T5B-0007-16

TOYOTA SIENNA TSB-0007-1 2016 PRE-DELIVERY SERVICE CHECK SHEET

BEFORE INSPECTION			
BEI GILE III OI EGITOR	OK Adjush Repair	UNDER VEHICLE (ON HOIST)	Adjust Repatr
1 Install Short Pin (see page 2)		1 Remove disk brake anti-rust covers/anti-corrosion	
2 Initialize power sliding door* (see page 2)		wheel film*	
3 Initialize power back door* (see page 2)		2 Inspect tires for defects/damage (including spare tire*)	
4 Initialize Parking Assist Monitor System*		3 Initialize Tire Pressure Warning System (TPWS)	
5 Install antenna*		(see page 2)	
FUNCTIONAL OPERATION		5 Inspect for fuel, oil, coolant, and other fluid leaks	55
Apply parking brake and cycle ignition "IG-ON"; place gear selector in reve	rse, turn	6 Inspect under the vehicle for damage, rust, etc	
on lights and rear defogger. Unlock all doors, release fuel door.	1	7 Visually check bolts and nuts on chassis and powertrain	
1 Check dome, courtesy, map, and sun visor lights*		for looseness	
2 Check warning/indicator lights, gauges, and horn		8 Install rubber body plugs (stored in glove box or center	
3 Check windshield wipers and washer.		console)*.	es. con human p.a.
Check headlights, instrument lights, turn signals, emergency flashers, and brake lights		ROAD TEST	
5 Check inside/outside rear view mirror		A complete road test helps assure customer satisfaction. Drive vehicle over	ra
operation/adjustment		variety of road surfaces and driving conditions. Check for unusual noise an	
6 Check cigarette lighter* and power outlets		performance.	
7 Check sliding roof(s)*		Enter Odometer Readings	
8 Check audio/navigation*/backup camera* systems and	1 1	Reading Before Test: Reading After Test:	
set clock		1 Check cold engine operation	
9 Check Rear Seat Entertainment system operation*		2 Check engine operation during warm-up	
10 Check Automatic Door Lock (ADL) function*		3 Check engine at normal operating temperature	
11 Install shift-lock override button cover	1	4 Check automatic transmission operation	
12 Check Auto Access Seat*		5 Check brake and parking brake operation	
WALKAROUND INSPECTION	May takes	a and a second of the second o	
Start at left front door. Check window and door lock operation (from mast	er nower		
switch, if equipped). Continue around vehicle in a counterclockwise		8 Inspect for squeaks and rattles	
checking each door and window operation, child door locks, seat belts		9 Check front and rear* heater and A/C operation	
condition, all lights, luggage compartment contents. Finish by checking l aim and continue into UNDER HOOD checks.	headlight	10 Check cruise control operation*	HH
1 Check Smart Key System*		12 Set/calibrate compass* (see page 2)	
Check door and door lock operation, including each		FINAL INSPECTION AND CLEANING	
wireless remote control/theft deterrent system*		FINAL INSPECTION AND CLEANING	
3 Check window operation		1 Remove interior protective covers, unnecessary labels,	
4 Check that engine starts with all keys		tags, etc. (Remove just before delivery to customer)	
5 Check that child safety door locks are in normal	1 1	2 Visually inspect all interior parts for installation, damage,	
(unlocked) position		fit, dirt, etc	
6 Check seats and seat belt operation		3 Verify floor mat application and install using retaining clips*	
7 Check rear defogger/rear view mirror defogger*		4 Verify green light is illuminated on SOS (Safety	
8 Check side marker, tail, backup, and license plate lights		Connect) button*	
9 Check luggage compartment light* and trim appearance		5 Remove Rapgard™ and clear protective bumper film*	
10 Adjust spare tire pressure* & check jack & tool installation		6 Wash and clean vehicle	
11 Check headlight aim		7 Inspect paint finish for scratches, chips, rust, dents,	
UNDER HOOD		damage, etc	
4.01		8 Inspect exterior body parts for proper installation, damage,	اه ه
1 Check engine oil level		rust, etc	יטיט
Check brake fluid level Check engine coolant level		left corner	ا ت ت
4 Check windshield washer fluid level		10 Place Owner's Guide and first aid kit portfolio* in glove box	
5 Check battery state-of-charge using Digital Battery		11 Install front license plate and mounting bracket*	
System Analyzer (SOC Reading:%)		(see page 2)	00
6 Inspect for fuel, oil, coolant, and other fluid leaks		12 Perform Techstream Health Check	
	<u>, — , </u>	13 Install receiver towing hitch cap*	
		* Inspect or install when equipped/required.	
Completion and retention of this form is required to comply with Toyota's W	arranty Police	•	
Completion and retention of this form is required to comply with Toyota's V	arranty Polic	We hereby certify that all	
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Dealer Code

Vehicle Identification Number (Sticker)

Date

Dealer Name

SHORT PIN INSTALLATION

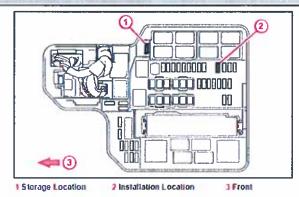
To minimize battery discharge the Short Pin has been removed and is stored in the engine compartment relay block. Install the Short Pin and confirm all related DTCs are cleared.

DTC Clearing Procedure

- 1. Connect Techstream to DLC3.
- 2. Cycle the ignition switch to the "IG-ON" position.
- 3. Using Techstream, check any other codes being output.
- 4. Erase DTCs (B1650 and B1794) and Freeze Frame Data.

NOTE

If any DTCs besides B1650 and B1794 remain, repair the applicable system according to the Repair Manual.



POWER SLIDING AND POWER BACK DOOR INITIALIZATION

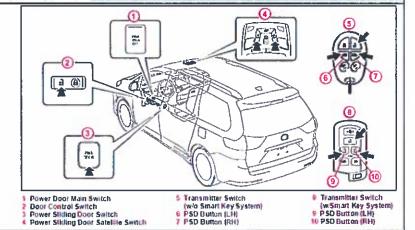
As a result of the removal of the Short Pin, the "automatic open and close" and "jam protection" functions of the power sliding and power back door will be inoperative due to loss of the power back door position. Initialize the power back door after installing the Short Pin in its original location during Pre-Delivery Service (PDS).

Power Sliding Door

Refer to the Repair Manual for the Initialization procedure.

Power Back Door

Refer to the Repair Manual for the Initialization procedure.



TIRE PRESSURE WARNING SYSTEM (TPWS) INITIALIZATION

Refer to the Repair Manual for the Initialization procedure.

NOTE

To adjust the tire pressure correctly when the outside temperature is significantly colder than shop temperature, perform a Health Check using Techstream and select the "Compensation Tire Pressure" checkbox. Compensation pressures will be displayed on the Health Check results screen. Adjust the tire pressure when the tires are cold.

COMPASS CALIBRATION

Refer to the Repair Manual for the Calibration procedure for vehicles equipped with a compass in the rear view mirror.

NOTE

- Do NOT perform calibration of the compass in a place where the Earth's magnetic field is subject to interference by artificial magnetic fields (underground parking, under a steel tower, between buildings, roof parking, near a railroad crossing, etc.).
- During calibration, do NOT operate electric systems (moon roof, power windows, etc.) as they may interfere with the calibration.

FRONT LICENSE PLATE & MOUNTING BRACKET INSTALLATION*

- 1. Insert the license plate into the front license plate bracket.
- 2. Align the installation holes on the front license plate mounting bracket and front license plate with the dimples on the front bumper.
- Screw in the 2 self-tapping screws directly into the dimples to install the front license plate and mounting bracket onto the bumper.

NOTICE

- . Do NOT pre-drill holes into the bumper.
- · Do NOT overtighten the self-tapping screws.

