Rev1

July 29, 2008



Upper Windshield Tick Noise

Service

Category Vehicle Exterior

Section Window/Glass Market USA



Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2004 – 2013	FR-S, iQ, iQ EV, tC, xA, xB, xD	

REVISION NOTICE

April 2, 2013 Rev1:

- Applicability has been updated to include 2010 2013 model year Scion vehicles.
- Warranty Information, Stopper Locations, and Repair Procedure sections have been updated.

Any previous printed versions of this bulletin should be discarded.

SUPERSESSION NOTICE

The information contained in this bulletin supersedes SB No. NV009-06.

Applicability has been updated to include 2009 model year applicable vehicles.

Service Bulletin No. NV009-06 is Obsolete and any printed versions should be discarded. Be sure to review the entire content of this service bulletin before proceeding.

Introduction

If a creak, tick, or rattle noise is heard at the top of the windshield, the source of the noise may be the two windshield stoppers bonded to the top of the windshield. This bulletin provides the recommended repair procedure to eliminate these types of noises from the windshield area.

Required Tools & Equipment

SPECIAL SERVICE TOOLS (SST)	PART NUMBER	QTY
Plastic Pry Tool Set*	00002-06000-01	1

^{*} Essential SST.

NOTE

Additional SSTs may be ordered by calling 1-800-933-8335.



Warranty Information

OP CODE	DESCRIPTION	TIME	MODEL	OFP	T1	T2
	Remove Top Windshield Locating Pins (2)	0.4	FR-S	SU003-01889		
			iQ	- 56116-22050	91	
NV5019			iQ EV			
			tC			41
			xA			
			хВ			
			хD			

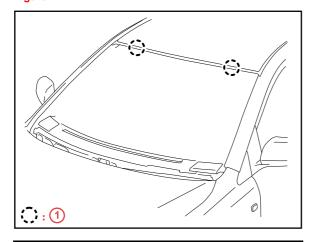
APPLICABLE WARRANTY

- This repair is covered under the Toyota Comprehensive Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

Stopper Locations

MODEL	TOP OF WINDSHIELD	QTY
FR-S	Yes	2
iQ	Yes	2
iQ EV	Yes	2
tC	Yes	2
xA	Yes	2
хВ	Yes	2
хD	Yes	2

Figure 1.



1 Stopper Locations

Figure 2. Stoppers





Repair Procedure

Upper Windshield Glass Stoppers

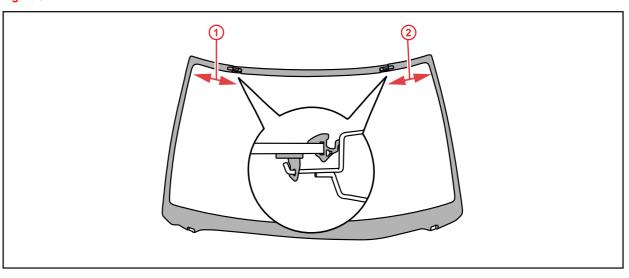
1. Refer to the appropriate model year Repair Manual for the proper procedure to obtain access to the windshield stoppers.

NOTICE

It is very important that the front of the headliner be lowered carefully and slowly. Applying too much downward force on the headliner will cause it to develop a permanent crease in the surface material.

The stoppers are located on the inside of the passenger compartment behind the windshield glass blackout section (near the top front edge of the metal roof opening). The stoppers are typically located 200 - 250 mm (7.9 - 9.8 in.) inboard of the top corners of the windshield glass.

Figure 3.



1 200 – 250 mm (7.9 – 9.8 in.)

2 200 – 250 mm (7.9 – 9.8 in.)

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Upper Windshield Tick Noise

Repair Procedure

Upper Windshield Glass Stoppers (Continued)

2. Cut OFF the tip of the plastic stopper as shown in Figure 4.

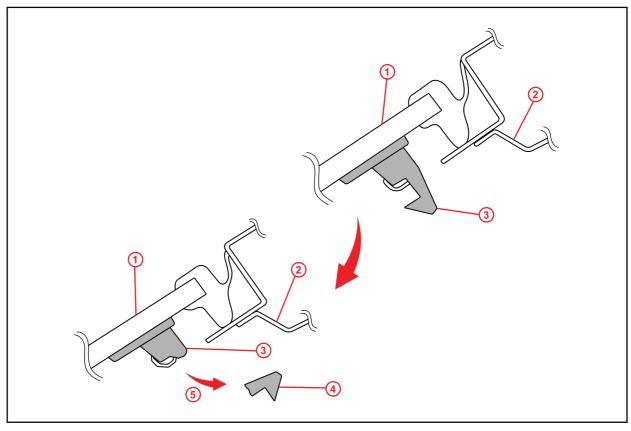
NOTE

Stopper design varies by vehicle model and may not appear exactly as shown below. See Figure 2 for a photo of actual stoppers.

HINT

It is sometimes necessary to bend the metal body tab down to gain access to the shaft of the stopper.

Figure 4.



1	Windshield Glass
2	Roof Panel
3	Glass Stopper

4	Fragment of Glass Stopper
5	Cut

Repair Procedure

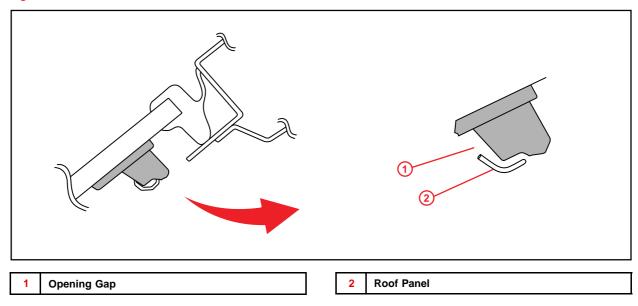
Upper Windshield Glass Stoppers (Continued)

3. Once the tip of the stopper has been removed, use a screwdriver to open a gap between the roof panel and the remainder of the plastic windshield stopper.

NOTICE

Apply tape to the screwdriver tip before use to prevent scratching.

Figure 5.



- 4. Test drive vehicle prior to reassembly to confirm that the noise has been eliminated.
- 5. Reassemble the vehicle.