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BMW	SI B65 02 15 Audio, Navigation, Monitors, Alarms, SRS	February 2015 Technical Service

SUBJECT
iDrive Controller Trim Peeling

MODEL
E82 (1 Series Coupe)

E88 (1 Series Convertible)

E90 (3 Series Sedan)

E91 (3 Series Sport Wagon)

E92 (3 Series Coupe)

E93 (3 Series Convertible)

E84 (X1)

E89 (Z4)

With option 609 (CIC, Car Infotainment Computer)

SITUATION
The chrome ring on the iDrive controller is peeling.

CAUSE
Poor chrome material adhesion

CORRECTION
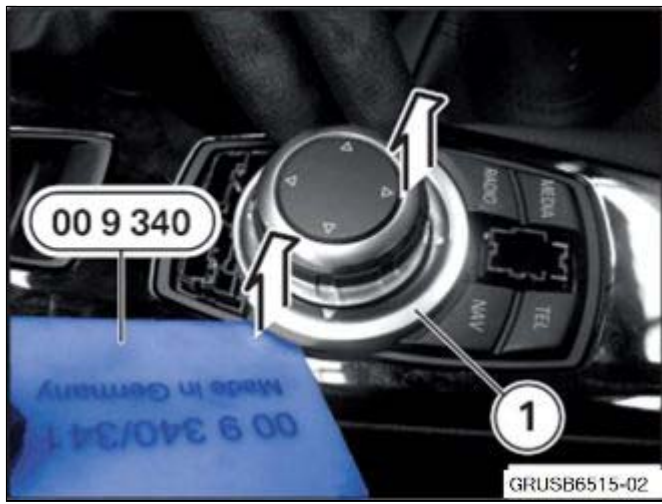Only replace the chrome trim.

PROCEDURE
Do not replace the complete iDrive controller for this issue.

Replace the iDrive controller trim piece per ISTA Repair Instruction 6131198, "Replace controller chrome ring." The instructions are included in this Service Information bulletin.

GRUSB6515-01

Special tools required: 00 9 340 (part of set 83 30 0 493 687)

1. Carefully pry up the "OPTION," "BACK," and "MENU" buttons with special tool 00 9 340.

2. Carefully pry the chrome ring from the controller latch mechanism with special tool 00 9 340. Remove upwards.

   Note: Be careful not to break the retaining tabs on the controller.

3. Install the new chrome ring by pushing it gently into place on the controller, until it locks in.

4. Reinstall the buttons that were previously removed.

5. Check the operation of the controller.

PARTS INFORMATION

Part Number	Description	Quantity
65 82 9 353 029	Pearl-Glanz Chrome	1
or		
65 82 9 353 030	Pearl-Grey	1

WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle/SAV Limited Warranty as applicable.

Defect Code:	61 31 68 78 00	
Labor Operation:	Labor Allowance:	Description:
61 31 198*	3 FRU	Replace controller chrome ring

Labor operation code 61 31 198 is a Main labor operation. If you are using a Main labor code for another repair, use the Plus code labor operation 61 31 698 instead.