



Service Bulletin

File in Section: -

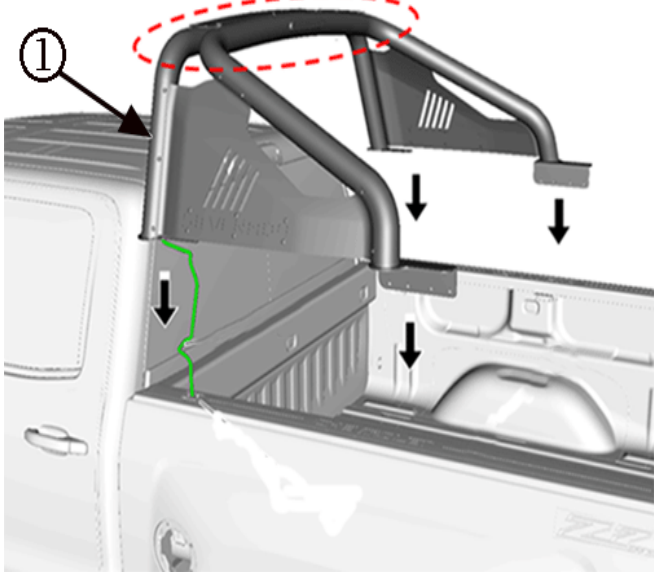
Bulletin No.: 18-NA-370

Date: January, 2019

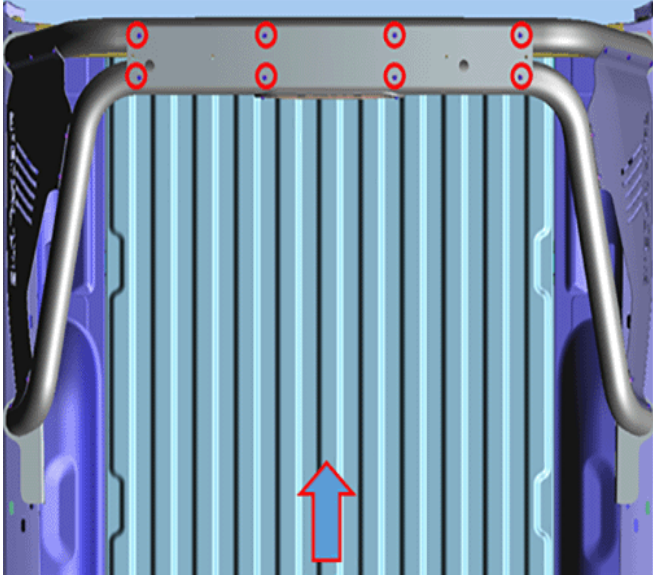
TECHNICAL

Subject: Pickup Box Ornamentation Bar (Sports Bar) Wind Noise or Rattle

Brand:	Model:	Model Year:		VIN:		Engine:	Transmission:
		from	to	from	to		
Chevrolet	Silverado 1500	2014	2014			All	All
GMC	Sierra 1500	2014	2014				
Chevrolet	Colorado (VIN S / VIN T) Silverado	2015	2018				
GMC	Canyon Sierra	2015	2018				

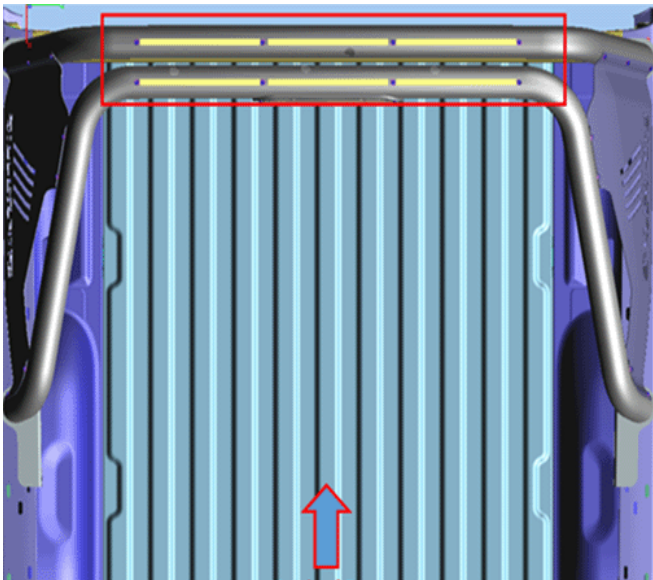
Involved Region or Country	North America, N.A. Export Regions
Additional Options (RPOs)	Equipped with ACCESSORY-SPORT BAR - BED MOUNTED - DESIGN 1 (SBY)
Condition	 <p style="text-align: right; font-size: small;">5191674</p> <p>Customer may comment on hearing a wind noise or rattle at the tubular roll bar area of the Sports Bar (1).</p>
Cause	The cause of the condition may be a lack of support between the top plate fasteners, which may allow the plate to come in contact with the tubular roll bars.
Correction	<p>Note: Applying tape between the round roll bars and the top plate will prevent the contact noise.</p> <p>Order the appropriate tape kit from the Parts table below, and apply the tape to both tubular roll bars following the steps in the Service Procedure below.</p>

