



LOOSE, NOISY, BMW EMBLEM ON TAILGATE

MODEL

G30 (5 Series Gran Turismo)

SITUATION

BMW emblem on tailgate wobbles and makes crackling noise when touched.

CAUSE

Incorrect initial installation.

CORRECTION

Replace with new emblem.

PROCEDURE

For conditions that are similar to the situation described:

1. Remove emblem from vehicle as per repair instructions 51 14 010 "Removing and installing/replacing rear BMW Badge".
2. Remove adhesive residues from the car surface and clean bonding surface with cleaner.
3. Install new grommets.
4. Sparingly, lubricate the guide pins on the new BMW emblem with lubricant G14.
5. Remove the protective film from the adhesive strip on the new emblem.
6. Press the emblem into the guide pins and the adhesive strip.

PARTS INFORMATION

Part Number	Description	Quantity
51 14 7 463 715	BMW Roundel Emblem (Rear)	1
51 14 8 209 932	Grommet	2

Bulk Materials

Part Number	Description	Quantity
83 19 0 417 324	Cleaner (Brake Pedal	As needed

	Assembly Aid)	
83 19 2 446 565	HTL-S Lubricant (12oz)	As needed

WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

Defect Code:	5114003700	
Labor Operation:	Labor Allowance:	Description:
51 14 010	Refer to KSD	Removing and installing /replacing BMW emblem on rear lid (Main work)
Or:		
51 14 510	Refer to KSD	Removing and installing /replacing BMW emblem on rear lid (Plus Work)

If you are using a Main labor code for another repair, use the Plus code labor operation 51 14 510 instead.

And:

Sublet – Bulk Materials

Sublet Code 4	See sublet reimbursement calculation below	Reimbursement for the repair-related bulk materials (BMW part number(s), please do not use the part numbers for claim submission)
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Sublet reimbursement calculation for claiming the “used quantities” of repair-related bulk materials (BMW part numbers) is at dealer net plus your center’s handling.

Enter this material cost in sublet and itemize the amount on the repair order and in claim comment section.

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