



# Technical Service Bulletin

SUBJECT:			No: <b>TSB-19-52B-002</b>
<b>ADDITIONAL SUPPLEMENTAL RESTRAINT SYSTEM (SRS) SERVICE PRECAUTION - SERVICE MANUAL REVISION</b>			DATE: <b>February 2019</b>
			MODEL: <b>2016 i-MiEV</b>
<b>CIRCULATE TO:</b>	<input type="checkbox"/> GENERAL MANAGER	<input checked="" type="checkbox"/> PARTS MANAGER	<input checked="" type="checkbox"/> TECHNICIAN
<input checked="" type="checkbox"/> SERVICE ADVISOR	<input checked="" type="checkbox"/> SERVICE MANAGER	<input checked="" type="checkbox"/> WARRANTY PROCESSOR	<input type="checkbox"/> SALES MANAGER

## PURPOSE

This TSB updates the Supplemental Restraint System (SRS) section of the affected Service Manual, to add a service precaution for the air bag modules and the seat belt pre-tensioners.

## AFFECTED VEHICLES

- 2016 i-MiEV

## AFFECTED SERVICE MANUAL

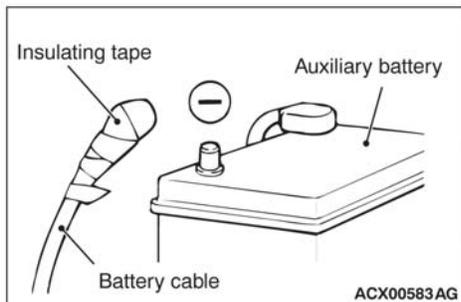
- 2016 i-MiEV Service Manual, Group 52B - Supplemental Restraint System (SRS) -> Service Precautions



Please make the indicated changes to the 2016 i-MiEV Service Manual Group 52B Supplemental Restraint System (SRS) -> Service Precautions.

**52B-6 SUPPLEMENTAL RESTRAINT SYSTEM (SRS) SERVICE PRECAUTIONS**

SRS-ECU terminal No.	Destination of wiring harness	Measures
31, 32	Floor wiring harness → Front passenger's seat belt pre-tensioner	Correct or replace the floor wiring harness.
36, 37	Floor wiring harness → Curtain air bag module (LH)	
39, 40	Floor wiring harness → Side-airbag module (LH)	
41, 42	Floor wiring harness → Side impact sensor (LH)	
53, 58	Floor wiring harness → Seat slide sensor	
54, 55	Floor wiring harness → Driver's seat belt pre-tensioner	
56, 57	Floor wiring harness → Side-airbag module (RH)	
59, 60	Floor wiring harness → Curtain air bag module (RH)	
64, 65	Floor wiring harness → Side impact sensor (RH)	



5. Before maintenance, wait for 60 seconds or more after the disconnection of the auxiliary battery (-) terminal. Wrap the disconnected (-) terminal with tape for insulation. The condenser inside SRS-ECU keeps a voltage necessary to expand the air bag for a certain period even after the electric motor switch power is turned OFF. Therefore, if any operation is performed before the period elapses, it may cause serious damage.
6. If the influence of heat is suspected during painting work, remove the following parts:
  - 93°C (199 °F) or higher: SRS-ECU, air bag module, clock spring, front impact sensor, side impact sensor, rear detect sensor
  - 90 °C (194 °F) or higher: Seat belt with pre-tensioner
7. After the maintenance of the SRS air bag and seat belt with pre-tensioner is completed, be sure to delete the diagnostic trouble code and check whether the SRS warning lights up (refer to SRS Warning Light Check).

<Added>

**6-1. Never heat or incinerate the air bag modules and the seat belt pre-tensioners.**