



SI B51 07 17
Body Equipment

March 2017
Technical Service

NOISES FROM TOP OF A-PILLAR

MODEL

F22 (2 Series Coupe)	F87 (M2)
Produced through 9/3/2015.	

SITUATION

While driving on uneven surface, cracking or popping noises can be heard from the vicinity of the top of the A-Pillar.

CAUSE

Overlapping body panels whose edges are touching at a structural flex point causing them to “interfere” with one another.

CORRECTION

Separate the overlapping sheet metal layers.

PROCEDURE

For conditions that are similar to the situation described, follow the attached procedure.

PARTS INFORMATION

Part Number	Description	Quantity
83 19 2 289 180	Sealing Kit (Windshield)	1
83 19 2 446 565	Lubricant, BMW HTL-S (12oz)	As needed

WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

Defect Code:	4121013900
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Vehicles with Sunroof

Labor Operation:	Labor Allowance:	Description:
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51 44 011	Refer to KSD	Removing and installing/replacing headlining (Main work) (Vehicle with sunroof)
Or		
51 44 511	Refer to KSD	Removing and installing/replacing headlining (Plus work) (Vehicle with sunroof)
And:		
51 99 000	5 FRU	Work time to separate sheet metal layers and lubricate both sides

If you are using a Main labor code for another repair, use the Plus code labor operation 51 44 511 instead.

Or:

Vehicles without Sunroof

Labor Operation:	Labor Allowance:	Description:
51 44 001	Refer to KSD	Removing and installing/replacing headlining (Main work) (Vehicle without sunroof)
Or		
51 44 501	Refer to KSD	Removing and installing/replacing headlining (Plus work) (Vehicle without sunroof)
And:		
51 99 000	5 FRU	Work time to separate sheet metal layers and lubricate both sides

If you are using a Main labor code for another repair, use the Plus code labor operation 51 44 501 instead

And:

Sublet – Bulk Materials

Sublet Code 4	See sublet reimbursement	Reimbursement for the repair-related bulk materials (BMW part number(s), please do not use the part numbers for
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	calculation below	claim submission)
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Sublet reimbursement calculation for claiming the “used quantities” of repair-related bulk materials (BMW part numbers) is at dealer net plus your center’s handling.

Enter this material cost in sublet and itemize the amount on the repair order and in claim comment section.

Overlapping Labor Procedure – Other Repairs

If invoicing the KSD2 flat rate labor operation codes for other repair work results in overlapping labor, for those flat rate labor operations that are affected, you can now:

- Replace the stated KSD2 “FRU allowance” with a “reduced FRU value” to eliminate the overlapping labor.

Eligible other repair work being claimed under a different defect code will require separate punch times.

On the repair order and in the claim comment section, please identify and itemize those labor operations being claimed with a “reduced FRU value.”

ATTACHMENTS

View PDF attachment [B51 07 17-Attachment A](#).

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