

Product Quality and Service Support, Quality Compliance  
Published: June 25, 2018

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To: All Toyota Dealers  
From: Quality Division – Product Quality and Service Support

#### Frame Programs

ZH6/H0F - Certain 2005 – 2010 Model Year Tacoma Vehicles  
ZH7/H0F - Certain 2007 – 2008 Model Year Tundra Vehicles  
ZH8/H0F - Certain 2005 – 2007 Model Year Sequoia Vehicles  
ZH9/H0F - Certain 2008 Model Year Sequoia Vehicles  
Warranty Claim Submission Guidelines

### Frame Warranty Claim Submission

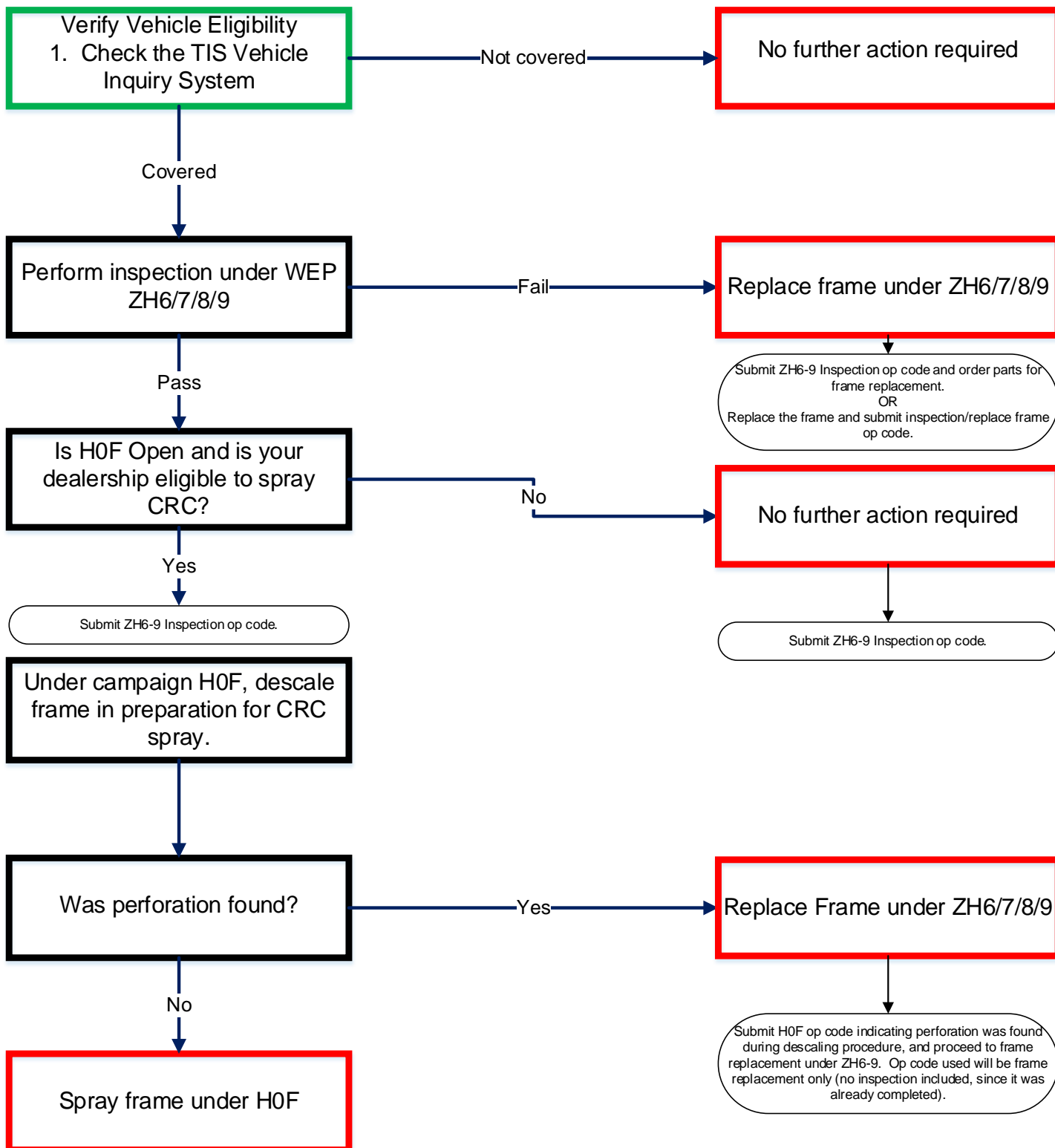
The information below should be referenced to ensure correct warranty claim submissions for frame replacement or spray campaigns (ZH6-9 and H0F).

#### Key Points

- **DO NOT** perform Campaign H0F without first performing and filing a claim for the WEP (Warranty Enhancement Programs ZH6-9) inspection.
- H0F Op Codes GGG44C, GGG45C, GGG46C, GGG47C, and GGG48C are for vehicles that had initially passed the WEP inspection, but had perforation found when descaling the vehicle in preparation for the CRC spray. **These H0F Op codes are not to be used as a preliminary failed inspection.**
- If you see in TIS that campaign H0F is applicable and the status shows Not Completed, check to see the status of WEP ZH6-9.

**Please follow the flowchart below for the correct frame inspection, replacement, and CRC spray process.**

## Flowchart



**This flowchart will also be published as an appendix in the applicable Dealer Letters on TIS.**

Thank you for your cooperation.  
TOYOTA MOTOR SALES, U.S.A., INC.