

Solution K76992557 Tuesday, March 5, 2019 5:12:07 PM CET

Mack Models	
Mack Model	LEU, LR, MRU - TerraPro, TE - TerraPro, AN - Anthem, CHU - Pinnacle, Axle back, CXU - Pinnacle, Axle front, GR - Granite, GU - Granite, PI - Pinnacle, TD - Titan
Volvo Models	
Volvo Model	VNL, VNM, VNR, VNX, VAH, VHD, VT
Engine family	
Engine family	Volvo, 11L Engine, 13L Engine, Mack, MP7, MP8
Emission Standard	3
Emission Standard	US10, US10+OBD13, US14+OBD13, US14+OBD15, US14+OBD16, US14 CNG , US17, US17+OBD16, US17+OBD18
** SOLUTION **	
Title	Aftertreatment Hydrocarbon Injector (AHI, 7 th Injector) Changes Between US10 And US17 (GHG17, Common Rail Fuel System) - Chassis Experiencing High soot Accumulation, Abnormal (Too High, Overtemp, Too Low) Regeneration Temperatures Following An Aftertreatment Hydrocarbon Injector Nozzle Replacement Procedure
Cause	Incorrect part number (P/N) AHI nozzle (7 th Injector) may have been installed.
Solution	Model Year (MY) US17 changes to the AHI system have been made. MY US17 has been updated to a High flow nozzle.
	• The low flow nozzle has been used for North American heavy duty engines since

- 2011. All US17 11L and 13L engines will now use the high flow nozzle (16L engines will continue to use the low flow nozzle).The AHI nozzle tip of the low flow and the high flow nozzle are different in
- appearance. Other than this difference, the two nozzles are visually the same.





NOTE: The high flow and the low flow aftertreatment hydrocarbon dosers have different flow rates.

The difference between the aftertreatment hydrocarbon doser flow tests can be seen below.

- <u>High flow</u> aftertreatment hydrocarbon doser
- Low flow aftertreatment hydrocarbon doser

Solution visibility	Dealer distribution
Function(s)/compone	nt(s) affected
Function affected	DOC, DPF, Fuel Dosing
Function Group	
Function Group	258 emissions after-treatment
Customer effect	
Main customer effect	soot, regeneration, temperature, efficiency/abnormal behavior
Fluid implicated	fuel
Conditions	
Vehicle operating mode	when driving, when stationary
Frequency of occurrence of problem	always
Administration	
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