

Subject

**Precautions regarding lift point interference with frame hole plugs**

Market

USA

Service Category

Vehicle Exterior

Section

Frame/Unibody

Applicability

16-19MY Tacoma and Tundra

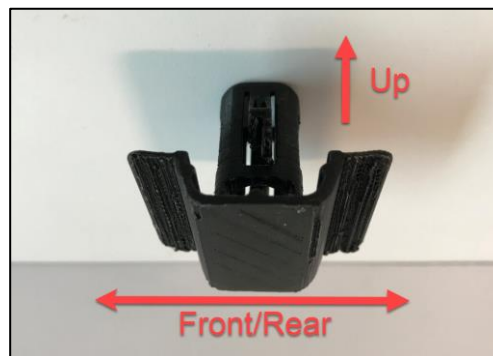
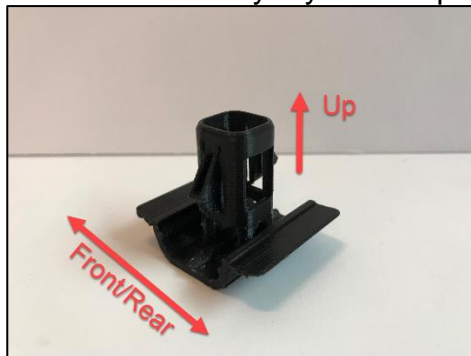
**APPLICABLE VEHICLES**

2016-2019	Tundra	2016-2019	Tacoma
-----------	--------	-----------	--------

**CONDITION**

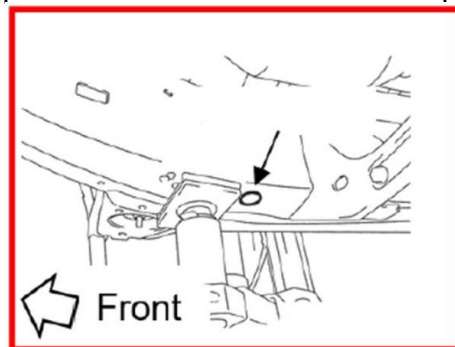
- To help prevent water from entering the vehicle’s frame, hole plugs are installed in certain locations of the frame during manufacturing.
- One of the hole plug styles allow water to drain from the bottom of the frame yet block water from entering.
- This one-way drain plug is located near a usable frame lift point.
- If the technician does not take note of the location of one-way drain plug, it may be easily crushed by the shop lift’s arm.

Reference pictures of the one-way style drain plug:



**RECOMMENDATIONS**

- Before lifting the vehicle, identify the location of the one-way style drain plug. The plugs are located on the bottom of both frame side rails, in front of the transmission crossmember.
- To avoid crushing the plug, place the lift arm in front of the plug as shown in the figure below:



Subject

**Precautions regarding lift point interference with frame hole plugs**

Market

USA

Applicability

**RECOMMENDATIONS**

If this plug is crushed or missing, replace with a new plug.

- Part Name: Plug, Hole
- Part Number: 90950-01A24 (Quantity 2 Per Vehicle)

**LINK REFERENCES**

This Tech Tip does not contain any link references