEL YEAR:</b>	<b>VIN:</b>	<b>ASSEMBLY PLANT:</b>	<b>APPLICABILITY:</b>
F-PACE (X761)	2017	488002-499964	Solihull	INGENIUM I4 2.0L Diesel
F-PACE (X761)	2017-2018	880002-899999	Solihull	INGENIUM I4 2.0L Diesel
F-PACE (X761)	2018 Onwards	240000 Onwards	Solihull	INGENIUM I4 2.0L Diesel
XE (X760)	2017	923882-999999	Solihull	INGENIUM I4 2.0L Diesel
XE (X760)	2017 Onwards	P10168 Onwards	Castle Bromwich	INGENIUM I4 2.0L Diesel
XF (X260)	2017 Onwards	Y11889 Onwards	Castle Bromwich	INGENIUM I4 2.0L Diesel

---

## **MARKETS:**

NORTH AMERICA

---

## **CONDITION SUMMARY:**

## **SITUATION:**

A rattle noise from underneath the vehicle may be evident.

## **CAUSE:**

This may be caused by the Diesel Particulate Filter (DPF) bracket design.

## **ACTION:**

Should a customer express this concern, follow the Workshop Procedure below.

---

## **PARTS:**

<b>PART NUMBER</b>	<b>DESCRIPTION</b>	<b>QUANTITY</b>
T4N24240	Bracket	1

---

**TOOLS:**

Refer to Workshop Manual for any required special tools.

**WARRANTY:****NOTES:**

- Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Always refer to JLR claims submission system to obtain the latest repair time.
- The JLR Claims Submission System requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero.

DESCRIPTION	SRO	TIME (HOURS)	CONDITION CODE	CAUSAL PART
Diesel Particulate Filter (DPF) bracket - Inspect & Replace if required	30.10.89.02	0.5	01	T2H14099

**NOTE:**

Normal Warranty procedures apply.

**SERVICE INSTRUCTION:**

1

**NOTE:**

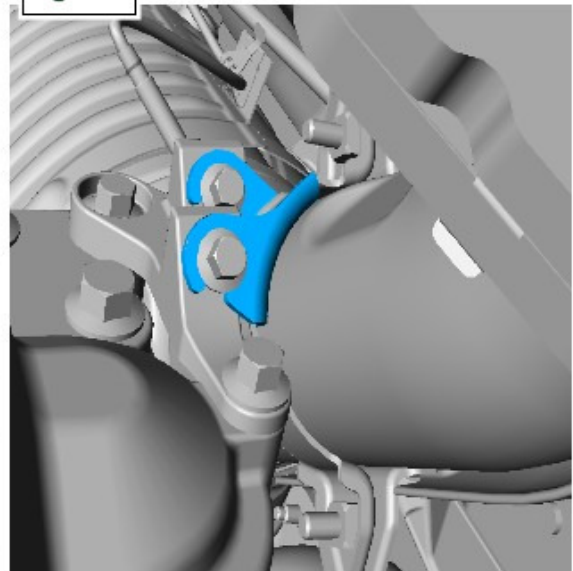
The Engine Undershield may be referred to as Air Deflector.

Remove the engine undershield (see TOPIx Workshop Manual section 501-02: Front End Body Panels Air Deflector).

