

## Installation position of fender liner twisted at rear

Topic number	LI88.10-N-062698
Version	2
Design group	88.10 Fenders
Date	06-09-2017
Validity	Model 447
Reason for change	Distribution revised
Reason for block	

### Complaint:

Installation position of fender liner (1 and 2) twisted at rear (see picture 01.jpg).

Attachments	
File	Description
01.jpg	Fender liner at rear twisted

### Cause:

The fastening of the fender liner (1 and 2) on the bumper can be optimized.

### Remedy:

1. Remove expansion clip (3) from fender liner (1 and 2) (see picture 02.jpg).

2. Fasten speed nut (4) at left and right to body (see picture 03.jpg).

3. Fasten fender liner (1 and 2) using sheet metal screw (5).

Check: If the fender liner (1 and 2) are twisted after fastening (through pressure application), then the fender liner (1 and 2) have to be processed (arrows) (see picture 03.jpg).

Attachments	
File	Description
02.jpg	Detach fender liner
03.jpg	Fasten and process fender liner, if necessary

Symptoms
Body / Body/Cab / Trim strip/cover / Detaches
Body / Body/Cab / Trim strip/cover / Inaccurate fit

Parts						
Part number	ES1	ES2	Designation	Quantity	Note	EPC

# XENTRY TIPS

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A 003 994 89 45		Speed nut	2		X
N 000000 000529		Sheet metal screw	2		X

Operation numbers/damage codes				
Op. no.	Operation text	Time	Damage code	Note
			63N06 38	Fender liner at rear right loose The listed damage code is not to be considered as an acceptance of costs. The general guidelines in the Warranty Manual apply.
			63A06 38	Fender liner at rear left loose The listed damage code is not to be considered as an acceptance of costs. The general guidelines in the Warranty Manual apply.

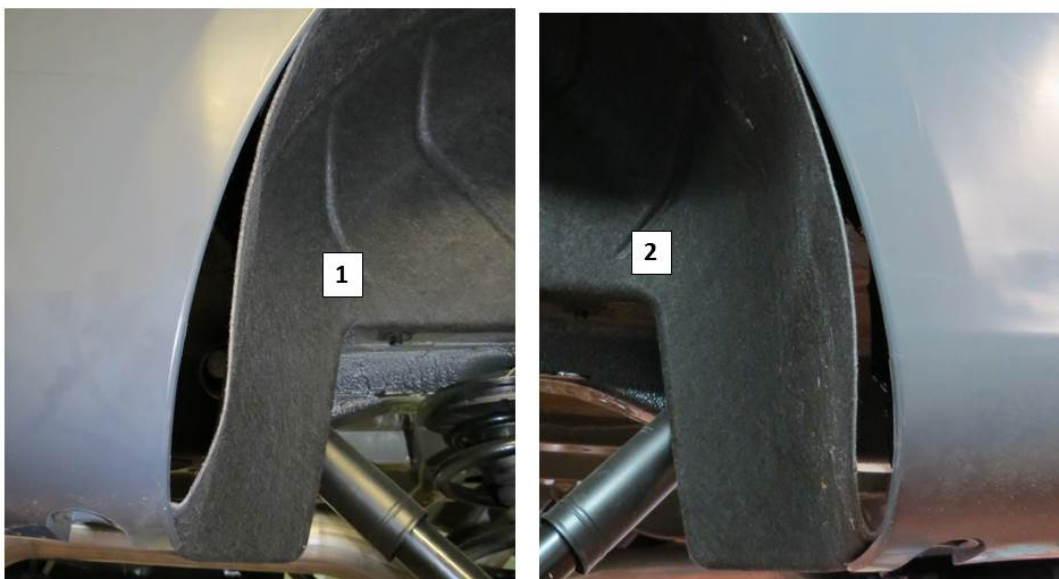
Validity		
Vehicle	Engine	Transmission
Vito/Metris 447 - 447.603	*	*
Vito/Metris 447 - 447.703	*	*

Attachments
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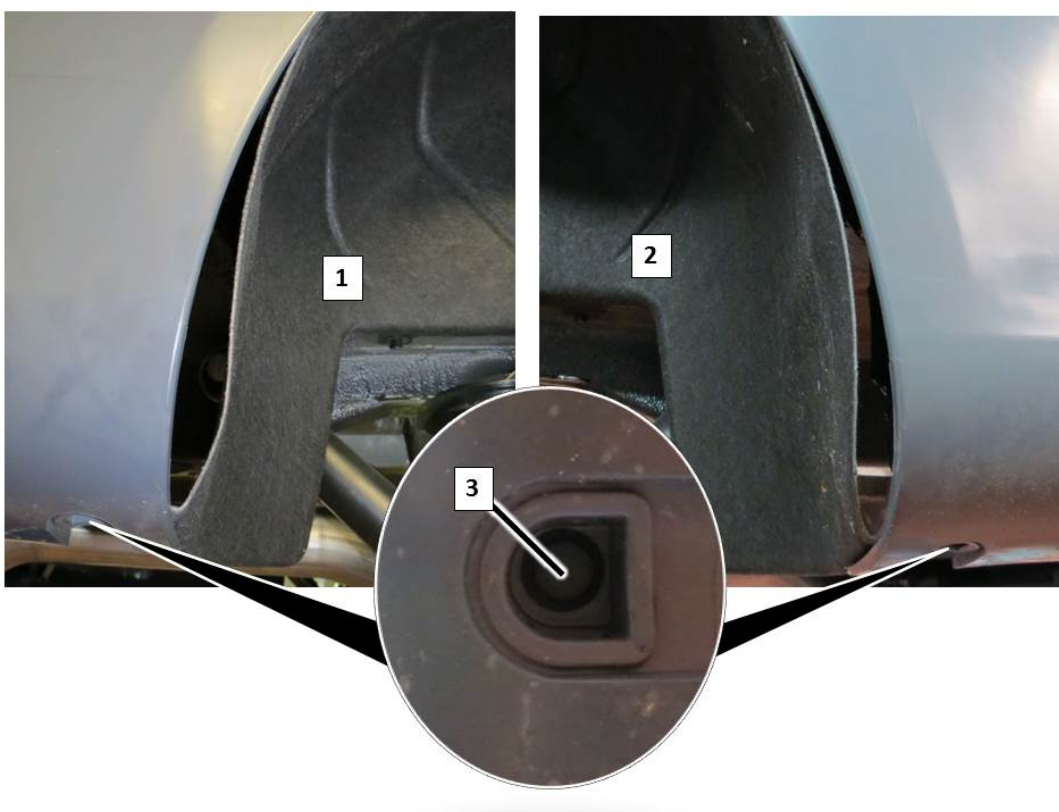
# XENTRY TIPS

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01.jpg:



02.jpg:



# XENTRY TIPS

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03.jpg:

