# **Technical product information**

Topic	When moving - Clicking audible from front wheel corner(s)		
Market area	ket area Bentley: worldwide (2WBE),Hongkong-Macau (5HK)		
Brand	Bentley		
Transaction No.	2051195/3		
Level	EH		
Status	Approval		
Release date			

#### New customer code

Object of complaint	Complaint type	Position
running gear -> steering, power-assisted steering -> steer	noise, vibration -> crackle	

#### New workshop code

Object of complaint	Complaint type	Position
running gear -> running gear, springs, shock absorbers -> axle member	dimensional accuracy -> contour dimensional deviation	front right
running gear -> running gear, springs, shock absorbers -> axle member	dimensional accuracy -> contour dimensional deviation	front left

# Vehicle data

# **Bentayga**

### Sales types

Type	MY	Brand	Designation	Engine code	Gearbox code	Final drive code
4V1*	2017	Е		*	*	*
4V1*	2018	E		*	*	*

# **Documents**

Document name master.xml

#### **Technical product information**

When moving - Clicking audible from front wheel corner(s)

## **Customer statement / workshop findings**

Clicking audible from front wheel corner (s) of the vehicle whilst driving forwards or in reverse, with steering input, at low speeds (car park speeds)

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### **Technical background**

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# **Production change**

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## **Measure**

Ensure fault is as described in customer statement and reference video https://vimeo.com/269611740 If so then replace both front brake discs and wheel bolts. Rep. Gp. 46 Front brake discs - to remove and fit

For this TPI only the best practice of replacing brake pads whenever new brake discs are fitted is only required if, on inspection, the brake pads are determined not to be serviceable i.e. they are found to be worn, cracked, uneven wear (as per Service Manual Visual inspection)

# Warranty accounting instructions

#### Two wheels removed and reinstalled

Warranty Type 110 or 910
Labour Operation Code 44 05 20 00
Damage Service Number 46 50
Damage Code 00 20
Time 10 TU

#### Two front brake discs replaced

Warranty Type 110 or 910
Labour Operation Code 46 50 56 50
Damage Service Number 46 50
Damage Code 00 20
Time 90 TU

#### **Parts information**

The required replacement parts should be ordered from Bentley Motors Limited Crewe or through your regional Bentley parts distribution centre.