

Service

Category Engine/Hybrid System

Section	Lubrication	Market USA	Toyota Supports
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## Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2018	Camry	VDS(s): BZ1HK
2017 - 2018	Highlander	VDS(s): BZ3FH, BZRFH, DZ3FH, DZRFH, JZRFH, KZRFH, YZ3FH, YZRFH, ZZ3FH, ZZRFH
2017 - 2018	Sienna	VDS(s): DZ3DC, JZ3DC, KZ3DC, MZ3DC, XZ3DC, YZ3DC, ZZ3DC
2016 - 2018	Tacoma	VDS(s): AZ5CN, BZ5DN, CZ5AN, DZ5BN, EZ5CN, FZ5DN, GZ5AN, HZ5BN, RZ5CN, SZ5AN

## Introduction

Some 2016 – 2018 model year Tacoma, 2017 – 2018 model year Sienna, Highlander, and 2018 model year Camry vehicles equipped with a 2GR-FKS engine may exhibit an engine oil leak from the cam sensor bolt hole(s). Follow the Repair Procedure in this bulletin to address this condition.

#### **Production Change Information**

This bulletin applies to vehicles produced **BEFORE** the Production Change Effective Engine Numbers shown below.

ENGINE	MDOEL	PRODUCTION CHANGE EFFECTIVE ENGINE NUMBER			
	Camry	200 7056900			
	Sienna	2GR <b>7</b> 956809 All " <b>8</b> " Serial Engines are Post-countermeasure			
2GR-FKS	KS Highlander	All "F" Serial Engines are Post-countermeasure			
		2GR M352598			
	Tacoma				

## **Warranty Information**

MODEL	OP CODE	DESCRIPTION	TIME	OFP	T1	T2
Tacoma	EG1803	R & R Camshaft Housing	15.8	11104-0P020 11103-0P020 65		
Tacoma	COMBO A	Opposite Side	1.7			48
Camry,	EG1804	R & R Camshaft Housing	18.3		65	
Highlander, Sienna	COMBO A	Opposite Side	0.3			

### APPLICABLE WARRANTY

- This repair is covered under the Toyota Powertrain Warranty. This warranty is in effect for 60 months or 60,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

### **Parts Information**

PART NUMBER			QTY	
PREVIOUS	NEW	PART NAME		RH
90105-A0103	90105-06323	Bolt, Flange	2	2
11103-0P020	11103-0P022	Housing Sub-Assy, Camshaft, RH	-	1
11104-0P020		Housing Sub-Assy, Camshaft, LH	1	_
11213-0P030		Gasket, Cylinder Head Cover, RH	-	1
11214-0P010		Gasket, Cylinder Head Cover, LH	1	-
11159-0P040		Gasket, Camshaft Bearing Cap Oil Hole	1	1
15193-0P010		Gasket, Oil Pump		1
11213-31080		Gasket, Cylinder Head	2	2
11193-0P010		Gasket, Spark Plug Tube	3	3

## NOTE

Order parts as needed. (ONLY one cam housing is required unless the vehicle is leaking from BOTH cam housings.)

## **Repair Procedure**

- Confirm the condition exists.
   Does the vehicle exhibit an oil leak from one or more cam sensor bolt holes? (Refer to Figures 1 – 4.)
  - YES Continue to step 2.
  - NO This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.

#### Figure 1. Cam Sensor Locations



Figure 2. Cam Sensor Locations (Close Up)



1 Front of Vehicle

## Figure 3. Engine Oil in Cam Sensor Bolt Hole (Bolt Removed)



Figure 4. Cam Sensor Bolt Hole (Valve Cover Removed)



## **Repair Procedure (continued)**

- Remove the affected cam housing.
   Refer to TIS, applicable model and model year Repair Manual:
  - 2016 2018 Tacoma: *Engine/Hybrid System – Engine Mechanical –* "2GR-FKS Engine Mechanical: Cylinder Head Gasket: Removal"
  - 2017 2018 Sienna: Engine/Hybrid System – Engine Mechanical – "2GR-FKS Engine Mechanical: Cylinder Head Gasket: Removal"
  - 2017 2018 Highlander: *Engine/Hybrid System – Engine Mechanical –* "2GR-FKS Engine Mechanical: Cylinder Head Gasket: Removal"
  - 2018 Camry: Engine/Hybrid System – Engine Mechanical – "2GR-FKS Engine Mechanical: Cylinder Head Gasket: Removal"

## 3. Install the NEW cam housing.

## NOTE

Replace ALL cam sensor bolts on the NEW cam housing with NEW bolts.

Refer to TIS, applicable model and model year Repair Manual:

- 2016 2018 Tacoma: *Engine/Hybrid System – Engine Mechanical –* "2GR-FKS Engine Mechanical: Cylinder Head Gasket: Installation"
- 2017 2018 Sienna: Engine/Hybrid System – Engine Mechanical – "2GR-FKS Engine Mechanical: Cylinder Head Gasket: Installation"
- 2017 2018 Highlander: *Engine/Hybrid System – Engine Mechanical –* "<u>2GR-FKS Engine Mechanical: Cylinder Head Gasket: Installation</u>"
- 2018 Camry: *Engine/Hybrid System – Engine Mechanical –* "2GR-FKS Engine Mechanical: Cylinder Head Gasket: Installation"
- 4. Confirm that the oil leak no longer exists.