2



E213618



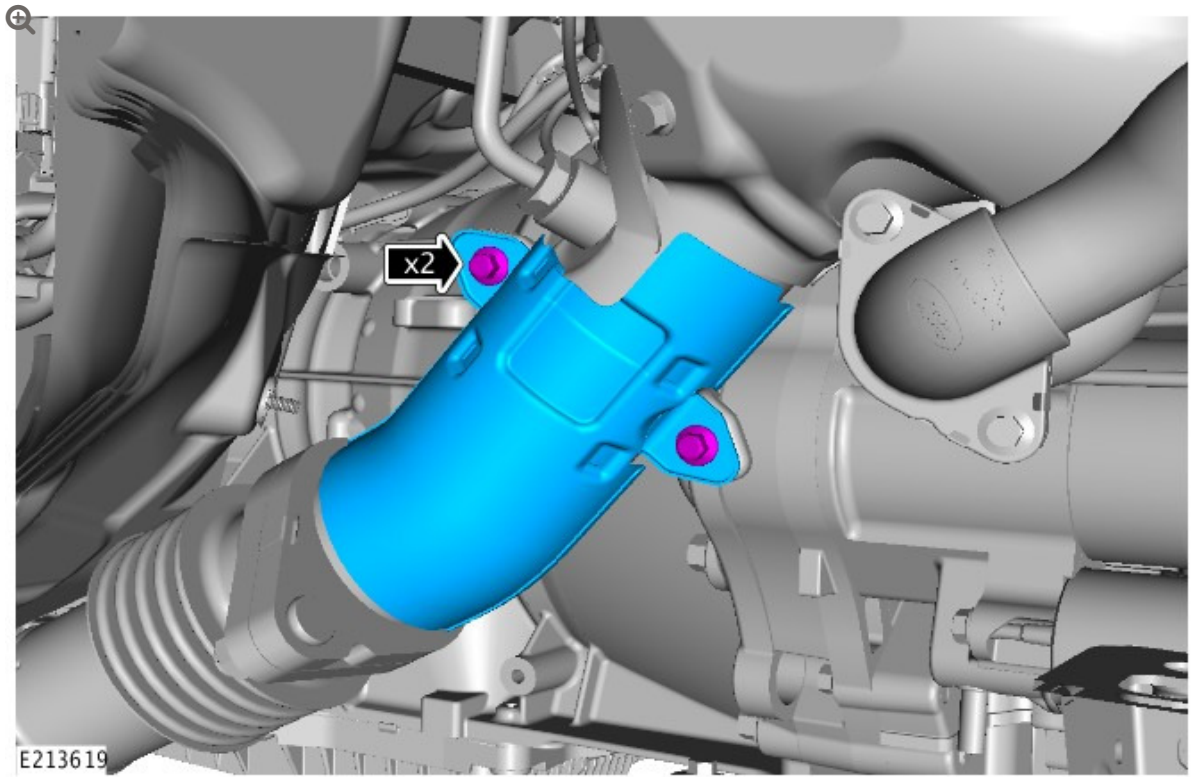
Visually inspect the Diesel Particulate Filter (DPF) bracket.

- If the bracket is broken -- **X** -- **go to Step 4.**
- If the bracket is not broken -- **✓** -- **do not continue** with this Technical Bulletin as this is not the cause of the customer concern.

