

Seat belt height adjustment nonfunctional

Topic number	LI91.40-P-059364
Version	2
Design group	91.40 Seat belts, emergency tensioning retractors
Date	01-12-2017
Validity	Model series 221 with automatic seat belt height adjustment, up to VIN 199347
Reason for change	Damage code deleted
Reason for block	

Complaint:

Seat belt height adjustment nonfunctional.

Cause:

The pin for the seat belt height adjustment cable on the seat rail has broken out.

Remedy:

Clamp the broken-off pin in a vise and smooth down the surface of the break using a file.

Important: The anti-twist lock must remain intact.

Cut an inside thread M4 that is 10 mm in deep in the center of the pin. (see Picture 1)

Move the seat to the rear position to gain access to the hole.

Screw pin with listed bolt and washer onto seat rail with 3.5 (+0.5) Nm. (see Picture 3)

Secure the seat belt height adjustment cable again.

Finally, check

whether fore/aft adjustment of the seat is performed without noise over the entire adjustment range.

Attachments	
File	Description
Bild2.jpg	Fit screw/bolt
Bild3.jpg	Tighten screw/bolt using size 7 open end wrench
Bild1.jpg	Pin with thread

Symptoms
Body / Safety system / Seat belt / Seat belt / Height adjustment malfunction

Parts						
Part number	ES1	ES2	Designation	Quantity	Note	EPC
N00093300403 0			Bolt	1	M4x10	
N00000000373 8			Shim	1		

XENTRY TIPS

Attachments

Bild2.jpg:

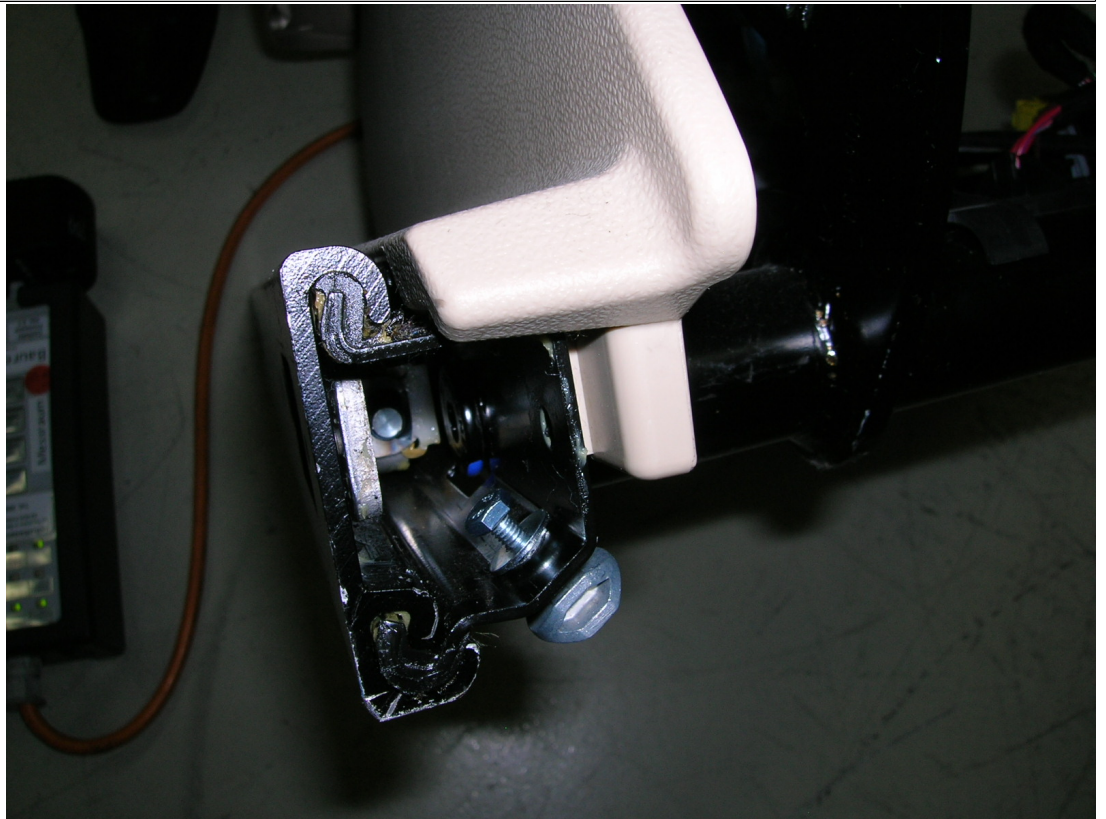


Bild3.jpg:



XENTRY TIPS

Bild1.jpg:

