T-SB-0024-12

Rev1

January 24, 2012



Floor Mat Installation During PDS

Service

Category General

Section

Pre-Delivery Service

Market USA



Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION	
2013	4Runner, Avalon,		
	Avalon HV, Camry,		
	Camry HV, Corolla, FJ		
	Cruiser, Highlander,		
	Highlander HV, Land		
	Cruiser, Matrix, Prius,		
	Prius C, Prius PHV,		
	Prius V, RAV4,		
	Sequoia, Sienna,		
	Tacoma, Tundra,		
	Venza, Yaris		

REVISION NOTICE

October 16, 2012 Rev1:

Applicability has been updated to include 2013 model year Avalon HV, Prius C, and Prius PHV vehicles.

Any previous printed versions of this bulletin should be discarded.

Introduction

2013 model year vehicles are equipped with driver's side floor mat retaining clips to secure the floor mat in the correct position. In addition, some models may utilize retaining clips for passenger side and rear seat floor mats as well. Follow the appropriate installation procedure to attach the driver's side, and if applicable, the passenger's side and rear seat floor mats to the vehicle carpet using the floor mat retaining clips during Pre-Delivery Service (PDS).

Introduction (Continued)

CAUTION

- Always verify the floor mat to assure it is designed specifically for the model and model year it
 is being installed in.
- ONLY use floor mats that can be retained using the retaining clips. All OEM Toyota floor mats are specifically designed to fit correctly and be retained using the retaining clips.
- Make sure the floor mat is properly placed on the vehicle carpet and secured with the retaining clips. If the driver side floor mat is NOT properly placed and secured, it could slip and interfere with the movement of the pedals during driving and may cause an accident.
- Verify the operation of the accelerator, brake, and clutch (if equipped) pedals and clearance to the mat.
- NEVER install more than one floor mat at a time in the driver's seating position.
- If applicable, any secondary set of floor mats (based upon customer preference, such as the all weather floor mats or other floor mats) MUST be placed in the trunk with all the packaging material intact. Do NOT install the secondary mat on top of the primary floor mat already installed in the driver's seating position.

Warranty Information

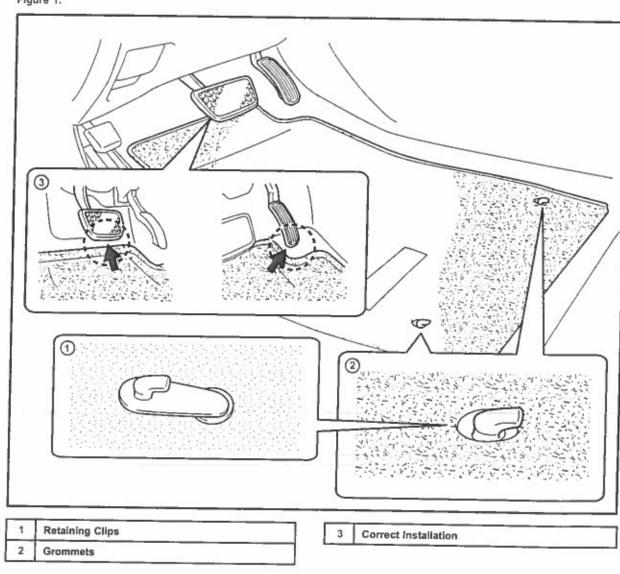
OP CODI	DESCRIPTION	TIME	OFP	T1	T2
N/A	Not applicable to Warranty	N/A	N/A	-	-

Installation Procedure: Hook Style

TOYOTA

- Verify that the driver, and if applicable, passenger side and rear seat, floor mats are for the correct model and model year they are being installed in.
- Attach the driver, and if applicable, passenger side and rear seat, floor mats to the vehicle carpet using the retaining clips. Secure the mat by inserting the retaining clips through the grommet holes.

Figure 1.



Installation Procedure: Hook Style (Continued)

3. Verify proper installation.

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NOTE

If applicable, DO NOT remove the beige "Caution" tag from the floor mat. This should only be removed by the customer.

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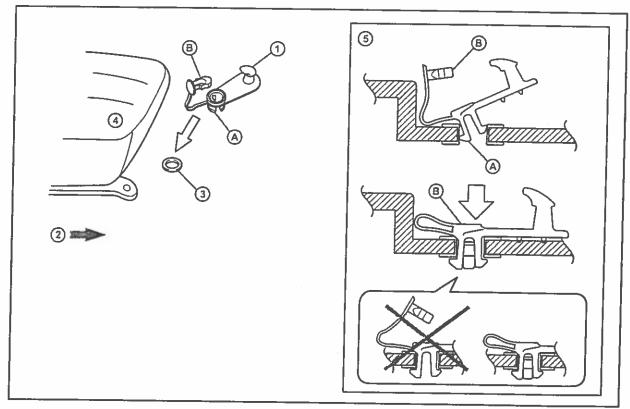
Figure 2.



TOYOTA

Installation Procedure: Hook Style with Locking Clip

- 1. Verify that the driver, and if applicable, passenger side and rear seat, floor mats are for the correct model and model year they are being installed in.
- 2. Attach the retention clip to the floor by inserting the retention clip claws into the floor eyelet. Figure 3.



i	1	Retention Clip			
1	2	Front of Vehicle			
	3	Retention Clip Eyelet on Vehicle Floor			
	4	Seat			

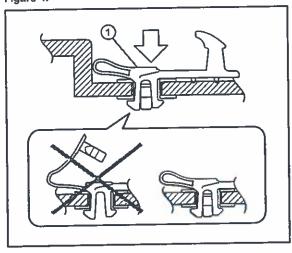
5	Cross-sectional Diagram
Α	Retention Clip Claw
В	Locking Clip

TOYOTA

Installation Procedure: Hook Style with Locking Clip (Continued)

3. To lock the retention clip in place, insert the locking clip of the retention clip into the designated hole.

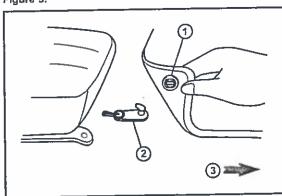
Figure 4.



1 Locking Clip

 Align the floor mat holes with the retention clip hooks and place the floor mat holes onto the retention clip hooks.

Figure 5.



1	Retention clip eyelet on the floor mat
2	Retention clip
3	Front

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Installation Procedure: Hook Style with Locking Clip (Continued)

5. Verify proper installation.

NOTE

If applicable, DO NOT remove the beige "Caution" tag from the floor mat. This should only be removed by the customer.

Figure 6.



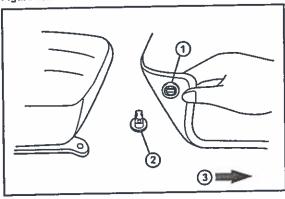
TOYOTA

Installation Procedure: Pre-installed Knob Style

- 1. Verify that the driver, and if applicable, passenger side and rear seat, floor mats are for the correct model and model year they are being installed in.
- 2. Align the floor mat holes with the retention clip knobs and place the floor mat holes onto the retention clip knobs.

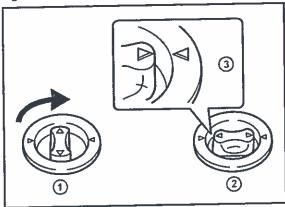
Figure 7.

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1	Retention Clip Eyelet on Floor Mat
2	Retention Clip
3	Front of Vehicle

3. Turn the retention clip knobs a quarter of a turn to Figure 8. lock in place and verify the "triangle" marks on the retention clip knobs and floor mat are aligned.



1	Twist Knob
2	Knob in Locked Position
3	Align "Triangle" Marks

Installation Procedure: Pre-installed Knob Style (Continued)

4. Verify proper installation.

NOTE

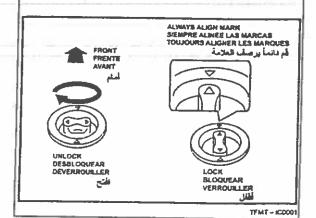
If applicable, DO NOT remove the yellow "Caution" tag from the floor mat. This should only be removed by the customer.

Figure 9.

A CAUTION A A PRECAUCIÓN

- Use this floor mat for driver's side only.
- This floor mat was designed specifically for use in this model and model year vehicle and SHOULD NOT be used in any other vehicle.
- To prevent the floor mat from shifting, the floor mat should be attached securely to the floor with the retention class.
- To properly use the retention clips, turn the knobs on the clips to the lock position as shown in the following litustration.
- The floor mat MUST BE installed directly on the corpeted floor of the vehicle and properly secured with the retention clips.
 The floor mat should NEVER be installed on top of another floor mat.
- NEVER place the floor mat in the vehicle upside-down or backwards.

- Use este tapete únicamente para el lado del conductor,
- Este tapete fue diseñado especificamente para usarse en este modelo y año de venículo, y NO DEBE usarse en ningún otro vehículo.
- Para evitar que el tapete se mueva, el tapete debe cañirse al piso de manera segura con los sujetadores de retención.
- Para usar correctamente los sujetadores de retención, gire las peritas en los sujetadores a la posición de bloqueo como se muestra en la siguiente illustración.
- El tapete DEBE instalarse directamente al piso alfombrado del vehículo y cefine correctamente con los sujetadores de retención. El tapete NUNCA debe instalarse ancima de otro tapete.
- MUNGA coloque el tapeta en el vehículo boca abojo o al revés.



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