



Service Bulletin

File in Section: 07 - Transmission/Transaxle

Bulletin No.: 10-07-29-001C

Date: April, 2018

INFORMATION

Subject: 6-Speed Manual Transaxle Service Strategy

Models: 2011-2018 Buick Regal
2013-2017 Buick Verano
2011-2018 Chevrolet Cruze
2012-2014 Chevrolet Orlando (Canada Only)
2012-2018 Chevrolet Sonic
Equipped with 6-Speed Manual Transmission (RPOs MF3, MR5, MR6, MZ0, MZ4, MZU)

This Bulletin has been revised to add the 2015-2018 Model Years. Please discard Corporate Bulletin Number 10-07-29-001B.

The 6-Speed manual transaxle (RPOs MF3, MR5, MR6, MZ0, MZ4, MZU) current service strategy for transmissions requiring internal repairs (ie: synchronizer, gear or bearing replacement) is to replace the unit as an assembly. These transmissions

should not be disassembled at the dealer to determine root cause. For dealers required to contact the PQC for replacement authorization, please have replacement estimate including transmission assembly cost and labor prior to calling.

GM bulletins are intended for use by professional technicians, NOT a "do-it-yourselfer". They are written to inform these technicians of conditions that may occur on some vehicles, or to provide information that could assist in the proper service of a vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do a job properly and safely. If a condition is described, **DO NOT** assume that the bulletin applies to your vehicle, or that your vehicle will have that condition. See your GM dealer for information on whether your vehicle may benefit from the information.



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