March 19, 2015



Drive Belt Squeal Noise on Cold Start

Service

Category Engine/Hybrid System

Section Engine Mechanical Market USA



Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2006 – 2015	Yaris	

Introduction

Some 2006 – 2015 model year Yaris vehicles may exhibit a squealing noise coming from the engine compartment during the engine start-up. The drive belt (v-belt) tension specification has been updated to address this condition.

Production Change Information

This bulletin applies to vehicles produced **BEFORE** the Production Change Effective VINs shown below.

MODEL	PRODUCTION CHANGE EFFECTIVE VIN
Yaris	VNKKTUD3#FA028439

Warranty Information

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
EG1500	Inspect V-Belt and Adjust Tension	0.2	90916-02705	91	14
EG1501	R & R V-Belt and Adjust Tension	0.4	90916-02705	91	14

APPLICABLE WARRANTY

- This repair is covered under the Toyota Basic Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

TOYOTA

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Parts Information

PART NUMBER	PART NAME	QTY
90916-02705	Belt, V-Ribbed	1

Required Tools & Equipment

REQUIRED TOOLS & EQUIPMENT	PART NUMBER	QTY
Denso BTG-20 (Belt Tension Gauge)	95506-00020	1

Repair Procedure

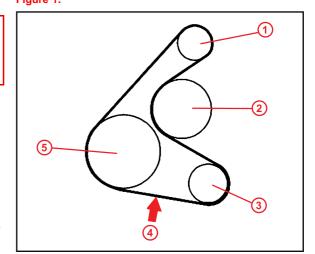
- 1. Verify the condition as described in the Introduction.
- 2. Inspect the V-Belt physical condition and tension. Figure 1.

NOTE

Visually check the belt for excessive wear, frayed cords etc.

What is the condition of the V-Belt?

- V-Belt is physically OK and tension is within specifications (350 Nm - 400 Nm) — This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.
- V-Belt shows signs of fraying, scoring, or glazing — Continue to step 3.
- V-Belt is physically OK but tension is below 350 Nm — Continue to step 4.



1	Alternator
2	Water Pump
3	Compressor
4	Measure Point for Belt Tension
5	Crankshaft Pulley

TOYOTA T-SB-0012-15 March 19, 2015 Page 3 of 4

Drive Belt Squeal Noise on Cold Start

Repair Procedure (Continued)

3. Replace the V-Belt.

NOTE

See the NEW V-Belt specifications on page 4 of this bulletin.

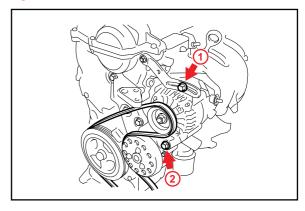
Refer to the Technical Information System (TIS), applicable model and model year Repair Manual:

- Yaris H/B <u>2006</u> / <u>2007</u> / <u>2008</u> / <u>2009</u> / <u>2010</u> / <u>2011</u> / <u>2012</u> / <u>2013</u> / <u>2014</u> / <u>2015</u>: Engine/Hybrid System – Engine Mechanical– "1NZ-FE Engine Mechanical: Drive Belt: Removal"
- Yaris Sedan <u>2012</u> / <u>2013</u> / <u>2014</u> / <u>2015</u>: Engine/Hybrid System – Engine Mechanical– "1NZ-FE Engine Mechanical: Drive Belt: Removal"
- Yaris H/B <u>2006</u> / <u>2007</u> / <u>2008</u> / <u>2009</u> / <u>2010</u> / <u>2011</u> / <u>2012</u> / <u>2013</u> / <u>2014</u> / <u>2015</u>:
 Engine/Hybrid System Engine Mechanical– "1NZ-FE Engine Mechanical: Drive Belt: Installation"
- Yaris Sedan <u>2012</u> / <u>2013</u> / <u>2014</u> / <u>2015</u>: Engine/Hybrid System – Engine Mechanical– "1NZ-FE Engine Mechanical: Drive Belt: Installation"
- 4. Increase the V-Belt tension up to 400 Nm.
 - A. Loosen bolt A.

NOTE

Do NOT loosen bolt B.

Figure 2.



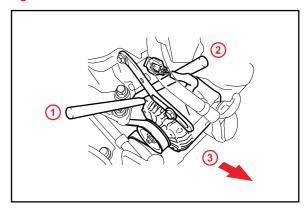
1	Bolt A
2	Bolt B

Drive Belt Squeal Noise on Cold Start

Repair Procedure (Continued)

B. Use a pry bar to increase V-Belt tension up to a maximum of 400Nm.

Figure 3.



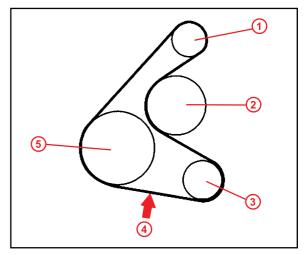
1	ок
2	Not Good
3	Front of the Vehicle

 V-BELT
 TENSION SPECIFICATION

 Used
 375 Nm - 400 Nm

 New
 750 Nm - 850 Nm

Figure 4.



1	Alternator
2	Water Pump
3	Compressor
4	Measure Point for Belt Tension
5	Crankshaft Pulley

5. Verify the noise is no longer present.