



SI B11 05 16
Engine

April 2016
Technical Service

Please perform the procedure outlined in this Service Information on all affected vehicles before customer delivery. In the event the customer has already taken delivery of the vehicle, please perform the procedure the next time the vehicle is in the shop.

SUBJECT

Service Action: S63 Engine – Replace Crankcase Vent Connecting Line

MODEL

E70 (X5 M)

E71 (X6 M)

With S63 engine

SITUATION

The crankcase ventilation connection line may deteriorate prematurely causing any of the following:

- vacuum leak
- various fault codes related to mixture control stored in the DME
- customer complaints about rough idle speed
- Check Engine Light illumination.

AFFECTED VEHICLES

This Service Action involves certain E70 X5 M and E71 X6 M vehicles produced from March 1, 2011 to July 23, 2014.

Vehicles which require this Service Action to be completed will show it as “Open” when checked either in the "Service Menu" of DCSnet (Dealer Communication System) or with the Key Reader.

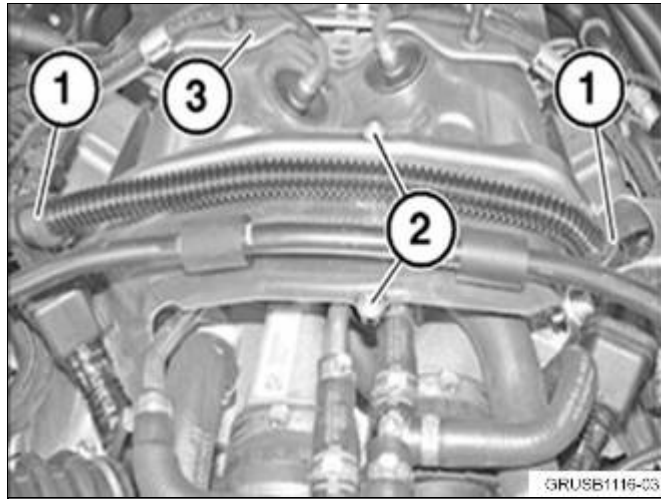
CORRECTION

Replace crankcase ventilation connection line.

PROCEDURE

1. Remove the engine acoustic cover (see repair instruction RAE7111S63).

	<ol style="list-style-type: none"> 2. Replace the connecting line
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between crankcase ventilation hose of bank 1 and bank 2 (release the quick connections at positions 1).

3. Reinstall engine acoustic cover

PARTS INFORMATION

Part Number	Description	Quantity
11 15 7 595 188	Crankcase ventilation connecting line	1

WARRANTY INFORMATION

Reimbursement for this Service Action will be via normal claim entry utilizing the following information:

Defect Code:	00 11 17 04 00	
Labor Operation:	Labor Allowance:	Description:
00 64 527	3 FRU	Replace crankcase connecting line (Plus work)

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