



Temporary Repair Practice

TRP Number: t1979	Revision: B	Released Date: 03-Jul-2018
ISC, ISL, QSL and L9 Rocker Lever Replacement TRP		Expiration Date (U.S. and Canada): 15-Jan-2020
		Expiration Date (International): 15-Jan-2020

ISC, ISL, QSL and L9 Rocker Lever Replacement TRP

Attention

- Worldwide distr./ branches and Div./Reg Offices
- U.S / Canadian Distr./Branches and Div. Offices
- U.S / Canadian Dealers (Automotive & Industrial)

This is to revise and replace TRP 1979-A, dated 18-May-2018. This revision is to:

- 1. Updated the narrative.**

If additional information is required, please contact your Cummins Warranty Operations Group Leader.

Description

This TRP authorizes certified repair locations to replace all the rocker lever assemblies on

certain ISC, ISL, QSL and L9 Series engines, should one rocker lever assembly be found as failed.

Action

In order to qualify for repair under this field action, an engine:

1. will be covered Regardless of coverage status, and
2. must present symptoms such as engine misfire, knock or related fault codes FC1654,FC1655, FC1656, FC1657, FC1658, or FC1659, and
3. **must** show as OPEN on QuickServe® Online for this field action.

Note : The ESN list is attached for reference.

After verifying that the engine meets the above requirements, perform the following actions:

Note : This field action is **NOT** a proactive authorization to complete the repair. As such, inspections will **not** be covered by this field action. **Only** units that meet the above outlined parameters should perform the repairs as defined below.

1. If a fractured rocker lever ball is observed on any rocker lever, all six rocker lever assemblies (containing all twelve individual intake and exhaust rocker levers) **must** be replaced. Please refer to the appropriate Service Manual for detailed instructions.

Material Disposition

Materials removed as a result of this field action **must** be scrapped.

Reimbursements

Parts

The following parts are covered under this field action:

Part Number	Quantity	Description
525388700	6	LEV,RKR

Note : SRTs to gain access that are required to complete the repair, that are sufficiently explained in the claim narrative, may also be claimed on this action.

Note : SRT CODE 03-05G should **only** be claim for repairs made on L9 CM2350L116B Engines. All other Service Model Names **MUST** use 99-901/99-902 Time repair codes.

Labor Using Applicable Access Code and Time

SRT Code	Description	Time (hrs)

SRT Code	Description	Time (hrs)
00-400	Steam Clean - Single Component Repair	
00-90X	Administrative time	
03-05G	Rocker Lever - Remove and Install, All - L9 CM2350 L116B (OPTIONAL)	
99-901	ROCKER LEVER - REMOVE AND INSTALL, ALL (OPTIONAL - QTY 2) (OPTIONAL)	
99-902	ROCKER LEVER - REMOVE AND INSTALL, ALL (OPTIONAL - QTY 4) (OPTIONAL)	

Travel

Travel is **not** covered under this field action. Towing is **not** covered under this field action.

Other Claimables

Consumables are covered under this field action.

Claim Instructions

For Cummins Dealers, claims for this TRP **must** be filed via **RAPIDSERVE™** Web (rsw.cummins.com). For information regarding **RAPIDSERVE™** Web, please reference the "Warranty" tab in QuickServe® Online. If there are additional questions, please contact your local Cummins Distributor.

Claim Codes	
Description	Code
Account Code:	65
Pay Code:	Distributor = X
Pay Code:	Dealer = D

Claim Codes	
Description	Code
Pay Code:	International = I
Failure Code:	WRALVB

Attachments



Click here to see t1979_esn-list.xls

(/service/english/attachments/t1979_esn-list.xls)

Engine Family	Fuel System
	CM2150 SN
6C, C8.3 ISC, ISCe, QSC8.3	CM850
Design Application	Market Application
All	All
All	All
All	All
All	All
All	All
All	All
All	All

Last Modified: 03-Jul-2018
