



LTB00766NAS2

TECHNICAL BULLETIN

16 AUG 2018

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NOTE: The information in Technical Bulletins is intended for use by trained, professional Technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these Technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by 'do-it-yourselfers'. If you are not a Retailer, do not assume that a condition described affects your vehicle. Contact an authorized Land Rover service facility to determine whether this bulletin applies to a specific vehicle.

INFORMATION

This reissue replaces all previous versions. Please destroy all previous versions.

Changes are highlighted in blue

SECTION:

413-01:

SUBJECT/CONCERN:

Damage/Marking On The Surface Of The Instrument Cluster (IC) Lens

AFFECTED VEHICLE RANGE:

MODEL:

MODEL YEAR:

VIN:

MODEL:	MODEL YEAR:	VIN:
Discovery Sport (LC)	2015 Onwards	501001 Onwards
LR4 (LA)	2010-2016	510178-847658
Discovery (LR)	2017 Onwards	000532 Onwards
Range Rover Evoque (LV)	2012 Onwards	600018 Onwards
Range Rover Velar (LY)	2018 Onwards	700125 Onwards
Range Rover Sport (LW)	2014 Onwards	300000 Onwards
Range Rover (LG)	2013 Onwards	100000 Onwards

MARKETS:

NORTH AMERICA

CONDITION SUMMARY:

SITUATION:

Damage/marketing on the surface of the Instrument Cluster (IC) lens.

CAUSE:

This may be caused by an object impacting against the IC lens or staining/discoloration contamination caused by using any type of cleaning product on the IC lens.

NOTES:

- Damage/marketing identified by the customer or technician after the Pre-Delivery Inspection (PDI) and the vehicle is in customer ownership will not be covered by Warranty.
- Any damage/marketing identified during the PDI must be rectified within 2 months 'in service'. If there is a delay in repairing the vehicle due to parts or customer availability, the damage must be recorded on the PDI form and submitted with the Warranty claim.

ACTION:

Should a customer express this concern, follow the Workshop Procedure below.

PARTS:

 NOTE:

For specific parts information, refer to Jaguar Land Rover electronic parts catalog.

PART NUMBER	DESCRIPTION	QUANTITY
LR085665	Partial Thin Film Transistor (TFT) Instrument Cluster (IC) lens - Discovery Sport (L550; 2015-16MY)	1
LR117399	Partial Thin Film Transistor (TFT) Instrument Cluster (IC) lens - Discovery Sport (L550; 2017MY-onwards)	1
LR041042	Partial Thin Film Transistor (TFT) Instrument Cluster (IC) lens - LR4 (L319; 2010-16MY)	1
LR117399	Partial Thin Film Transistor (TFT) Instrument Cluster (IC) lens - Discovery (L462; 2017MY-onwards)	1
LR048302	Partial Thin Film Transistor (TFT) Instrument Cluster (IC) lens - Range Rover Evoque (L538; 2012-15MY)	1
LR084275	Partial Thin Film Transistor (TFT) Instrument Cluster (IC) lens - Range Rover Evoque (L538; 2016MY)	1
LR117399	Partial Thin Film Transistor (TFT) Instrument Cluster (IC) lens - Range Rover Evoque (L538; 2017MY-onwards)	1
LR093376	Partial Thin Film Transistor (TFT) Instrument Cluster (IC) lens - Range Rover Velar (L560; 2018MY-onwards)	1
LR063634	Full Thin Film Transistor (TFT) Instrument Cluster (IC) lens - Range Rover Sport (L494; 2014-17MY)	1
LR048302	Partial Thin Film Transistor (TFT) Instrument Cluster (IC) lens - Range Rover Sport (L494; 2014-15MY)	1
LR084275	Partial Thin Film Transistor (TFT) Instrument Cluster (IC) lens - Range Rover Sport (L494; 2016MY)	1
LR117399	Partial Thin Film Transistor (TFT) Instrument Cluster (IC) lens - Range Rover Sport (L494; 2017MY-onwards)	1
LR059859	Full Thin Film Transistor (TFT) Instrument Cluster (IC) lens - Range Rover (L405; 2013MY)	1
LR063634	Full Thin Film Transistor (TFT) Instrument Cluster (IC) lens - Range Rover (L405; 2014-17MY)	1

TOOLS:

Refer to Workshop Manual for any required special tools.

WARRANTY:**△ NOTES:**

- Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Always refer to JLR claims submission system to obtain the latest repair time.
- The JLR Claims Submission System requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero.

DESCRIPTION	SRO	TIME (HOURS)	CONDITION CODE	CAUSAL PART
Instrument Cluster (IC) lens - Renew - Discovery Sport (L550)	88.20.14	1.3	70	LR048302/LR117399
Instrument Cluster (IC) lens - Renew - LR4 (L319)	88.20.16	1.0	70	LR041042
Instrument Cluster (IC) lens - Renew - Discovery (L462)	88.20.14	0.6	70	LR085665
Instrument Cluster (IC) lens - Renew - Range Rover Evoque (L538)	88.20.14	0.7	70	LR117399/LR048302/LR084275
Instrument Cluster (IC) lens - Renew - Range Rover Velar (L560)	88.20.14	0.7	70	LR093376
Instrument Cluster (IC) lens - Renew - Range Rover Sport (L494; 2014-15MY)	88.20.14	0.6	70	LR048302/LR063634
Instrument Cluster (IC) lens - Renew - Range Rover Sport (L494; 2016MY-onwards)	88.20.14	0.5	70	LR063634/LR084275/LR085665/LR117399
Instrument Cluster (IC) lens - Renew - Range Rover (L405)	88.20.14	0.6	70	LR059859/LR063634

 **NOTE:**

Normal Warranty procedures apply.

WORKSHOP PROCEDURE:

- 1 Renew the Instrument Cluster (IC) lens (see TOPIx Workshop Manual section 413-01: Instrumentation and warning systems - Removal and installation - Instrument cluster lens).