

Service Category	Suspension		
Section	Rear Suspension	Market USA	Toyota Supports

Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2014 - 2019	Highlander, Highlander HV	

REVISION NOTICE

February 5, 2019 Rev2:

- Applicability has been updated to include 2019 model year Highlander and Highlander HV vehicles.
- The Introduction, Warranty Information, and Repair Procedure sections have been updated.

February 23, 2018 Rev1:

- Applicability has been updated to include 2018 model year Highlander and Highlander HV vehicles.
- The Introduction, Warranty Information, and Repair Procedure sections have been updated.

Any previous printed versions of this bulletin should be discarded.

SUPERSESSION NOTICE

The information contained in this bulletin supersedes Service Bulletin No. T-SB-0016-16.

• The entire bulletin has been updated.

Service Bulletin No. T-SB-0016-16 is obsolete and any printed versions should be discarded.

Introduction

Some 2014 – 2019 model year Highlander and Highlander Hybrid vehicles may exhibit a squeak noise from the rear suspension. This condition may be more noticeable in colder ambient temperatures and may occur when traveling over uneven roads or when the vehicle comes to a complete stop. Follow the Repair Procedure in this bulletin to address this condition.

Warranty Information

OP CODE	DESCRIPTION	TIME	OFP	T1	Т2
SU1901	R & R Rear Trailing Arm Assembly (One Side)	1.0	48760-0E050		
Combo A	Opposite Side	0.2	48760-0E051 48780-0E060	91	99
Combo B	Rear Toe-in Adjustment	0.2	48780-0E061		

APPLICABLE WARRANTY

- This repair is covered under the Toyota Basic Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

Parts Information

PART NUMBER PREVIOUS NEW		PART NAME	
48780-0E060 48780-0E061	48780-0E080	Arm Assy, Trailing, RR LH	1

Required Tools & Equipment

REQUIRED EQUIPMENT	SUPPLIER	PART NUMBER	QTY
ChassisEAR™ (or Equivalent)	ADE	JSPSM06606 (JS Products)	1

NOTE

- A mechanic's stethoscope or similar tool may be used in place of ChassisEAR™.
- ChassisEAR™ may be ordered by calling Approved Dealer Equipment (ADE) at 1-800-368-6787.

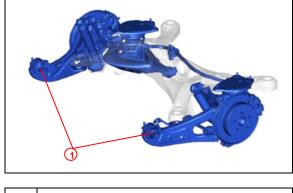
Repair Procedure

 Confirm the condition exists. Using ChassisEAR[™] (or equivalent), test-drive the vehicle over an uneven road surface, such as a sloped driveway, to verify the condition is coming from the bushings.

HINT

Applying soapy water to the suspected bushing may temporarily diminish the noise intensity and help identify the source of the noise.





1 Rear Trailing Arm Bushing

Is a squeak noise present?

- YES Continue to step 2.
- NO This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.
- 2. BEFORE installing NEW parts, confirm the identification mark as shown. If this mark is NOT present, the part is incorrect and SHOULD NOT BE INSTALLED.

NOTE

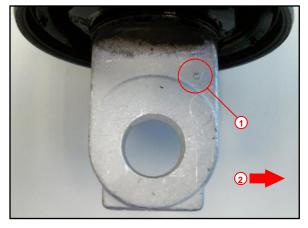
The identification mark on the NEW part faces the outside of the vehicle.





1	Identification Mark
2	Front

Figure 3. Right-hand Side



1	Identification Mark
2	Front

Repair Procedure (continued)

3. Replace BOTH rear trailing arm assemblies even if ONLY one side is emitting the squeak noise.

Refer to TIS, applicable model and model year Repair Manual:

- 2014 2018 Highlander:
 Suspension Rear Suspension "Rear Suspension: Rear Trailing Arm: <u>Removal</u> / <u>Installation</u>"
- 2019 Highlander: Suspension – Rear Suspension – "Rear Suspension: Rear Trailing Arm: <u>Removal</u> / <u>Installation</u>"
- 2014 2018 Highlander HV: Suspension – Rear Suspension – "Rear Suspension: Rear Trailing Arm: <u>Removal / Installation</u>"
- 2019 Highlander HV: Suspension – Rear Suspension – "Rear Suspension: Rear Trailing Arm: <u>Removal</u> / <u>Installation</u>"
- 4. Test-drive the vehicle to verify no squeak noise is present.