

Service Category	Vehicle Exterior		
Section	Door/Hatch	Market USA	Toyota Supports

Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2017 - 2018	C-HR	

Introduction

Some 2017 – 2018 model year C-HR vehicles may exhibit a squeak from the rear door outside handle(s). This condition may be present under hot and/or sunny conditions during door handle operation or when pressing against the handle clip location. Follow the Repair Procedure in this bulletin to address this condition.

Production Change Information

This bulletin applies to vehicles produced **BEFORE** the Production Change Effective VIN shown below.

MODEL	PRODUCTION CHANGE EFFECTIVE VIN
C-HR	NMTKZ3BX#0R127897

Warranty Information

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
BD1705	Install Rear Door Outside Handle Seal	2.8	69230-F4010-XX	2	-7
BD1705A	Opposite Side	2.4	69240-F4010-XX	91	57

APPLICABLE WARRANTY

- This repair is covered under the Toyota Basic Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

Parts Information

CIDE	PART	NUMBER	PART NAME	
SIDE	PREVIOUS	NEW	PARI NAME	QTY
	N/A	69219-10020	Seal, Outside Door Handle	2
RH	7576	3-F4010	Rear Door Window Frame, Upper Moulding	1
	6922	7-F4010	Rear Door Outside Handle Cover	1
	N/A	69219-10020	Seal, Outside Door Handle	2
LH	7576	4-F4010	Rear Door Belt Moulding Assy	1
	6922	28-F4010	Rear Door Outside Handle Cover	1

Required Tools & Equipment

SPECIAL SERVICE TOOLS (SST)	PART NUMBER	QTY
Plastic Pry Tool Kit*	<u>00002-06020-01</u>	1

* Essential SST.

NOTE

Additional SSTs may be ordered by calling 1-800-933-8335.

REQUIRED TOOLS & MATERIAL	QUANTITY
#2 Phillips Screwdriver	1
#2 Flat Head Screwdriver	1
Ratchet W/ 10mm Socket	1

Repair Procedure

1. Confirm the condition exists.

Is a squeak present during rear door outside handle operation or when pressing against the handle clip location?

- YES Continue to step 2.
- NO This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.
- 2. Remove the rear door outside handle assembly. Refer to TIS, applicable model and model year Repair Manual:
 - 2017 2018 C-HR: Vehicle Exterior – Door/Hatch – "<u>Door / Hatch: Rear Door: Disassembly</u>"

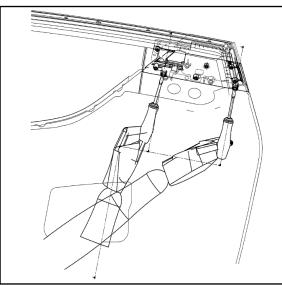
Repair Procedure (continued)

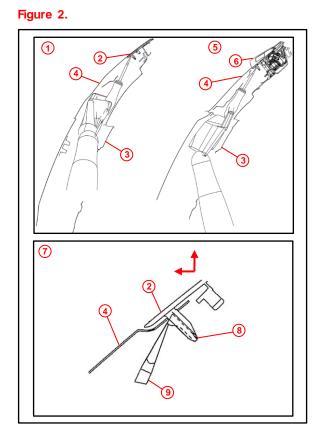
3. Using the door panel access hole, disengage the outside door handle claw by gently pushing upward on the clip with a flat head screwdriver.

NOTICE

Do NOT pull outward on the outside handle without the claws disengaged. This can damage the door panel surface and the outside door handle, requiring repair of the door panel and/or the door handle.







1	RR Claw Section
2	RR Door Outside Handle
3	Inner Panel
4	Outer Panel
5	FR Claw Section
6	RR Door Outside Handle
7	Claw View
8	Clip
9	Flat Head Screwdriver

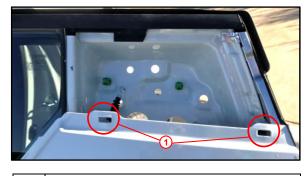
Repair Procedure (continued)

4. Locate the outside handle claw attachment holes in the door panel.

NOTE

The outside handle claw attachment holes are in the same location on the RH rear door.

Figure 3. LH Rear Door



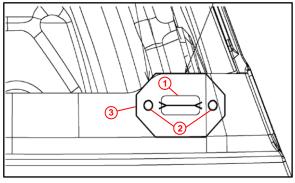
1 Outside Handle Claw Attachment Hole

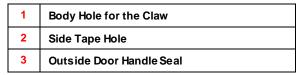
5. Install the NEW outside door handle seals (two per door) as shown.

NOTE

After attaching the outside door handle seals, the body hole for the claw should NOT be visible from the side seal holes.

Figure 4.





6. Reinstall the outside door handle assembly.

Refer to TIS, applicable model and model year Repair Manual:

- 2017 2018 C-HR: Vehicle Exterior – Door/Hatch – "<u>Door / Hatch: Rear Door: Reassembly</u>"
- 7. Confirm the squeak is no longer present by pressing against the clip location on the handle and opening the door.