



Service Bulletin

File in Section: -

Bulletin No.: 18-NA-335

Date: January, 2019

INFORMATION

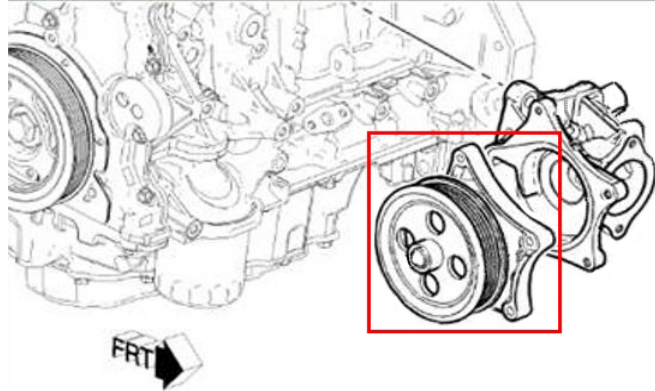
Subject: Information on Small Engine Water Pump and Water Pump Housing Replacement

Brand:	Model:	Model Year:		VIN:		Engine:	Transmission:
		from	to	from	to		
Buick	Encore	2016	2019			LE2	
Chevrolet	Cruze (Gen II - VIN B)	2016				LE2	
	Equinox	2018				LYX	
	Malibu	2016				LFV	
	Spark (VIN C)	2016				LV7	
	Volt	2016				L3A	
GMC	Terrain	2018				LYX	

Involved Region or Country	North America and N.A.Export Markets.
Condition	<p>Some technicians may not be using the correct water pump and water pump housing replacement labor code and part when a repair is performed on a small gas engine family of engines.</p> <p>⇒ Some water pumps may have been replaced when the actual failure has been found to be the water pump housing.</p> <p>⇒ New water pumps are being returned to the Warranty Parts Center with the old water pump housing installed.</p>
Cause	This condition may be caused by the description used in the Electronic Parts Catalog (EPC).

Information

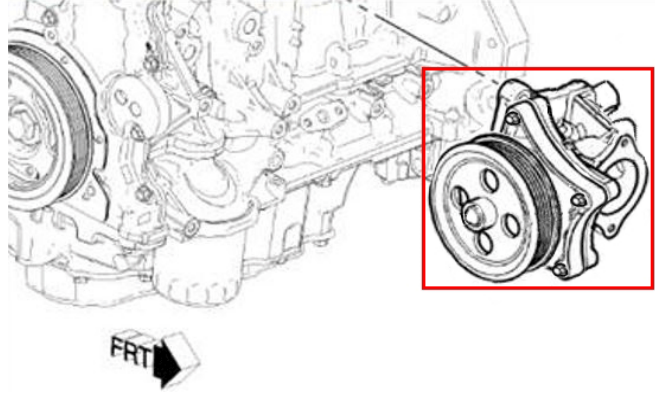
Important: Failure to use the correct part and the correct labor code could result in a debit of the claim.



5162998

The image above depicts a **Water Pump Housing**:

- ⇒ If the water pump requires replacement for a noise, leak or poor coolant flow. Refer to *Housing w/PMP* in the EPC when ordering parts.
- ⇒ Use labor code 4032740 - Water Pump Housing Replacement.



5163000

The image above depicts a **Water Pump**:

Note: When ordering the water pump. A water pump housing comes pre-installed on the water pump as an assembly.

- ⇒ If the water pump requires replacement for a crack or leak. Refer to *Pump, Wat* in the EPC when ordering parts.
- ⇒ Use labor code 4032750 - Water Pump Replacement.

Parts Information

No parts are required for this repair.

Version	1
Modified	Released January 03, 2019