Service Procedure



5191678

1. Remove the 8 bolts retaining the top plate to the Sports Bar, and remove the plate.

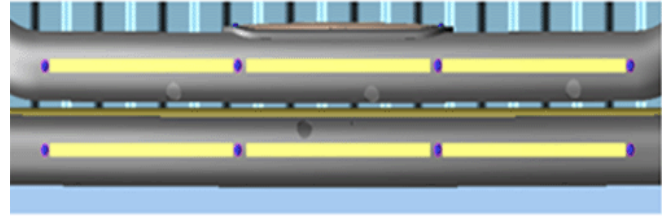


5191682

2. Noted in the graphic above, clean the areas between the bolt holes. Remove any dirt and debris, and finish cleaning with an alcohol wipe to assure adhesion of the tape.

Note: The 6 pieces of tape from the attachment kit are all the same thickness and width, however regardless of vehicle, the tape pieces will need to be cut to the proper length.

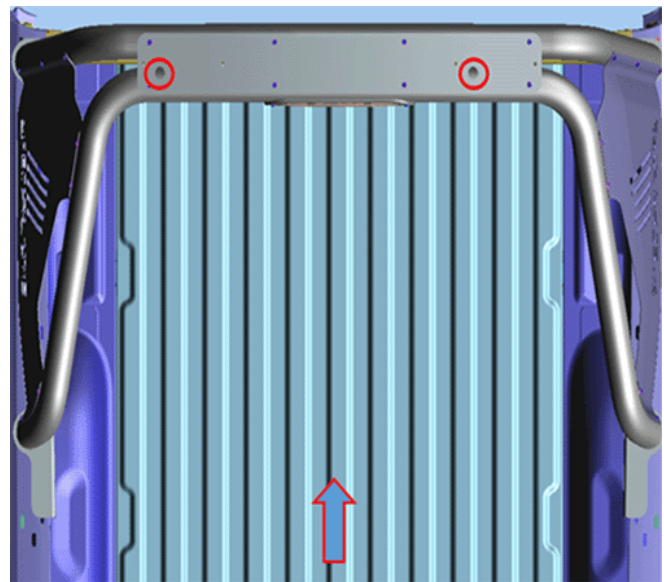
3. Cut the 6 pieces of tape to the appropriate length dimension specified below:
 - **For full size trucks**, the tape length needs to be trimmed to 330 mm (13 in).
 - **For mid size trucks**, the tape length needs to be trimmed to 250 mm (9.85 in).



5191685

Note: Pressure applied using a roller will generate the most accurate dispersion of pressure, for proper wet-out of the tape.

4. As shown above, apply the tape between the fastener hole locations.



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Important: Note that the large holes in the top plate are available for additional mounted accessories. As shown in the graphic above, they need to be oriented over the rearward tubing.

5. Reposition the top plate and install the 8 bolts.

Tighten

Tighten the bolts to 20 Y(14.75 lb ft).

6. Verify the noise has been eliminated.

Parts Information

Causal Part	Description	Part Number	Qty
N/A	ATTACHMENT PKG-VEH ORNAMENTATION BAR (Full Size Truck)	84564415	1
	ATTACHMENT PKG-VEH ORNAMENTATION BAR (Mid Size Truck)	84564857	1

Warranty Information

For vehicles repaired under the Bumper-to-Bumper coverage (Canada Base Warranty coverage), use the following labor operation. Reference the Applicable Warranties section of Investigate Vehicle History (IVH) for coverage information

Labor Operation	Description	Labor Time
0580388*	Install Noise Reduction Tape to Sports Bar	0.4 hr
*This is a unique Labor Operation for Bulletin use only.		

Version	1
Modified	Released January 04, 2019

