## Technical product information

| Topic | Steering rack noise during extended city drive cycle |
| :--- | :--- |
| Market area | Bentley: worldwide (2WBE),Hongkong-Macau (5HK) |
| Brand | Bentley |
| Transaction No. | $2046733 / 4$ |
| Level | EH |
| Status | Approval |
| Release date |  |

New customer code

| Object of complaint | Complaint type | Position |
| :--- | :--- | :--- |
| running gear -> steering, power-assisted steering -> steer | noise, vibration -> noise |  |

## New workshop code

| Object of complaint | Complaint type | Position |
| :--- | :--- | :--- |
| running gear $->$ steering system -> steering gear -> electro-mechanical steering torque <br> sensor | component / consumables -> incorrectly <br> installed |  |

## Vehicle data

## Bentayga

## Sales types

| Type | MY | Brand | Designation | Engine code | Gearbox code | Final drive code |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| 4 V1* | 2017 | E |  | $*$ | $*$ | $*$ |
| 4 V1 | 2018 | E |  | $*$ | $*$ | $*$ |

## Chaşis numbers

| Manufacturer | Filler | Type | Filler | MY | Factory | From | To | Prod from | Prod to |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| SJA | $* * *$ | $* *$ | ${ }^{*}$ | ${ }^{*}$ | ${ }^{*}$ | 000001 | 019889 |  |  |

## Documents

## Document name <br> master.xml

## Customer statement / workshop findings

Steering grinding noise after vehicledriven for extended period in city conditions

## Technical background

Steering rack internal torque sensor defective

## Production change

Redesigned torque sensor

## Measure

Intheevent the aforementioned customer complaint isevident please referto the following instructions:
Left hand drive prior to VIN SJ AAF14V1J C018474 (4N1) steering racks: Ifthe symptom detailed in this TPI has been reported by the owner and confirmed please replace the steering rack - refer to workshop manual Rep.Gr 48 Steering rack and power steering control unit (J 500) - To remove and fit
Righthand drivepriorto VINSJAAE14V9J C019889 (4N2) steering racks: Ifthe symptom detailed inthisTPI has been reported by the owner and confirmed please replace the steering rack - referto workshop manual Rep.Gr48Steering rack and power steering control unit(J 500) - To remove and fit

