

A-pillar crack repair in door hinge area

Topic number	LI63.20-N-055922
Version	1
Design group	63.20 Pillars
Date	03-19-2013
Validity	MODEL 900/906
Reason for change	
Reason for block	

Complaint:

Crack formation on A-pillar in door hinge area.

Cause:

Caused by extension beyond limit stop or force applied to front doors at limit stop.

Remedy:

Retrofit reinforcement plate on A-pillar in door hinge area.

Attachments	
File	Designation
Reinforcement Plate.jpg	Reinforcement Plate

Symptoms

Body / Door/Flap / Door / Door / Door holder faulty

Parts

Part number	ES1	ES2	Designation	Quantity	Note	EPC	Other ma- ke part
A 000 720 00 06			Reinforcement plate	1		X	

Work units

Op. no.	Operation text	Time	Damage code	Note
02-7503	REPAIR A-PILLAR (DOOR HOLDER OF FRONT HINGED DOOR REMOVED)			

WIS-References			
Document number	Title	Note	Allocation
AR63.20-D-1109A	Retrofit reinforcement for door holder on A-pillar		Remedy

Validity		
Vehicle	Engine	Transmission
Sprinter 900	*	*
Sprinter III	*	*

Full model designation breakdown (1000 / 3803)		
Vehicle	Engine	Transmission
900.633	651.955	711.680
900.655	651.955	711.680
900.657	651.955	711.680
906.111	642.896	711.651
906.111	642.896	711.660
906.111	642.896	711.680
906.111	642.896	711.685
906.111	642.896	722.683
906.111	642.896	722.684
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906.111	646.984	722.908

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Attachments

Reinforcement Plate.jpg:



