



Technical Service Bulletin

01 MIL on (DTCs P200400, P200500, P200600 and/or P200700) stored in ECM

01 17 47 2048411/3 November 30, 2017. Supersedes Technical Service Bulletin Group 01 number 17-27 dated July 19, 2017 for reasons listed below.

Model(s)	Year	VIN Range	Vehicle-Specific Equipment
RS7	2014 - 2017	All	4.0 liter engine
S8+, RS6+, and RS7+	2016 - 2017	All	4.0 liter engine
A8, S6, S7, S8, and RS6	2013 - 2017	All	4.0 liter engine

Condition

REVISION HISTORY		
Revision	Date	Purpose
3	-	Revised <i>Required Parts and Tools</i> (Updated quantity)
2	07/19/2017	Revised <i>Warranty</i> (Added Claim Types and updated Damage Code)
1	07/19/2017	Initial publication

Customer statement:

- MIL on
- Engine maybe limited to 4,000rpm

Workshop findings:

One or more of the following DTC(s) about the intake manifold flap adjustment are logged:

- **DTC P2004** (intake manifold flap for air flow control bank 1 stuck open)
- **DTC P2005** (intake manifold flap for air flow control bank 2 stuck open)
- **DTC P2006** (intake manifold flap for air flow control bank 1 stuck closed)
- **DTC P2007** (intake manifold flap for air flow control bank 2 stuck closed)

Technical Background

Moisture ingress into potentiometer.



Technical Service Bulletin

Production Solution

Sealant on micro-encapsulated screw.

Service

If the DTC is logged due to a fault of the vacuum regulator (bank 1 or 2) or the potentiometer for the intake manifold flap adjustment (bank 1 or 2, G336 or G512) and the vacuum supply of the intake manifold flap adjustment is not the cause, fit the repair kit 079198135 on both banks. The repair kit consists of one vacuum regulator, one potentiometer, and one micro-encapsulated bolt.

When fitting the repair kits, proceed according to the Repair Manual, *Engine >> 24 Multiport Fuel Injection >> Vacuum System >> Intake Flap Vacuum Actuator, Removing and Installing >> Intake Flap Vacuum Actuator, Removing and Installing, cylinder bank 1 (right)* and *Engine >> 24 Multiport Fuel Injection >> Vacuum System >> Intake Flap Vacuum Actuator, Removing and Installing >> Intake Flap Vacuum Actuator, Removing and installing, cylinder bank 2 (left)*.

Also proceed according to the Repair Manual, *Engine >> 24 Multiport Fuel Injection >> Intake Manifold >> Intake Manifold Runner Position Sensor G336, Removing and Installing* and *Engine >> 24 Multiport Fuel Injection >> Intake Manifold >> Intake Manifold Runner Position Sensor 2 G512, Removing and Installing*.

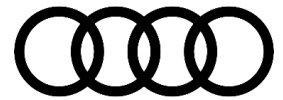
When replacing the potentiometer, the micro-encapsulated bolt of the potentiometer (Figure 1) must be replaced. The micro-encapsulated bolt is included in repair kit 079198135.



Tip: The engine does not have to be removed.



Figure 1. Micro-encapsulated bolt (A24-11860 of repair manual).



Technical Service Bulletin

Warranty

Claim Type:	<ul style="list-style-type: none"> • 110 up to 48 Months/50,000 Miles. • G10 for CPO Covered Vehicles – Verify Owner. • If vehicle is outside any warranty, this Technical Service Bulletin is informational only. 			
Service Number:	2465			
Damage Code:	0040			
Labor Operations:	S6 and S7			
	Air intake distributor remove + reinstall	2446 1921	600 TU	
	Install repair kits both Banks 1 & 2	2465 2099	980 TU	
	Additional labor for adjustment of ACC, top view camera, and night vision, if necessary based on vehicle equipment	See Elsa	See Elsa	
	RS7			
	Air intake distributor remove + reinstall	2446 1923	690 TU	
	Install repair kits both Banks 1 & 2	2465 2099	920 TU	
	Additional labor for adjustment of ACC, top view camera, and night vision, if necessary based on vehicle equipment	See Elsa	See Elsa	
	A8 and S8			
	Air intake distributor remove + reinstall	2446 1921	470 TU	
	Install repair kits both Banks 1 & 2	2465 2099	600 TU	
	Diagnostic Time:	GFF	0150 0000	Time stated on diagnostic protocol (Max 30 TU)
		Road test prior to service procedure	No allowance	0 TU
Road test after service procedure		0121 0004	10 TU	
Claim Comment:	As per TSB# 2048411/3			



Technical Service Bulletin

All warranty claims submitted for payment must be in accordance with the *Audi Warranty Policies and Procedures Manual*. Claims are subject to review or audit by Audi Warranty.

Required Parts and Tools

Part Number	Part Description	Quantity
079198135	Repair Kit (vacuum regulator, one potentiometer, screws)	2
079129717J	Gasket intercooler left	1
079129717K	Gasket intercooler right	1
079145818	Gasket throttle body	1
079145417B	Gasket recirculation valves	2
WHT 001011	O-ring	1
N 91115401	Spring clip	2
N 90442501	Retaining clip	2
N 90489801	Retaining clip	2
N 90409501	Hose clamp	2
4G0253115D	Gasket converter	2
8K0253115K	Gasket downpipe	2
N 91130802	Shouldered hex nut (converter and downpipe)	16
G 013A8J1G	Coolant additive	1
Outside material	Distilled water (obtain locally)	Shop supply

Additional Information

All parts and service references provided in this TSB (2048411) are subject to change and/or removal. Always check with your Parts Department and service manuals for the latest information.

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Technical Service Bulletin

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