# **Hybrid Battery Replacement Precautions**

USA

Engine/Hybrid System

Outline-Engine/Hybrid System

All Hybrid Models

# APPLICABLE VEHICLES

All hybrid models.

### CONDITION

Technicians should confirm the following key points to minimize the potential for future MIL "ON" concerns after HV Battery replacement.

# RECOMMENDATIONS

Inspect the HV Battery cooling fan(s) and air ducts. Clean any dust or debris as necessary using compressed air.

Applying compressed air to the fan blades may cause the fan to spin at high speed. This can cause damage to the fan motor. Hold the fan blades stationary during cleaning.



- Inspect all cables, connections, and hardware for corrosion or damage. Replace any components that show signs of corrosion or damage.
- Ensure all high voltage cables and connections are properly secured and/or torqued to specification using the correct hardware.

