

- ATTENTION:**
- GENERAL MANAGER
  - PARTS MANAGER
  - CLAIMS PERSONNEL
  - SERVICE MANAGER

IMPORTANT - All Service Personnel Should Read and Initial in the boxes provided, right.


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QUALITY DRIVEN® SERVICE

## SERVICE INFORMATION BULLETIN

**APPLICABILITY:** 2012-2016MY Impreza  
2013-2016MY Forester

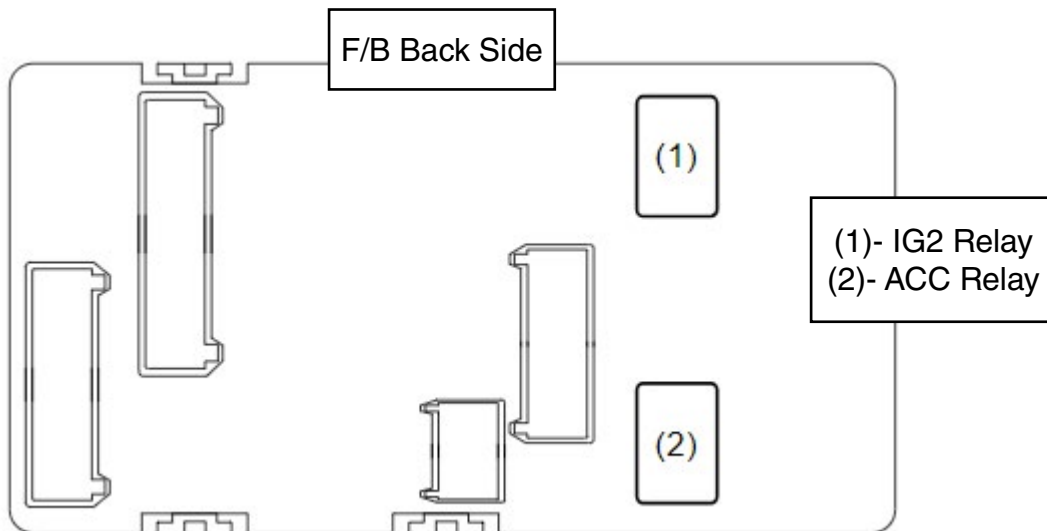
**NUMBER:** 07-138-18

**DATE:** 07/30/18

**SUBJECT:** IG2 and ACC Relay Change

### INTRODUCTION:

This Service Information bulletin announces the standardization of the IG2 and ACC relays used on the models listed. Both of these relays are located on the back (front facing) side of the passenger compartment fuse box (F/B) as shown in the image below.



### PART INFORMATION:

The new part number for both of these relays is: **82501AL000**.

**NOTE:** Only these 2 relays have been changed to the new part number. Other locations requiring part number 82501AG070 will continue to use that part number as specified in the parts catalog.

*Continued...*

**CAUTION: VEHICLE SERVICING PERFORMED BY UNTRAINED PERSONS COULD RESULT IN SERIOUS INJURY TO THOSE PERSONS OR TO OTHERS.**

Subaru Service Bulletins are intended for use by professional technicians ONLY. They are written to inform those technicians of conditions that may occur in some vehicles, or to provide information that could assist in the proper servicing of the vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do the job correctly and safely. If a condition is described, DO NOT assume that this Service Bulletin applies to your vehicle, or that your vehicle will have that condition.

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ISO 14001 is the international standard for excellence in Environmental Management Systems. Please recycle or dispose of automotive products in a manner that is friendly to our environment and in accordance with all local, state and federal laws and regulations.

## **SERVICE PROCEDURE / INFORMATION:**

**REMINDER:** Customer satisfaction and retention starts with performing quality repairs. The service procedure for relay replacement is unchanged. Always refer to the applicable Service Manual and review the full requirements of the repair being performed. The Service Manual procedures contain information critical to performing an effective repair the first time and every time. This includes but is not limited to: important SAFETY precautions, proper inspection criteria, necessary special tools, required processes and related one-time-use parts needed for a complete and lasting repair.

**NOTE:** Whenever space allows, it is recommended to always use Relay Pliers, Special Tool **SOA814001T** when removing relays to avoid possible damage to the fuse box terminals.

## **IMPORTANT REMINDERS:**

- SOA strongly discourages the printing and/or local storage of service information as previously released information and electronic publications may be updated at any time.
- Always check for any open recalls or campaigns anytime a vehicle is in for servicing.
- Always refer to STIS for the latest service information before performing any repairs.