Rev1

**December 12, 2014** 



# 2AZ Engine Oil Consumption Inspection Procedure

Service

Category En

Engine/Hybrid System

Section

Lubrication

Market USA



#### **Applicability**

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2007 – 2011	Camry HV	Engine(s): 2AZ VDS(s): BB3EK, BB46K
2007 – 2009	Camry	Engine(s): 2AZ VDS(s): BE46K
2009	Corolla	Engine(s): 2AZ VDS(s): BE40E
2009	Matrix	Engine(s): 2AZ VDS(s): GE40E, KE40E, LE40E
2006 – 2008	RAV4	Engine(s): 2AZ VDS(s): BD31V, BD32V, BD33V, BD34V, BD35V, ZD31V, ZD32V, ZD33V, ZD34V, ZD35V
2007 – 2008	Solara	Engine(s): 2AZ VDS(s): CE30P

#### **REVISION NOTICE**

#### March 13, 2015 Rev1:

- The Title, Required Tools & Equipment, Inspection Procedure, and Engine Oil Consumption Test sections have been updated.
- · The Parts Information section has been added.

Any previous printed versions of this bulletin should be discarded.

#### Introduction

Some 2006—2011 model-year-vehicles-equipped with 2AZ-FE-or-2AZ-FXE-engines may exhibit engine oil consumption. The piston assembly has been changed to minimize oil consumption. Use the Inspection Procedure in this bulletin to confirm this condition.



#### **Production Change Information**

This bulletin applies to:

- ALL 2007 2008 model year Solara vehicles.
- Vehicles produced BEFORE the Production Change Effective VINs shown below.

MODEL	ENGINE	PLANT	PRODUCTION CHANGE EFFECTIVE VIN
Camry		TMMK Line 1	4T1BE46K#9U402467
	2AZ-FE	TMMK Line 2	4T1BE46K#9U916988
		SIA	4T4BE46K#9R131092
		Tsutsumi	JTNBE46K#93174340
Camry HV	2AZ-FXE	TMMK	4T1BB##K#BU138556
Carrily 11V	282-886	Tsutsumi	JTNBB##K#B3054292
Corolla		NUMMI	1NXBE40E#9Z087463
Corona		ТММС	2T1BE40E#9C026707
Matrix	2AZ-FE TMMC 2T1#E40E#9C010829		2T1#E40E#9C010829
RAV4		Tahara	JTM#D3#V#85209466
		Shokki	JTM#D3#V#86088135

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#### **Warranty Information**

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
N/A	Not Applicable to Warranty	-	_	_	_

#### **Parts Information**

PART NUMBER	PART NAME	QTY
00411-14001	Inspection Labels	1 Roll*

<sup>\* 100</sup> labels per roll.

#### NOTE

Toyota requires specific security seals to be used for this activity (shown to the right). Contact the Materials Distribution Center (MDC) for ordering information.

Labels may be ordered in packages of 100 from the Materials Distribution Center (MDC) through Dealer Daily - Dealer Support Materials Orders or by visiting www.toyotamdc.com.

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#### Required Tools & Equipment

REQUIRED TOOLS & MATERIAL	QTY
ILSAC GF-4 Multi-grade SAE 0W-20 or 5W-20	3.0 U.S. qts (2.8 liters)

#### Inspection Procedure

#### NOTE

- In some cases, a P030# (cylinder # misfire detected) DTC may also be set as a result of oil consumption.
- This bulletin does NOT cover the cost of an oil change. If the vehicle is approaching Toyota recommended service interval mileage at the start of the test, recommend an oil change at customer cost to ensure valid test results.

#### **Confirm Engine Oil Consumption Condition**

- 1. Confirm customer complaint and request for Engine Oil Consumption Test.
- 2. Fill oil to "Full" mark shown on dipstick.
- 3. Mark the following locations to prevent/indicate tampering during the test.
  - Dipstick
  - Oil Drain Plug
  - Fill Cap
  - · Oil Cooler Line
  - · Oil Filter

#### NOTE

Use the required Toyota Inspection Labels on the locations specified above.

### **Inspection Procedure**

#### **Confirm Engine Oil Consumption Condition (Continued)**

Figure 1. Oil Pan with Toyota Inspection Label Applied

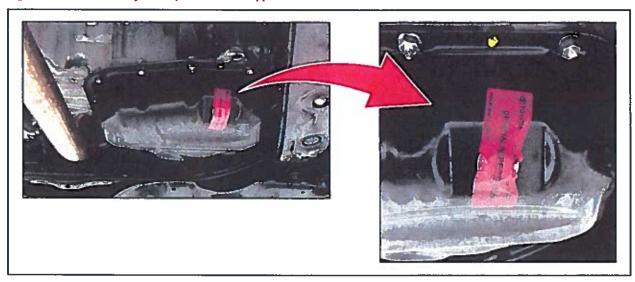
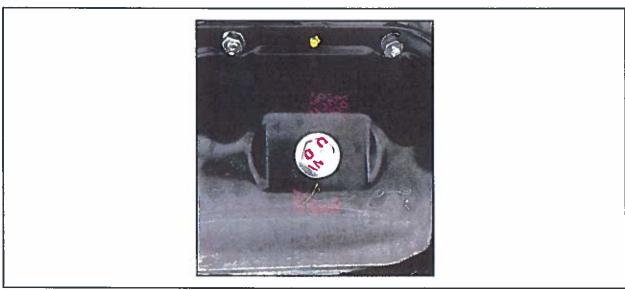


Figure 2. Indication of Inspection Label Removal





#### **Inspection Procedure**

#### **Confirm Engine Oil Consumption Condition (Continued)**

4. Complete Section A of the "Engine Oil Consumption Test" at the end of this bulletin.

#### NOTE

Attach the completed "Engine Oil Consumption Test" to Repair Order. It will be used later in the Inspection Procedure. This form will also be required for warranty submission.

Return the vehicle to the customer advising them to return for inspection in 1100 – 1300 miles.

#### NOTE

Advise customer if they do NOT return inside the 1100 – 1300 mile range, the results will be *void*.

#### When Vehicle Returns after 1100 - 1300 Miles

- 1. Check the dipstick to confirm oil level is NOT full.
  - If full, this bulletin does NOT apply. Return the vehicle to the customer.
  - If NOT full, proceed to step 2.
- 2. Add 1 quart of oil from the quart container.

#### **IMPORTANT**

Fill engine with oil from 1 quart container to ensure accurate volume measurement.

- 3. Start engine and warm up to operating temperature.
- 4. Turn OFF the engine, and let the vehicle rest for 5 minutes.
- 5. Check the dipstick to confirm oil level.
  - If <u>above</u> full, this bulletin does NOT apply. Drain to the "Full" level, remove any tamper tape residue from the vehicle, and return to the customer.
  - If <u>below</u> full, follow the repair procedure outlined in Service Bulletin No. <u>T-SB-0094-11</u>, "2AZ-FE Engine Oil Consumption."
- 6. Complete Section B of the "Engine Oil Consumption Test" at the end of this bulletin.



Engine Oil	Consum	ption Test						
	COMPLE	TE AT TIME OF	CUSTOMER COMPLAINT	CLIC	K HERE for	Interactive Form		
	VIN:							
	Model:				Model Year:			
	SECTION	A: TESTING P	ROCEDURE PART 1					
		e of Vehicle:						
			on Labels used?	4. Please indicate oil level on to "Full."	Dipstick below	v after filling		
		YES	□ NO					
	3. Please marke	e initial to indicated to prevent/ind	nte the following locations were licate tampering.	Low	Full			
	a. Dip	stick			T			
	b. Oil	Drain Plug				<u> </u>		
	c. Fill	Сар				0		
	d. Oil	Cooler Line						
	e. Oil	Filter		1				
	5. I certi	5. I certify that the above information in Section A of this form is accurate.						
	Print I	Name:		1.01.00				
	Signa	ture:			Date:			
	NOTE Keep this form a		to Repair Order. Additional infor	mation will be needed (Section E	3) when the vel	hicle returns.		
	SECTION	SECTION B: TESTING PROCEDURE PART 2						
	1. Mileag	1. Mileage of Vehicle:						
	NOTE If mileag	NOTE If mileage difference between section A and B is NOT within 1100 – 1300 miles, test results are <u>void</u> .						
	were NOT tampered w		rm the following locations with. pear to be tampered with,	After adding 1 quart oil to vehicle (frindicate oil level below.		m quart container)		
	a. Dip	stick		Low		Full		
	b. Oil	Drain Plug		<b>-</b>		₩		
	c. Fill	Сар				0		
	d. Oil	Cooler Line						
	e. Oil	Filter		]			1	
	4. I certi	fy that the abov	e information in Section B of thi	s form is accurate.				
	Print	Name:						
	Signa	ture:		· · · · · · · · · · · · · · · · · · ·	Date:		211	