



# Service Bulletin

## PRELIMINARY INFORMATION

**Subject:** Information on 2.4L Ecotec Service Engine

**Models:** 2011-2013 Buick Regal  
2012-2013 Buick Verano  
2010-2013 Chevrolet Equinox  
2012-2013 Chevrolet Orlando (Canada)  
2010-2013 GMC Terrain  
Equipped with Engine RPOs LAF or LEA

*This PI is being revised to provide additional 2010 information, part information and warranty information. Please discard PI0865.*

The Ecotec 2.4L service engine will not have the intake manifold, high pressure fuel system or the ignition coils installed. These components must be transferred from the original engine. A new high pressure fuel feed pipe from the pump to the fuel rail must also be used. Do not reuse the original pipe as a fuel leak may develop.

For the 2010 model year engine, new part number 12657110, already has the correct intake camshaft and actuator in the engine. There is no need to transfer these parts when using this part number.

**Important:** The new 2.4L Ecotec Service engines DO NOT come shipped with oil.

**Important:** For 2010-2011 models built before March 2011, check GWM to determine if the high pressure fuel pump was ever replaced. If it was not, replace with a new high pressure fuel pump.

Parts that need to be transferred from original engine to the new service engine:

- Intake Manifold
- Fuel Injectors
- High Pressure Fuel Pump
- Fuel Feed Pipe
- Ignition Coils

### Parts Information

Part Number	Description
12655766 (2011-2013 MY) 12657110 (2010 MY Only)	Ecotec Engine
12631646	Fuel Injector Seal Kit
12595951	High Pressure Fuel Pump Gasket

12628003	Intake Manifold Gasket
12622668	Exhaust Manifold Gasket
12608374	Fuel Feed Pipe

## Warranty Information

For vehicles repaired under warranty, use:

Labor Operation	Description	Labor Time
J1840	Engine Replacement	Use Published Labor Operation Time
Add	To Transfer parts	1.0 hr

GM bulletins are intended for use by professional technicians, NOT a "do-it-yourselfer". They are written to inform these technicians of conditions that may occur on some vehicles, or to provide information that could assist in the proper service of a vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do a job properly and safely. If a condition is described, DO NOT assume that the bulletin applies to your vehicle, or that your vehicle will have that condition. See your GM dealer for information on whether your vehicle may benefit from the information.



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