

**Symptom in Vehicle Interior - Sun Blind on Glass Slide/Tilt Roof (I-no. 653) Creased:
Replacing plastic foam strip (SY 146/17)**

Model Line: **911 Carrera (991)**

Model Year: **As of 2012**

Equipment: Electric glass slide/tilt roof (I-no. 653)

Subject: **Sun blind**

Symptom: Sun blind will not open completely and is creased.

Cause: A plastic foam strip on the headliner can shrink as a result of ageing and high fluctuations in temperature and can become detached.

The plastic foam strip catches in the sun blind and damages it.

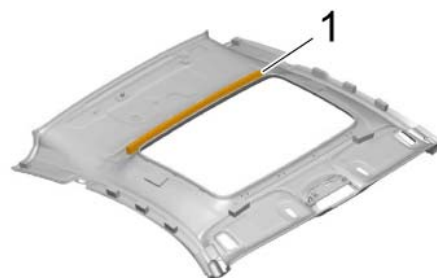
Remedial Action: Replace plastic foam strip and sun blind.

Parts Info: **991.555.901.00** ⇒ Plastic foam strip repair kit

000.043.205.25 ⇒ Adhesive

Work Procedure: 1 Remove sun blind. ⇒ *Workshop Manual '607019 Removing and installing sun blind'*

2 Remove remaining bits of plastic foam (⇒ *Remaining bits of plastic foam -1-*) from the headliner and clean the bonding surface (⇒ *Remaining bits of plastic foam -1-*) with isopropanol.



Remaining bits of plastic foam

- 3 ⇒ Adhesive must be applied evenly on the bonding surface (⇒ *Bonding surface -1-*).



Bonding surface

- 4 ⇒ Plastic foam strip repair kit (⇒ *Plastic foam strip -1-*) must be placed on the bonding surface and pressed on evenly.



Plastic foam strip

- 5 Install new sun blind. ⇒ *Workshop Manual '607019 Removing and installing sun blind'*

Invoicing: The work involved is invoiced under the labor operation:

APOS	Labor operation	I No.
60704900	Reworking roof sun blind	

For invoicing and documentation using PQIS, enter the following coding:

Location (FES5)	60700	Roof sun blind
Damage type (SA4)	1712	catches/gets stuck

References: ⇒ *Workshop Manual '607019 Removing and installing sun blind'*

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