

Driver and front passenger seats make cracking noise when cornering

Topic number	LI91.10-P-054769
Version	2
Design group	91.10 Front seats
Date	01-10-2017
Validity	Model 220.### ## up to 420055
Reason for change	Damage code deleted
Reason for block	

Complaint:

Driver and front passenger seats make cracking noise when cornering

Cause:

Play in cushion shell bearing on door side

Remedy:

1. Remove driver seat.

Model 220.0/1 up to 31.08.2002 AR91.10-P-1000M

Model 220.0/1 as of 01.09.2002 AR91.10-P-1000MB

2. Remove driver seat cushion.

Model 220.0/1 up to 31.08.02 AR91.10-P-1070M

Model 220.0/1 as of 01.09.02 with code (803) MY 2003 AR91.10-P-1070MB

3. Press bearing bushings (3) out of seat cushion guide (4) in direction of arrow.

Note: Only the bearing bushings on the rocker panel side should be replaced.

4. Press out bearing bushings (on tunnel side).

Note: The bearing bushings on the tunnel side must not be replaced.

5. Grease bearing bushings (on tunnel side) and push in until they are behind the plastic lugs.

Note: Grease the contact surfaces on the bearing bushings with multipurpose grease for metal (A 002 989 07 51).

Note: The plastic lugs must not be damaged when pushing in the bearing bushings.

6. Push in bearing bushings (3) until they are behind the plastic lugs (6).

Note: The replacement part bearing bushing (3) is primed black.

Note: Grease the contact surfaces on the bearing bushings with multipurpose grease for metal (A 002 989 07 51).

Note: The plastic lugs must not be damaged when pushing in the bearing bushings.

7. Install driver seat cushion.

Model 220.0/1 up to 31.08.02 AR91.10-P-1070M

Model 220.0/1 as of 01.09.02 with code (803) MY 2003 AR91.10-P-1070MB

8. Install driver seat.

Model 220.0/1 up to 31.08.2002 AR91.10-P-1000M

Model 220.0/1 as of 01.09.2002 AR91.10-P-1000MB

Attachments

File	Description
P91.10-P-1101DG.jpg	Replacement of bushing on seat adjuster

XENTRY TIPS

Symptoms

Body / Seat / Noises / Cracking

Body / Seat / Noises / Metallic noise

Body / Seat / Noises / Knocks

Body / Seat / Seat adjustment / Noise

Parts

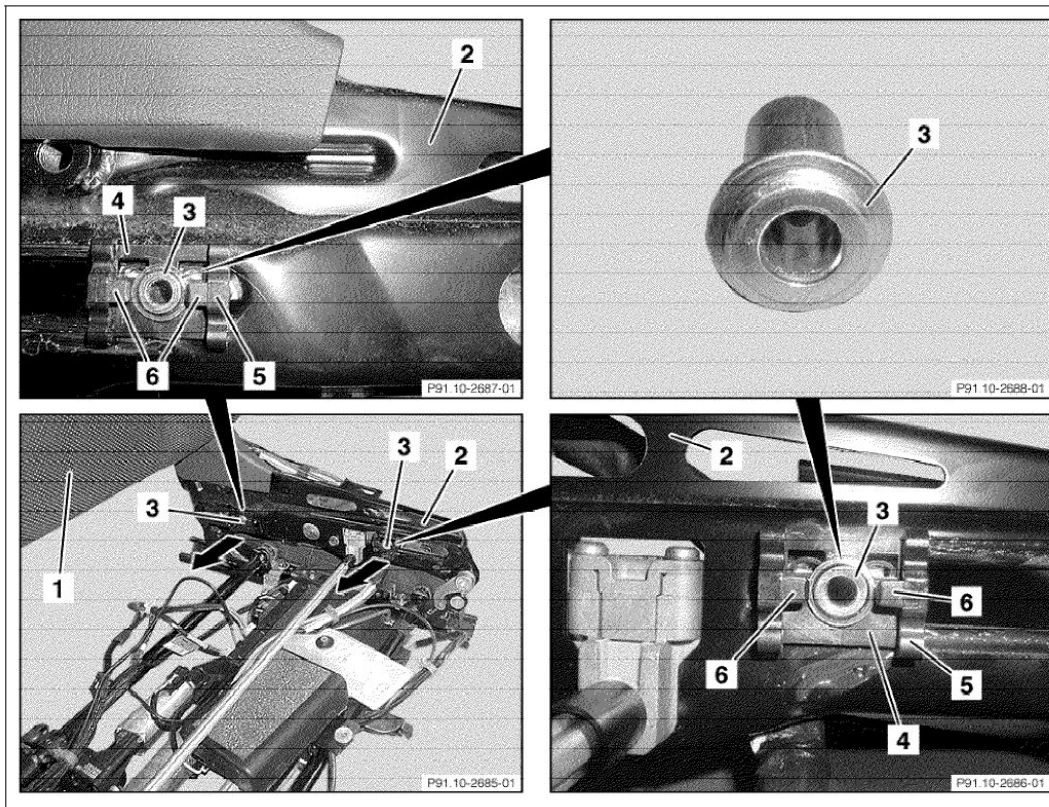
Part number	ES1	ES2	Designation	Quantity	Note	EPC
A0009923710			Bushing	2	Two bushings per seat are required.	X
A0029890751			Multipurpose grease, metal	1	The tube is sufficient for approx. 50 applications.	X

WIS-References

Document number	Title	Note	Allocation
AR91.10-P-1000M	WIS reference		Remedy
AR91.10-P-1070M	WIS reference		Remedy
AR91.10-P-1070MB	WIS reference		Remedy

Attachments

P91.10-P-1101DG.jpg:



P91.10-2689-06

XENTRY TIPS
