

2. Remove the fasteners that attach the diagonal rear brace to the cab and fairing. Remove the brace.
3. Locate and drill a 3/8-inch (10-mm) diameter hole in each cab back-wall bracket. See **Fig. 2**.

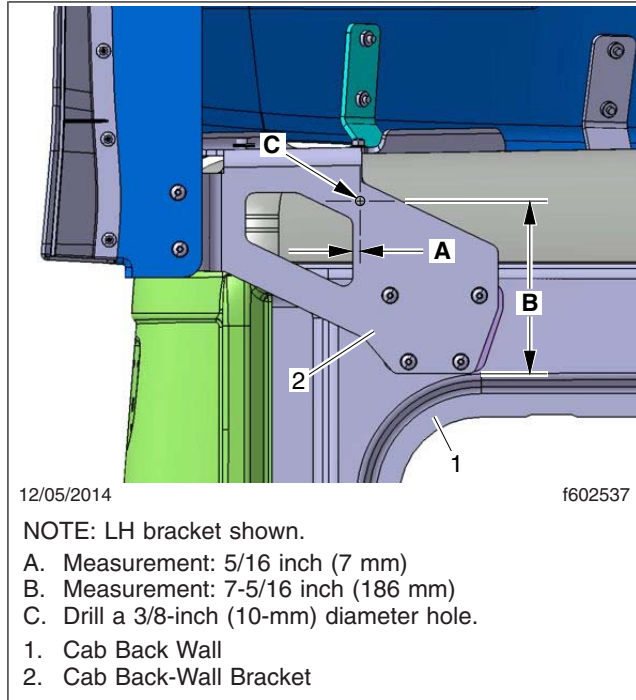


Fig. 2, Drilling Location on Cab Back-Wall Bracket

4. Using an M8 machine screw and a 5/16-inch flatwasher in the newly drilled hole, loosely install an L-channel brace on the forward-facing side of the cab back-wall bracket, with the brace web on the inboard side. Use the end-most hole on the brace. Repeat on the other side of the vehicle.
5. Attach the top end of one of the braces to the top flange of the fairing, then using the brace as a template, mark and drill two 3/8-inch (10-mm) holes in the flange. Repeat for the other brace. See **Fig. 3**.
6. Using M8 machine screws and 5/16-inch flatwashers, attach the upper ends of the braces to the fairing flange.
7. Tighten the screws on the lower ends of the braces.

Parts

Parts are available through the PDCs. See **Table 1**.

Parts Required		
Part Number	Description	Qty.
A22-72329-000	SUPT-BRACE, FAIRING, DAYCAB	2
23-12716-725	SCREW-MACH, M8 X 1.25, 25 MM, SST	6
23-10900-032	WASHER-FLAT, SST, 5/16	6

Table 1, Parts Required

FLA COE
 FLB COE
 FLD Conventional
 Business Class
 FLC 112 Conventional

Century Class Conventional
 Argosy COE
 Cargo
 Columbia

122SD and Coronado
 Business Class M2
 > Cascadia
 108SD/114SD

**Freightliner
 Service Bulletin**

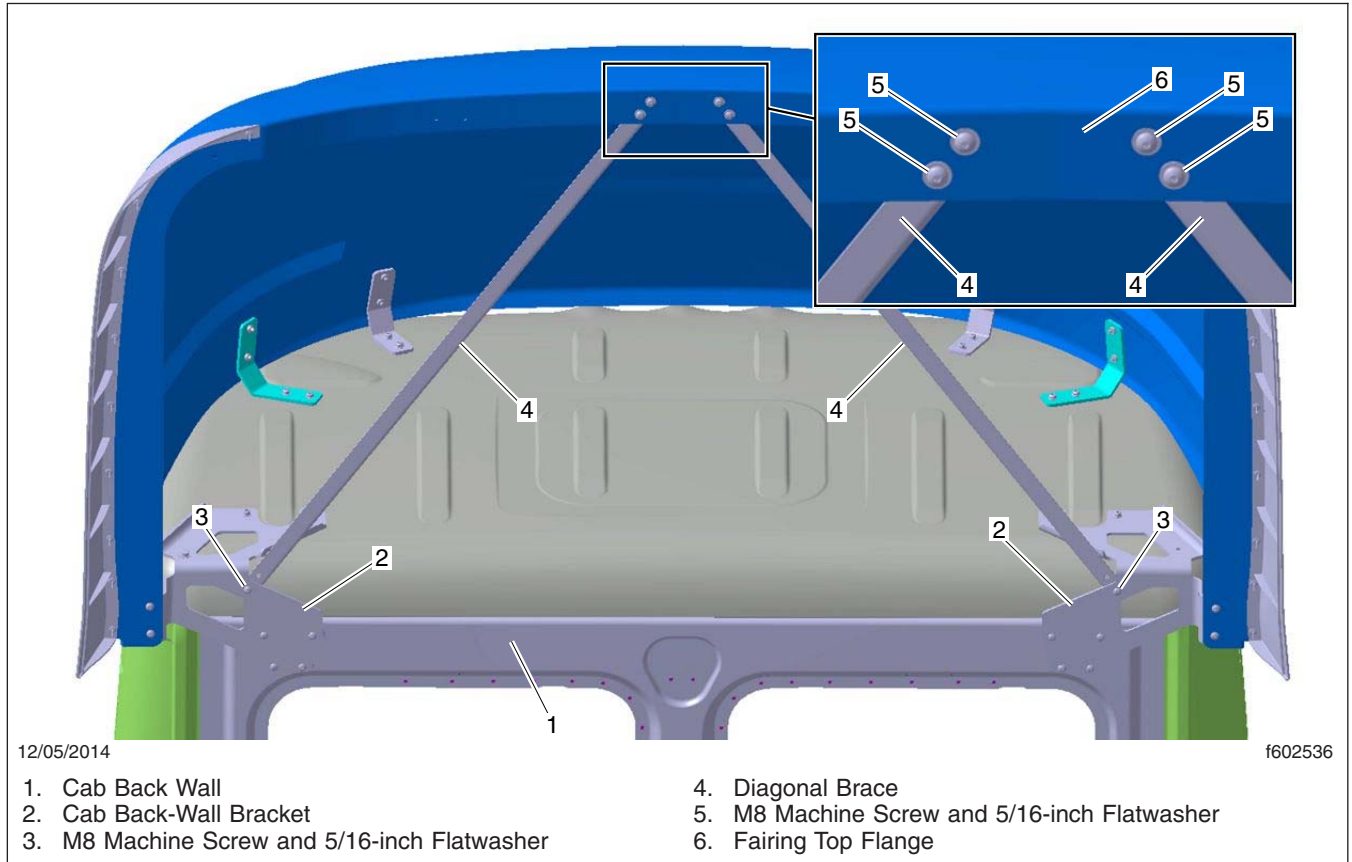


Fig. 3, Double-Diagonal Brace Installation

Warranty

This procedure is warrantable only if the described condition exists and the repair is performed within the applicable base or extended coverage warranty period. If a failure is not found, this procedure is considered preventive and warranty does not apply.

Normal warranty applies. See [Table 2](#) for OWL VMRS codes and labor allowance information. Enter this service bulletin number in the *Service Bulletin #* field.

OWL VMRS Codes and Labor Allowance					
Primary Failed Part	Component Code	Cause Code	SRT Code	Description	Time: Hours
22-72005-000	004-001-027	12	784-5000A	STRUT, ROOF FAIRING, REPLACE WITH TWO BRACES	2.0

Table 2, OWL VMRS Codes and Labor Allowance