

XENTRY TIPS

Carrier for power take-off with codes N62, N63 and H08, breaks

Topic number	LI83.55-N-048691
Version	2
Design group	83.55 A/C compressor
Date	06-19-2017
Validity	Sprinter 906
Reason for change	Distribution revised
Reason for block	

Complaint:

The carrier for the power take-off with codes N62, N63 and H08, breaks

Cause:

Incorrect tightening sequence of mounting bolts for carrier on engine.

Remedy:

Follow tightening sequence as per assembly specification. Tighten bolts 1 - 5 to 20 Nm and bolts 6 - 7 to 35 Nm.

Tightening sequence: See attachment.

Attachments	
File	Description
Halter Klima.pdf	Tightening sequence of bolts for bracket of N63

Symptoms
Body / Air conditioning / Air conditioning / Insufficient cooling output

Operation numbers/damage codes				
Op. no.	Operation text	Time	Damage code	Note
			83424 06	Refrigerant compressor carrier - Broken The listed damage code is not to be considered as an acceptance of costs. The general guidelines in the Warranty Manual apply.

Validity		
Vehicle	Engine	Transmission

XENTRY TIPS

Sprinter III - 906.111	646	*
Sprinter III - 906.113	646	*
Sprinter III - 906.131	646	*
Sprinter III - 906.133	646	*
Sprinter III - 906.135	646	*
Sprinter III - 906.153	646	*
Sprinter III - 906.155	646	*
Sprinter III - 906.211	646	*
Sprinter III - 906.213	646	*
Sprinter III - 906.231	646	*
Sprinter III - 906.233	646	*
Sprinter III - 906.235	646	*
Sprinter III - 906.253	646	*
Sprinter III - 906.255	646	*
Sprinter III - 906.611	646	*
Sprinter III - 906.613	646	*
Sprinter III - 906.631	646	*
Sprinter III - 906.633	646	*
Sprinter III - 906.635	646	*
Sprinter III - 906.637	646	*
Sprinter III - 906.653	646	*
Sprinter III - 906.655	646	*
Sprinter III - 906.657	646	*
Sprinter III - 906.711	646	*
Sprinter III - 906.713	646	*
Sprinter III - 906.731	646	*
Sprinter III - 906.733	646	*
Sprinter III - 906.735	646	*