FLA COE FLB COE > FLD Conventional Business Class FLC 112 Conventional
> Century Class Conventional
Argosy COE
Cargo

> Columbia > Coronado > Business Class M2 > Cascadia Freightliner Service Bulletin

Description of Revisions: This replaces the version dated February 2009; two more crossover part numbers are added to **Table 2**.

General Information

As part of the changes made for early production EPA07 engines, the transmission oil cooler was moved into the radiator, and transmission oil cooler lines equipped with Gates Quick-Detach (QLD) connectors were fitted.

In May 2007, on all vehicles equipped with Eaton Autoshift, Eaton Ultrashift, or heavy-duty manual transmissions, the QLD connectors were removed from production and replaced by JIC fittings; see **Table 1**.

In October 2007, on all vehicles equipped with Allison transmissions, the QLD connectors were removed from production and replaced by Jiffy-tite fittings. Replacement radiators should be ordered according to the vehicle specification as shown in **Table 1**. For radiator removal and installation (for replacement) instructions, see the appropriate workshop manual.

Production Use of Gates QLD Connectors				
Dates	Transmissions	Early Production	Connector Now Used	
01/07 into 05/07	Eaton Autoshift, Eaton Ultrashift, or Heavy-Duty Manual	QLD	JIC	
01/07 into 10/07	Allison Automatics	QLD	Jiffy-tite	

Table 1, Production Use of Gates QLD Connectors

IMPORTANT: Only Jiffy-tite- and JIC-equipped replacement radiators are available from the PDCs. There are no QLD-equipped replacement radiators available.

Adapting Jiffy-tite Replacement Radiators to QLD-Equipped Vehicles

On vehicles equipped with Allison automatic transmissions, Jiffy-tite connectors replace the QLDs. On them, the transmission oil cooler lines must be replaced when the radiator is replaced. See **Table 2** for part crossover information.

QLD to Jiffy-tite Transmission Oil Cooler Line Crossover Part Numbers			
QLD-Equipped (Discontinued)	Jiffy-tite Replacement		
GT 1200QLD058	GT 1200JT058		
GT 1245QLD060	GT 1245JT072		
GT 1245QLD064	GT 1245JT064		
GT 1245QLD072	GT 1245JT072		
GT 1245QLD075	GT 1245JT074		
GT 1245QLD076	GT 1245JT076		
GT 1245QLD080	GT 1245JT080		
GT 1290QLD071	GT 1290JT071		
GT 1290QLD073	GT 1290JT073		
GT 1290QLD075	GT 1290JT088		
GT 1290QLD078	GT 1290JT078		

Freightliner Service Bulletin

FLA COE FLB COE > FLD Conventional Business Class FLC 112 Conventional
> Century Class Conventional
Argosy COE
Cargo

> Columbia > Coronado > Business Class M2

> Cascadia

QLD to Jiffy-tite Transmission Oil Cooler Line Crossover Part Numbers			
QLD-Equipped (Discontinued)	Jiffy-tite Replacement		
GT 1290QLD083	GT 1290JT083		
GT 1290QLD087	GT 1290JT088		
GT 1290QLD091	GT 1290JT092		
GT 1200QLD070	GT 1200JT069		
GT 1200QLD072	GT 1200JT073		
GT 1200QLD075	GT 1200JT075		
GT 1290QLD080	GT 1290JT080		
GT 1200QLD077	GT 1200JT077		
GT 1290QLD095	GT 1290JT095		

Table 2, QLD to Jiffy-tite Transmission Oil Cooler Line Crossover Part Numbers

Connecting

To connect the Jiffy-tite-equipped line, pull back on the socket collar, insert the line into the port connector, then release the collar.

Adapting QLD-Equipped Transmission Oil Cooler Lines to a JIC-Equipped Radiator

To replace a radiator having QLD connectors with a JIC-equipped radiator, order two adapters, p/n GT 7213 0003 (see **Fig. 1**), and install them on the radiator so that the existing QLD lines can attach. Tighten them 53 lbf·ft (72 N·m).

The adapter connectors are installed only at the radiator; the original QLD transmission oil cooler lines continue to be used.

Warranty

Normal warranty applies.

- FLA COE FLB COE
- FLC 112 Conventional > Century Class Conventional > FLD Conventional Argosy COE **Business Class** Cargo
- > Columbia
- > Coronado
- > Business Class M2
- > Cascadia

Freightliner Service Bulletin

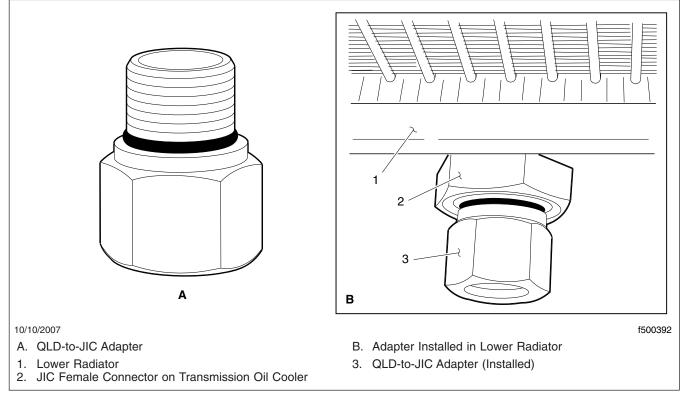


Fig. 1, QLD-to-JIC Adapter, p/n GT 7213 0003