3

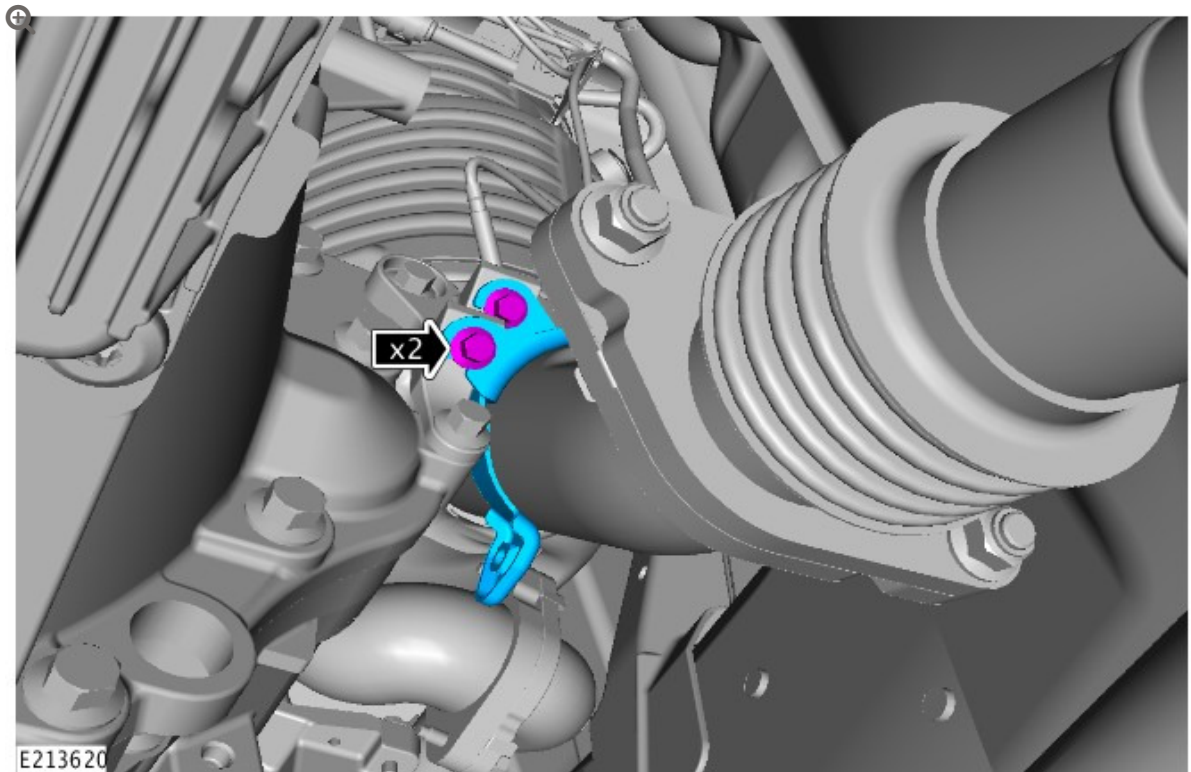
**NOTE:**

Parts shown removed for clarity.



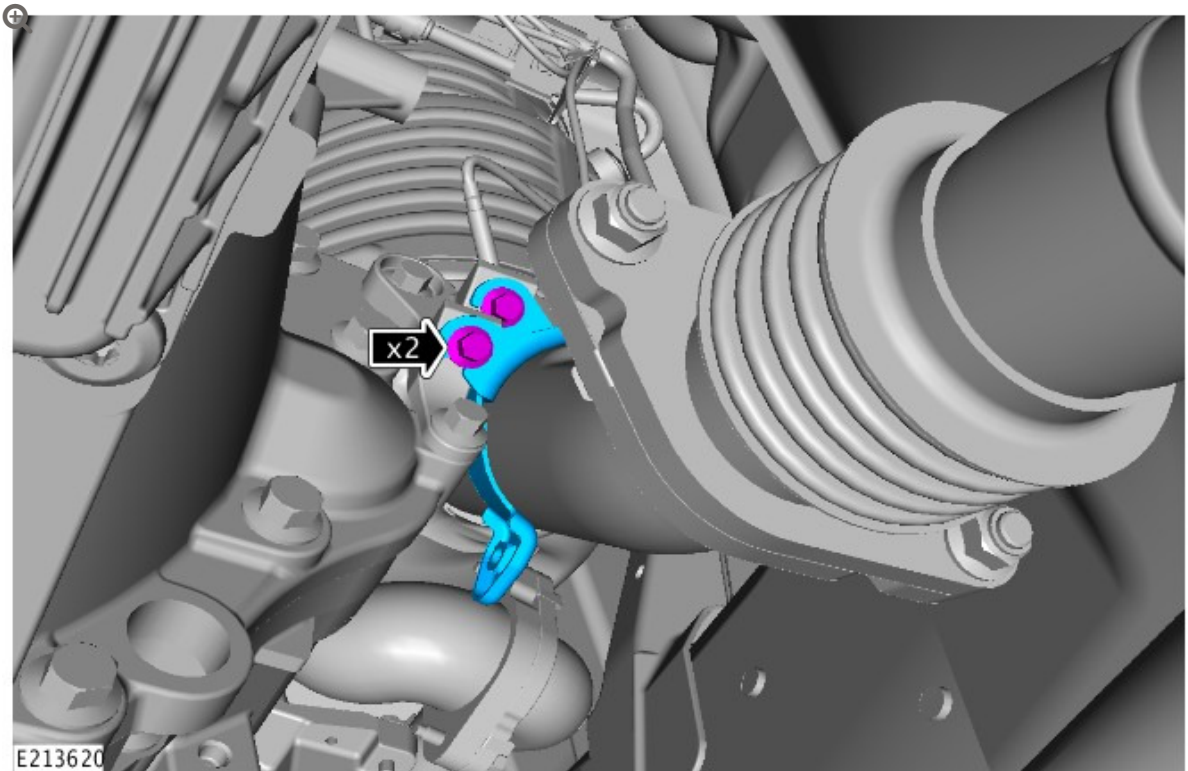
Remove the DPF bracket/heatshield.

4



Remove and discard the DPF bracket.

5



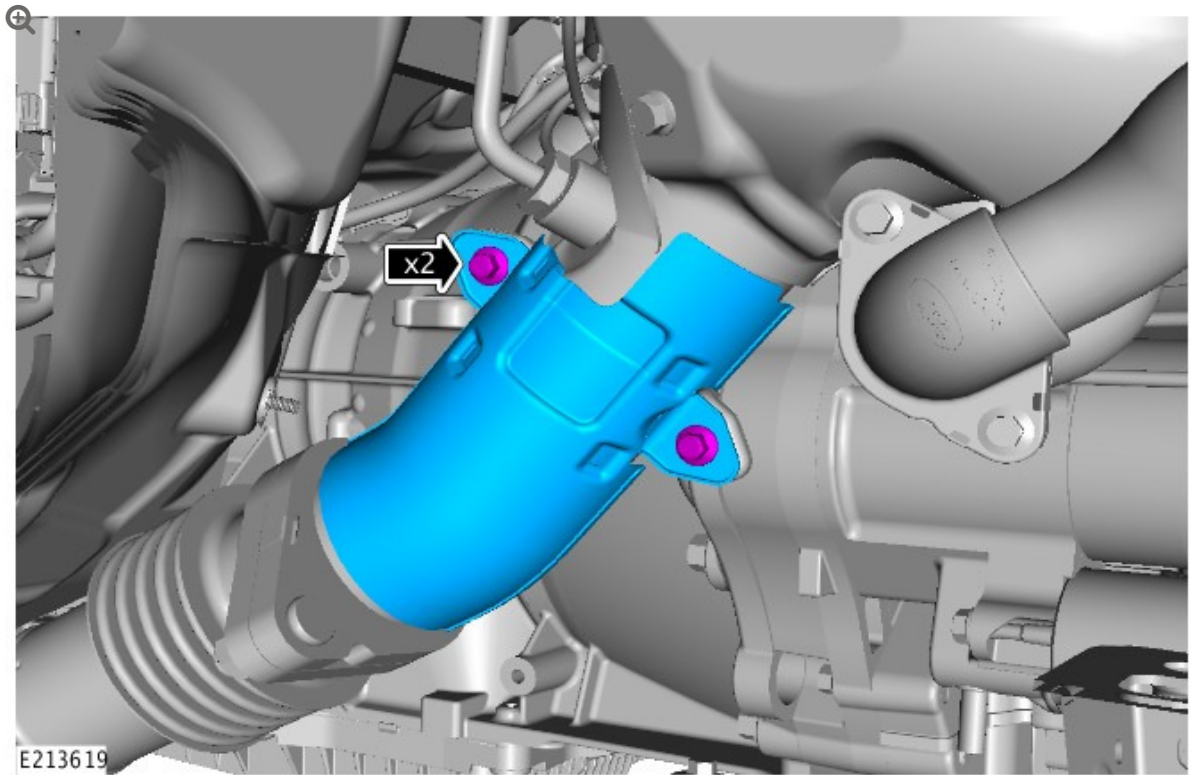
Install the new DPF bracket.

- Torque: **25 Nm**.

6

**NOTE:**

Parts shown removed for clarity.



Install the DPF bracket/heatshield.

- Torque: **11 Nm**.

- 
- 7 Install the engine undershield (see TOPIx Workshop Manual section 501-02: Front End Body Panels Air Deflector).